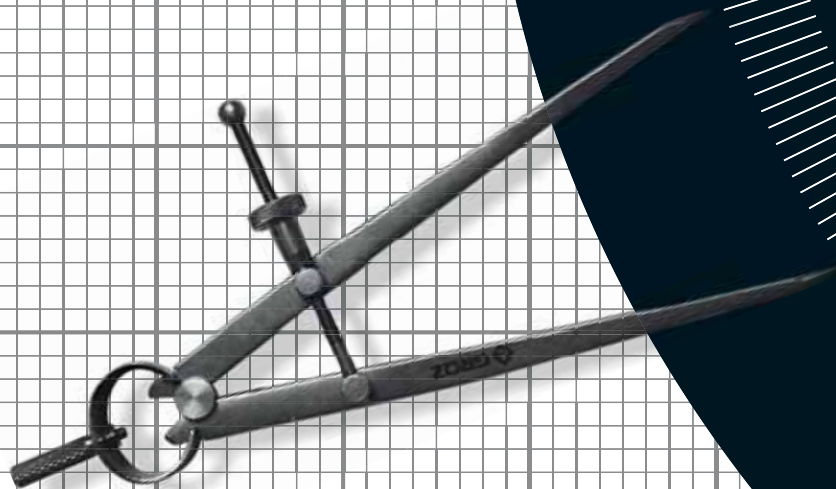


PRECISION ENGINEERING TOOLS

CA02



www.groz-tools.com

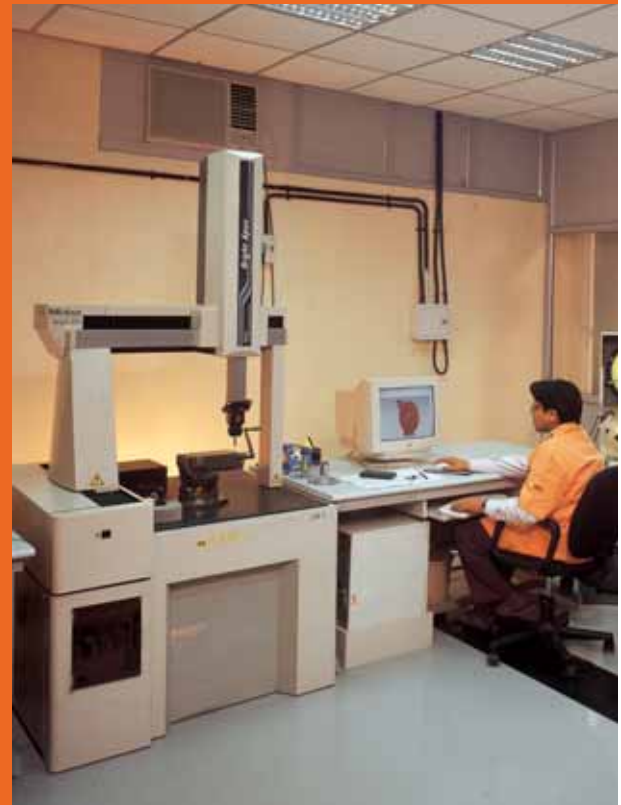


GROZ



WE HAVE WHAT IT TAKES TO EXCEED & EXCEL

The plant. The people. The passion



500,000 sq ft manufacturing | integrated research & development | advanced cnc machining | quality assurance

Groz has always exceeded the expectations of tool manufacturers and users the world over. Groz carefully makes each tool under stringent quality control processes that are achieved in a hi-tech manufacturing environment in a 500,000 square foot plant.

If you demand quality, trust Groz.





Quality Assurance Statement

The satisfaction of all customers is the fundamental principle of the GROZ corporate philosophy.

GROZ stands committed to the quality of its products and service with the assurance of complete back-up support.

With a wide range of products, prompt service and vast experience, GROZ remains dedicated to the customer.





NEW! ADDITIONS

Dear Valued Customer,

It is my pleasure to present to you the new catalogue that covers our range of Precision Engineering Tools.

We have covered fair ground over the last few years and with our state-of-the art production facility, we can now do much more than before. You will see many technologically superior products as well as modifications to some of the earlier designs, in the following pages. Further, I assure you of the same top performance to which you are accustomed to from Groz.

We appreciate your business and value your loyalty & trust.

Warm Regards,

ANIL BAMMI
Managing Director

07
Straight
Edge
Squares



08
Straight &
Knife Edges



13
Multi-Use
Rule and
Gauge



17
Magnetic
Compass



22
Electronic
Edge Finders



31
Adjustable
Vee Block Set



31
Ball Bearing
Vee Block &
Clamp Sets



35
Pot
Magnets



37
Sine Bars



38
Sine Plates



46
Tweezers



49
Tap Wrenches -
Professional



68
Rotary
Head
Milling
Machine Vices



77
Rapid
Action
Drill Press Vices



1 Measuring and Marking Tools



- | | | | |
|-----------|---------------------------------------|-----------|----------------------------------|
| 06 | Engineer's Precision Squares | 15 | Screw Cutting Gauge |
| 07 | Machinist's Squares | 16 | Center Gauges |
| 09 | Jenny Caliper - Hermaphrodite Caliper | 16 | Center Square |
| 09 | Wing Compass | 18 | Universal Surface Gauge |
| 10 | Spring Calipers & Dividers | 19 | Dial Comparator Stands |
| 11 | Spring Calipers & Dividers - Premium | 20 | Micrometer Stand |
| 12 | Degree Protractor | 20 | Engineer's Tool Sets |
| 12 | Depth Gauge with Protractor | 21 | Edge & Center Finders |
| 14 | Depth and Angle Gauges | 22 | Electronic & Audible Edge Finder |
| 14 | Bore Gauge (Taper Gauge) | 23 | Wiggler or Center Finder |
| 15 | Sheet Metal & Wire Gauges | 23 | Electronic Height Offset Gauge |
| | | 24 | Scribers |

2 Set Up Tools



- | | | | |
|-----------|-------------------------------------|-----------|------------------------------|
| 27 | Tool Maker's Vee Block & Clamp Sets | 32 | 4 Way Vee Blocks - Cast Iron |
| 26 | Multipurpose Vee Block & Clamp Set | 33 | Magnetic Bases - Medium Duty |
| 28 | Ultimate Vee Block & Clamp Set | 34 | Magnetic Bases - High Power |
| 29 | Vee Block & Clamp Set - Versatile | 35 | Mini Magnetic Stands |
| 29 | Adjustable Angle Block 0-60° | 36 | Stepped Angle Plates |
| 30 | Magnetic Vee Blocks | 39 | Surface Plates |
| 32 | Vee Blocks - Cast Iron | 40 | Hand Scrapers |
| | | 41 | Parallel Clamps |
| | | 41 | Machinist's Jack |

3

Machine Tool Accessories



- 43** Drill Chuck Arbors
- 44** Reduction Sleeves (Drill Sleeves)
- 45** Drill Drift Key
- 45** Slitting Saw Arbors
- 47** Lathe Centers - (Dead Centers)
- 48** Adjustable Tap & Reamer
- 50** Micro Tap Guide
- 50** Die Holders - Shank Type
- 51** Die Stock Holders - Round Dies
- 52** Turning Tool Holders - American Pattern
- 53** Parting Off Tool Holders
- 53** Fly Cutter Holder Set
- 54** Knurling Tool Holders
- 55** Pin Chuck Set
- 56** Pin Vices
- 57** Lathe Carriers
- 57** Lathe Chuck Keys
- 58** Boring Bars
- 59** Boring Bars Square Holder
- 59** Draw Bar Hammer
- 60** Adjustable Hand Reamers
- 62** Tool Bits and Cut Off Blades (Imperial Size)
- 61** Knurls - High Speed Steel
- 64** Wheel Dressers & Cutters - (Wheel Dressers)

4

Precision Vices

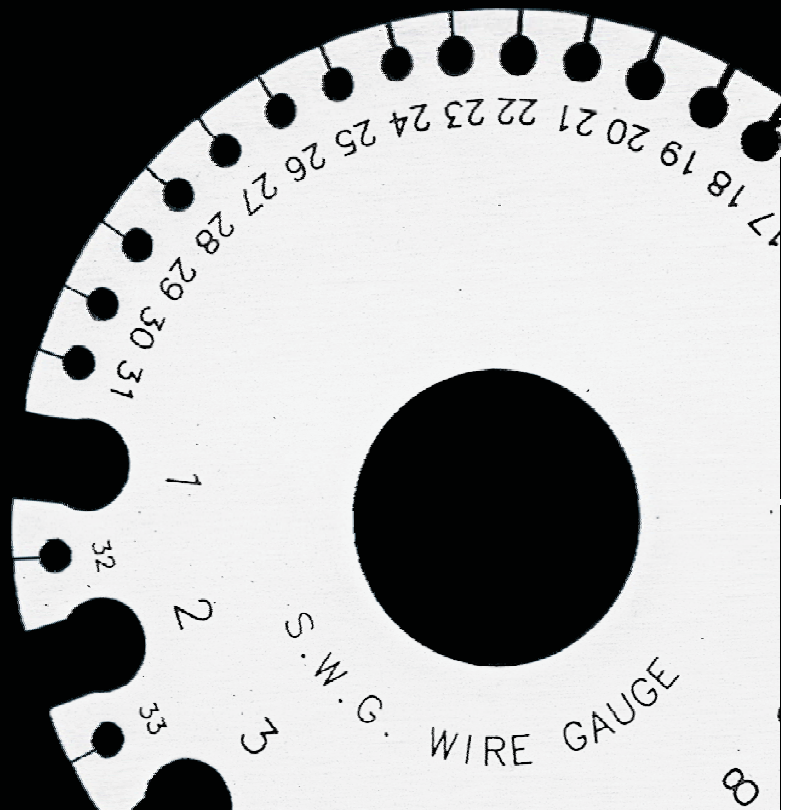


- 66** Toolmakers Steel Vices - Super Precision
- 67** Sine Vices - Super Precision
- 68** Rotary Milling Machine Head Vices
- 69** Milling Machine Vices - Super Precision
- 70** Angular Machine Vices - Super Precision
- 71** Three Way Tilting Vices - Super Precision
- 72** Universal Vices - Super Precision
- 73** Self Centering Vice - Super Precision
- 74** Replacement Jaws & Handles
- 75** Drill Press Vice - Heavy Duty
- 75** Drill Press Vice - Precision
- 76** Drill Press Vice - Ungrip

MEASURING & MARKING TOOLS

Engineer's Squares
Calipers & Dividers
Gauges
Comparator Stands
Edge & Center Finders
Scribers

www.groz-tools.com



01 ENGINEER'S PRECISION SQUARES

SS-A

ESP Escuadras de precisión para ingeniero

FR Équerres de précision

DE Präzisions-Haarwinkel

Internal & External Squareness as per BS 939 Grade B

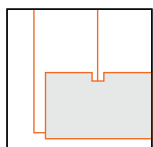
An excellent range of precision steel squares that are second to none

These are useful for setting up & checking jobs where extreme accuracy is required

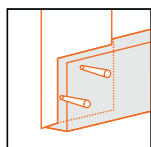
Hardened spring steel blades are permanently fixed to the stock by means of tapered self locking rivets which ensure complete rigidity

Both the blade and stock are precisely ground to ensure straightness and parallelism. Working edges of the blades are lapped which further enhances accuracy

A groove on the inner corner of the stock aids in the clearance of burr or dirt



The stock is grooved at inner corner for clearance for burr or dirt so that there is no interference with measuring accuracies



Use of tapered self locking rivets ensures perfect rigidity

Engineer's Precision Square Set

A selection of most popular sizes available in a convenient and easy to store pack

SS/A/2-3-4-6/ST



Ordering Information

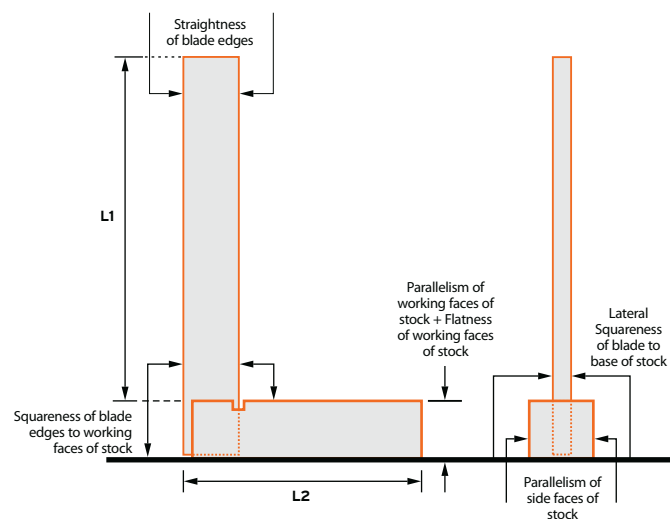
Cat. Nr.	Ordering Nr.	Blade Length L1 (from inner edge of stock to end of blade)		Stock Length L2 (from edge of stock to outer edge of blade)	
		Inch	mm	Inch	mm
SS/A/2	01000	2	50	2	50
SS/A/3	01001	3	75	2-3/8	60
u SS/A/4	01002	4	100	3	75
u SS/A/6	01003	6	150	4	100
H SS/A/8	01004	8	200	5	125
SS/A/9	01005	9	225	6-5/16	160
H SS/A/10	01006	10	250	6-1/2	165
SS/A/12	01007	12	300	8-9/32	210

Sets

Cat. Nr.	Ordering Nr.	Set Constituents
SS/A/2-3-4-6/ST	01011	One each of 2" (50 mm), 3" (75 mm), 4" (100 mm) & 6" (150 mm) Squares
u SS/A/2-4-6/ST	01012	One each of 2" (50 mm), 4" (100 mm) & 6" (150 mm) Squares

u BESTSELLER

H MADE TO ORDER



Technical Information

Cat. Nr.	Straightness of blade edges		Flatness of working faces of stock		Parallelism of working faces of stock		Parallelism of side faces of stock		Squareness of blade edges to working faces of stock		Lateral squareness of blade to base of stock	
	Inch	microns	Inch	microns	Inch	microns	Inch	microns	Inch	microns	Inch	microns
SS/A/2	0.00031	8	0.00016	4	0.00020	5	0.00098	25	0.00063	16	0.00492	125
SS/A/3	0.00031	8	0.00016	4	0.00020	5	0.00098	25	0.00063	16	0.00492	125
SS/A/4	0.00031	8	0.00023	6	0.00020	5	0.00098	25	0.00063	16	0.00984	250
SS/A/6	0.00031	8	0.00023	6	0.00020	5	0.00196	50	0.00063	16	0.00984	250
SS/A/8	0.00031	8	0.00031	8	0.00031	8	0.00196	50	0.00078	20	0.01476	375
SS/A/9	0.00047	12	0.00031	8	0.00031	8	0.00196	50	0.00094	24	0.01476	375
SS/A/10	0.00047	12	0.00031	8	0.00031	8	0.00196	50	0.00094	24	0.01476	375
SS/A/12	0.00047	12	0.00031	8	0.00031	8	0.00196	50	0.00094	24	0.01476	375

02 STRAIGHT EDGE SQUARES

SS-SE

ESP Escaudras de precisión FR Équerres de précision DE Präzisions-Haarwin

An excellent range of workshop squares with straight edge

Made from selected tool steel, these are fully hardened and ground. Squares have accurate right angles on the inside and outside. Both the blade and stock are made from a single piece of steel which ensures straightness and parallelism

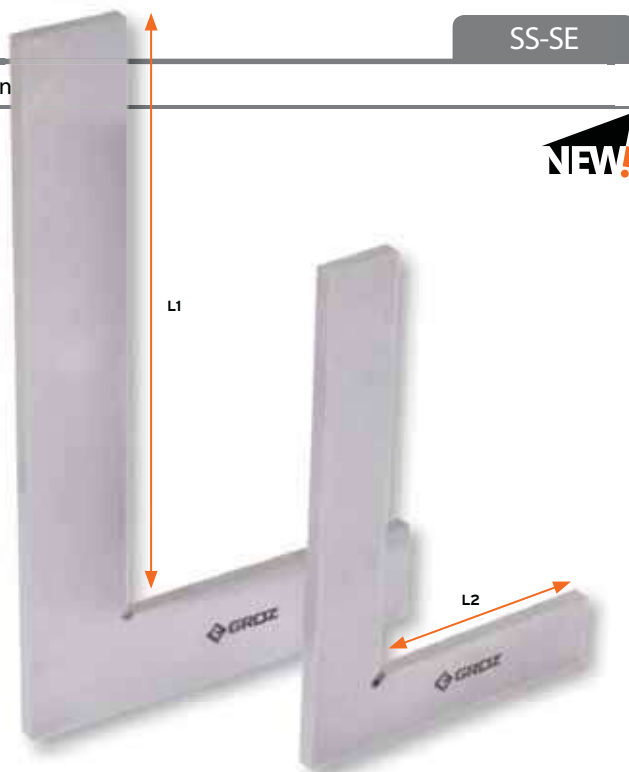
Groove on the inner corner of the stock helps in removing burrs and dirt

This range of squares comes in handy for setting up, checking machinery & in everyday workshop use

Ordering Information

Cat. Nr.	Ordering Nr.	Blade Length (L1) (from inner edge of stock to end of blade)		Stock Length (L2) (from edge of stock to inner edge of blade)		Squareness of blade edges to working faces of stock	
		Inch	mm	Inch	mm	Inch	microns
u SS/SE/3	01130	3-1/8	80	2	50	0.0011	30
u SS/SE/5	01131	5	125	3	75	0.0013	33
u SS/SE/6	01132	6-3/4	170	4	100	0.0015	37
SS/SE/8	01133	8-1/2	215	5-1/8	130	0.0016	42
SS/SE/10	01134	10-1/2	265	6-3/8	162	0.0018	47

u **BESTSELLER**



NEW!

03 MACHINIST'S SQUARES

No. 011

ESP Escaudras de operario FR Équerres de mécanicien DE Maschinist Haarwinkel

An excellent range of general purpose steel squares

Whilst ideal for everyday workshop use, these are also suitable for woodworking applications

Made from selected steel with hardened blade, these squares have accurate right angles both on the inside and outside

Both the blade and stock are accurately ground which ensures straightness and parallelism

This range of squares comes in handy for setting up and checking machinery, checking Carpenter's squares or using as a try-square when marking joints or testing faces & edges

Ordering information

Cat. Nr.	Ordering Nr.	Blade Length (from inner edge of stock to end of blade)		Stock Length (from edge of stock to outer edge of blade)		Squareness of blade edges to working faces of stock	
		Inch	mm	Inch	mm	Inch	mm
SS/2	01100	2	50	2	50	0.0019	48
SS/3	01101	3	75	2-3/8	60	0.0019	48
u SS/4	01102	4	100	3	75	0.0019	48
u SS/6	01103	6	150	4	100	0.0028	72
SS/8	01104	8	200	5	125	0.0028	72
SS/9	01105	9	225	6-9/32	160	0.0028	72
SS/10	01106	10	250	6-1/2	165	0.0028	72
SS/12	01107	12	300	8-1/4	210	0.0038	96
F SS/18	01108	18	450	10	255	0.0057	144
F SS/24	01109	23-1/2	600	13	330	0.0057	144

Sets

Cat. Nr.	Ordering Nr.	Set Constituents
u SS/2-3-4-6/ST	01110	One each of 2" (50 mm), 3" (75 mm), 4" (100 mm) & 6" (150 mm) Squares
SS/4-6-9-12/ST	01111	One each of 4" (100 mm), 6" (150 mm), 9" (225 mm) & 12" (300 mm) Squares

u **BESTSELLER** F **MADE TO ORDER**



04 STRAIGHT & KNIFE EDGES

SE

KE

ESP Reglas de precisión

FR Regles de précision

DE Präzisions-Lineale

NEW!

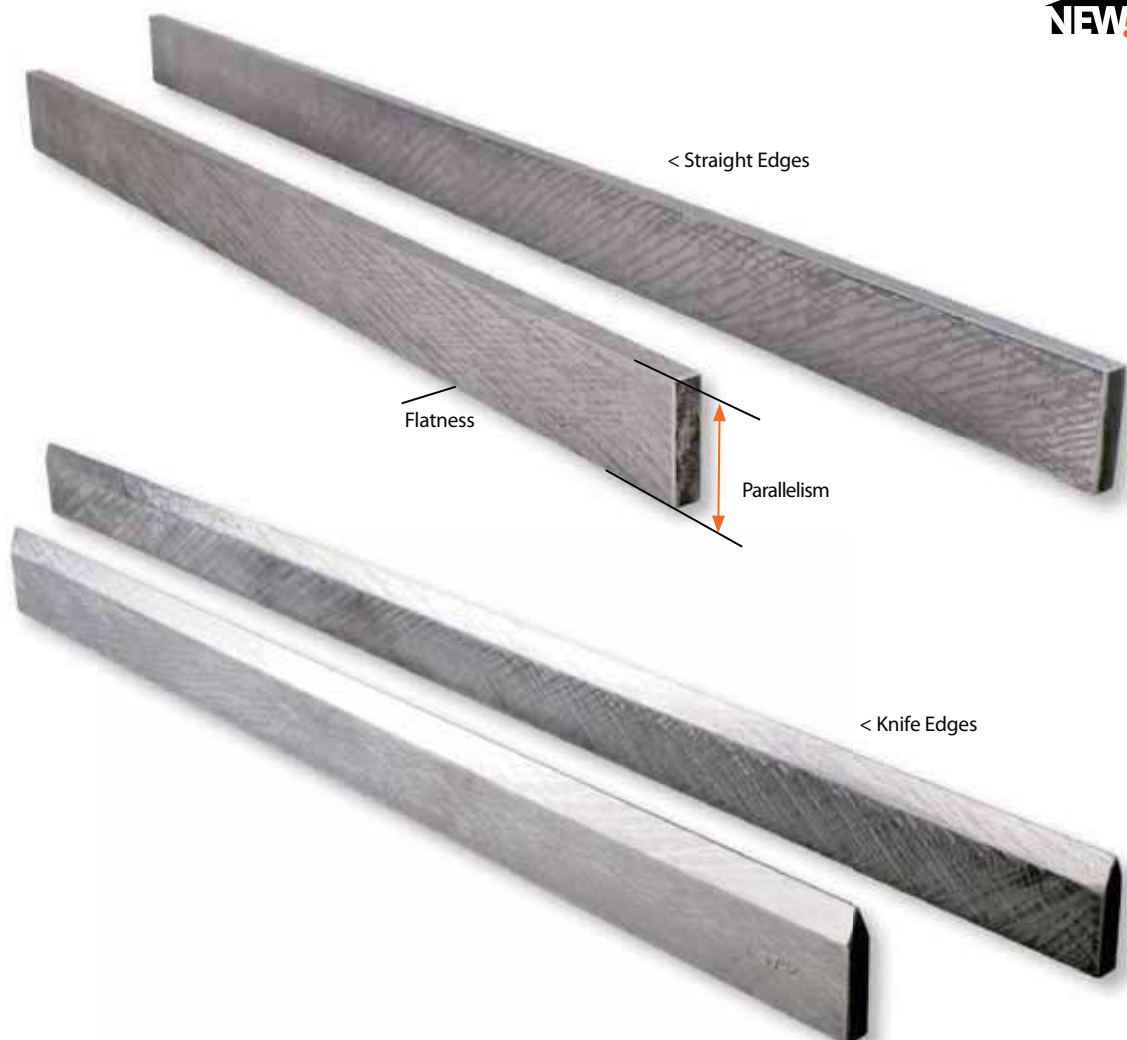
Manufactured from high quality spring steel, Straight & Knife Edges are fully ground and hand scraped for a perfectly flat surface. Hand scraping removes all the high points left from grinding making these an extremely accurate tool

The thickness and design permit these to retain shape & accuracy yet convenient to carry around

Used for drawing & scribing straight lines, checking surfaces for straightness, setting up machines such as planers etc. these are available in two types:

Straight Edges - These have flat edges on both sides

Knife Edges - These are flat on one side and have a bevel on the other that provides an excellent visual line contact with the work piece



Ordering Information

Cat.Nr.	Ordering Nr.	Cat.Nr.	Ordering Nr.	Length		Width		Thickness	
Straight Edges		Knife Edges		Inch	mm	Inch	mm	Inch	mm
u SE/12	02500	KE/12	02550	12	300	1-13/32	36.0	5/16	8
SE/18	02501	KE/18	02551	18	450	1-13/32	36.0	5/16	8
u SE/24	02502	KE/24	02552	24	600	1-13/32	36.0	5/16	8
SE/36	02503	KE/36	02553	36	900	2-13/32	61.0	3/8	10
u SE/48	02504	KE/48	02554	48	1200	2-13/32	61.0	3/8	10
SE/60	02505	KE/60	02555	60	1500	3-5/32	80.0	3/8	10
u SE/72	02506	KE/72	02556	72	1800	3-5/32	80.0	3/8	10
SE/96	02507	KE/96	02557	96	2400	3-5/32	80.0	19/32	15
SE/120	02508	KE/120	02558	120	3000	3-1/4	83.0	19/32	15

u **BESTSELLER**

Technical Information

Cat.Nr.		Flatness of Edges		Parallelism of Faces	
Straight Edges	Knife Edges	Inch	Microns	Inch	Microns
SE/12	KE/12	0.00047	12	0.00094	24
SE/18	KE/18	0.00047	12	0.00094	24
SE/24	KE/24	0.00067	17	0.0013	33
SE/36	KE/36	0.00083	21	0.0016	40
SE/48	KE/48	0.0011	28	0.002	50
SE/60	KE/60	0.0011	28	0.002	50
SE/72	KE/72	0.0015	38	0.0029	74
SE/96	KE/96	0.0018	45	0.0036	91
SE/120	KE/120	0.0021	54	0.0043	110



Straight Edge being used to check flatness of an engine block

05 JENNY CALIPER – HERMAPHRODITE CALIPER

JC

ESP Compas de centrado FR "Jenny" Compas DE "Jenny" Spitzzirkel

Manufactured from selected steel, the legs are exceptionally rugged and well finished. The leg that holds the adjustable point is offset. The locating lug is incorporated in the straight leg

These are very useful in layout work for locating and testing centres, laying off distances from an edge etc. Working faces hardened to 58 HRC



A specific advantage of the Jenny Caliper is that it allows easy marking of arcs along the edge of workpiece

Ordering Information

Cat. Nr.	Ordering Nr.	Size	
		Inch	mm
JC/6	01540	6	150



06 WING COMPASS

WC

ESP Compas FR Compas de Menuisier 1/4 circle DE Spitzzirkel

These rugged industrial grade compasses are manufactured from heavy gauge steel with an attractive black power coated finish. The tip is accurately ground. Heavy duty hinge and knurled nut help in convenient movement

Used for precisely scribing arcs and circles on projects and drawings

NEW!



Ordering Information

Cat. Nr.	Ordering Nr.	Size		Scribing Capacity	
		Inch	mm	Inch	mm
WC/6	01550	6	150	8	200
u WC/8	01551	8	200	10-1/2	265
WC/16	01554	16	400	22	550

u **BESTSELLER**

07 SPRING CALIPERS & DIVIDERS

No. 014

ESP Calibradores & divisores muelle

FR Compas et diviseurs Á ressort

DE Feder-Spitzzirkel und Spitzzirkel

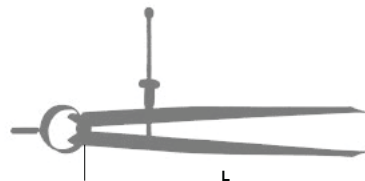
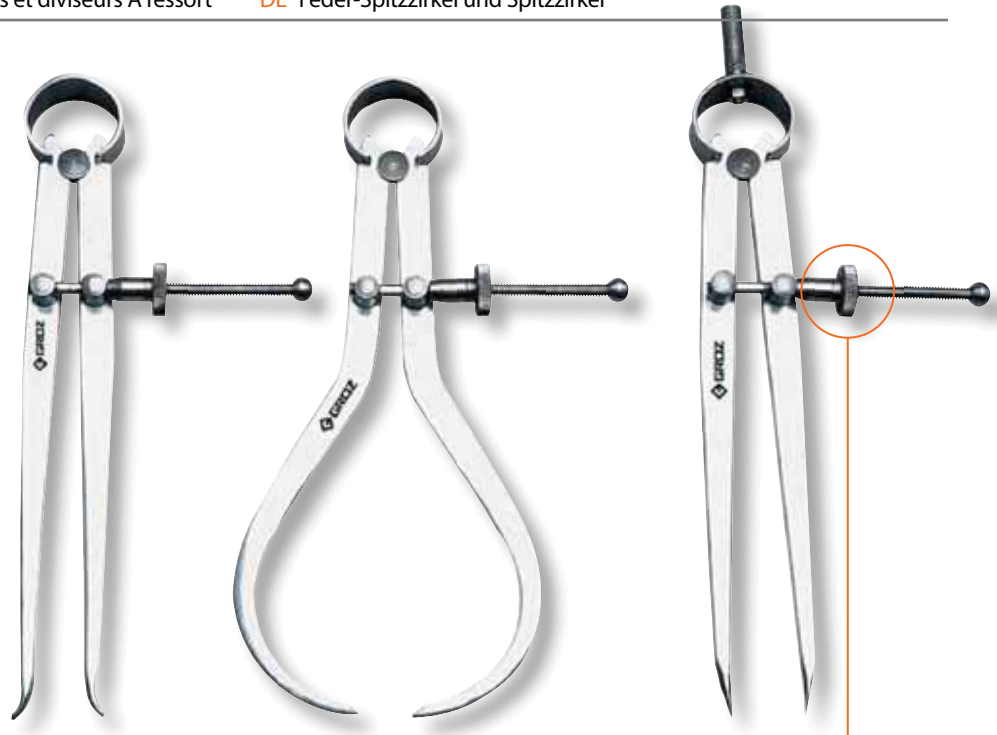
Calipers are one of the oldest type of comparison measuring tools. These are designed for taking comparative measurements and transferring the dimensions to a micrometer, precision rule etc.

Dividers are used for marking out circles on steel or transferring measurement from master templates

Manufactured from selected steel, calipers and dividers have a spring joint for precision settings. The legs pivot on a roller and are tensioned by bow spring. The fulcrum stud has a large bearing surface that prevents side deflection of legs

Adjustment is made by opening and closing of the legs by means of an adjusting nut

Divider points are hardened 50-55 HRC for increased wear resistance



Quick Nut

"An Alternative to the solid adjusting nut, a split quick adjusting nut is also available which helps in making quick & positive adjustments. The threads of the nut firmly engage the screw at the slightest pressure of the leg. When the pressure is withdrawn, the nut releases itself sliding freely over the screw. This feature helps save time in opening and closing when a variety of measurements have to be taken consecutively

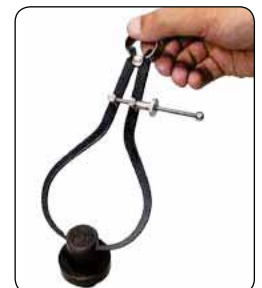
Ordering Information

Cat. Nr.	Ordering Nr.	Cat. Nr.	Ordering Nr.	Size (L)	
Solid Nut		Quick Nut		Inch	mm
Inside Calipers					
ID/3	01400	ID/Q/3	01430	3	75
u ID/4	01401	ID/Q/4	01431	4	100
u ID/6	01402	ID/Q/6	01432	6	150
ID/8	01403	ID/Q/8	01433	8	200
ID/10	01404	ID/Q/10	01434	10	250
ID/12	01405	ID/Q/12	01435	12	300
Outside Calipers					
OD/3	01410	OD/Q/3	01440	3	75
u OD/4	01411	OD/Q/4	01441	4	100
u OD/6	01412	OD/Q/6	01442	6	150
OD/8	01413	OD/Q/8	01443	8	200
OD/10	01414	OD/Q/10	01444	10	250
OD/12	01415	OD/Q/12	01445	12	300
Spring Dividers					
DD/3	01420	DD/Q/3	01450	3	75
u DD/4	01421	DD/Q/4	01451	4	100
u DD/6	01422	DD/Q/6	01452	6	150
DD/8	01423	DD/Q/8	01453	8	200
DD/10	01424	DD/Q/10	01454	10	250
DD/12	01425	DD/Q/12	01455	12	300

u BESTSELLER



Inside Caliper in use to measure the internal diameter of a cylinder



Outside Caliper being used to inspect the external diameter of a machined component

08 SPRING CALIPERS & DIVIDERS – PREMIUM

No.014P

ESP Calibradores & divisores muelle

FR Compas et diviseurs Á ressort

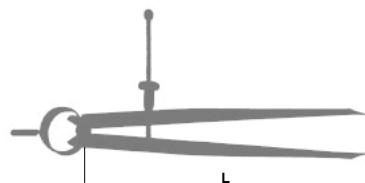
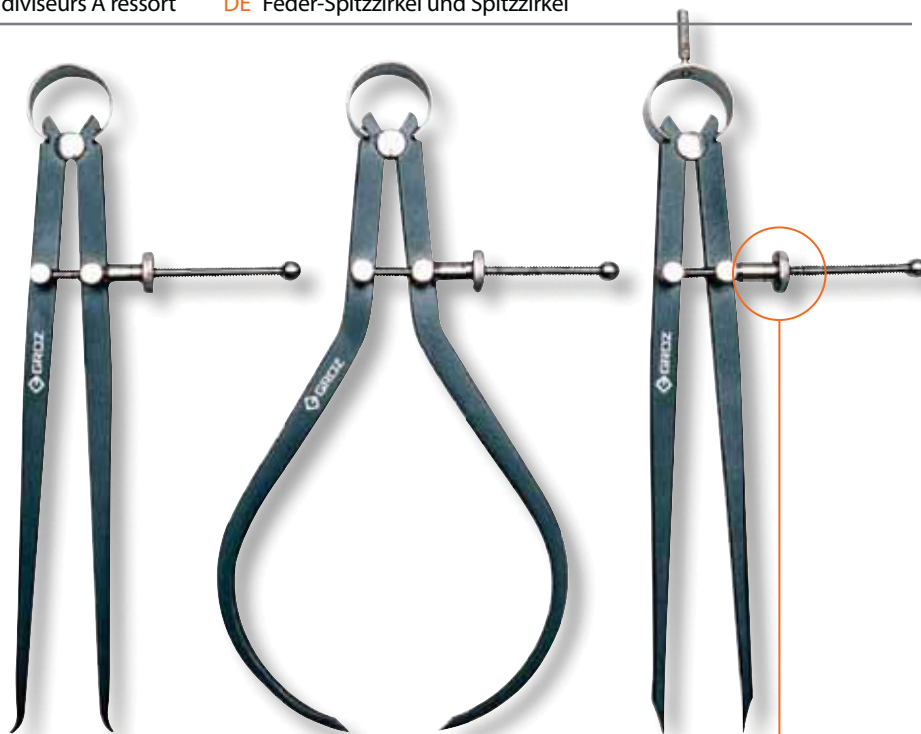
DE Feder-Spitzzirkel und Spitzzirkel

This range of Calipers and Dividers are the finest tools of their type

Designed for reliable, accurate layout and measurement jobs, these are of immense use to toolmakers and all mechanics who require finer adjustment and better balance

Precision made to rigid standards throughout. Manufactured from high grade steel, the legs are machined to a smooth taper. Fulcrum stud has a large bearing surface preventing side deflection of legs. The finely machined solid nut runs smoothly to secure legs exactly to dimension

Divider points are hardened 50-55 HRC for increased wear resistance



Ordering Information

Cat. Nr.	Ordering Nr.	Cat. Nr.	Ordering Nr.	Size (L)	
Solid Nut		Quick Nut		Inch	mm
Inside Calipers					
ID/SP/3	01460	ID/SP/Q/3	01560	3	75
ID/SP/4	01461	ID/SP/Q/4	01561	4	100
u ID/SP/6	01462	ID/SP/Q/6	01562	6	150
u ID/SP/8	01463	ID/SP/Q/8	01563	8	200
ID/SP/10	01464	ID/SP/Q/10	01564	10	250
ID/SP/12	01465	ID/SP/Q/12	01565	12	300
Outside Calipers					
OD/SP/3	01470	OD/SP/Q/3	01570	3	75
OD/SP/4	01471	OD/SP/Q/4	01571	4	100
u OD/SP/6	01472	OD/SP/Q/6	01572	6	150
u OD/SP/8	01473	OD/SP/Q/8	01573	8	200
OD/SP/10	01474	OD/SP/Q/10	01574	10	250
OD/SP/12	01475	OD/SP/Q/12	01575	12	300
Spring Dividers					
DD/SP/3	01480	DD/SP/Q/3	01580	3	75
DD/SP/4	01481	DD/SP/Q/4	01581	4	100
u DD/SP/6	01482	DD/SP/Q/6	01582	6	150
u DD/SP/8	01483	DD/SP/Q/8	01583	8	200
DD/SP/10	01484	DD/SP/Q/10	01584	10	250
DD/SP/12	01485	DD/SP/Q/12	01585	12	300
Sets					
Cat. Nr	Ordering Nr.	Set Constituents			
CD/SP/6/ST	01492	A set of 1 each: 6" (150 mm) Inside and Outside Calipers and Spring Divider			
u CD/SP/8/ST	01493	A set of 1 each: 8" (200 mm) Inside and Outside Calipers and Spring Divider			

u BESTSELLER

CA 11

Quick Nut
 "An Alternative to the solid adjusting nut, a split quick adjusting nut is also available which helps in making quick & positive adjustments. The threads of the nut firmly engage the screw at the slightest pressure of the leg - when the pressure is withdrawn, the nut releases itself sliding freely over the screw. This feature helps save time in opening and closing when a variety of measurements have to be taken consecutively

CD/SP/6/ST
 A set of one each :
 6" (150mm) Inside &
 Outside Calipers &
 Springs Divider



09 DEGREE PROTRACTORS

DP-6

DP-R6

ESP Transportador de angulos FR Rapporteurs d' angles DE Winkelmesser

Manufactured from stainless steel, the Degree Protractor comes with a semi-circular or a rectangular head

The head has permanent deep etched graduations, 0 to 180° in opposite directions thus permitting reading an angle directly and also its supplement

The 6" (150 mm) blade has a graduation line on one end that permits accurate setting and reading of angles. The blade can be firmly set at the desired angle by means of a knurled nut

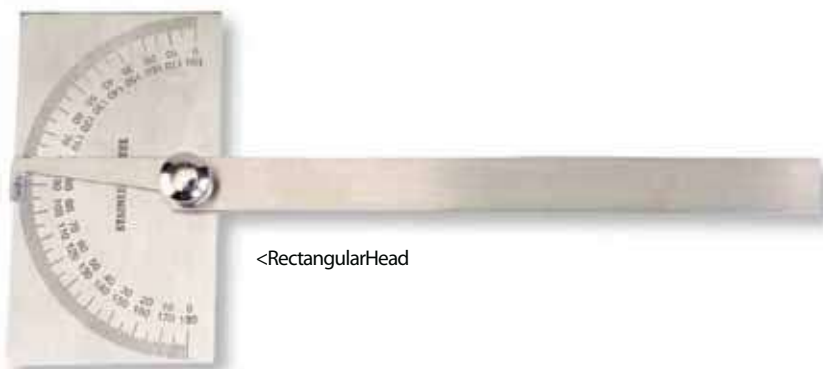
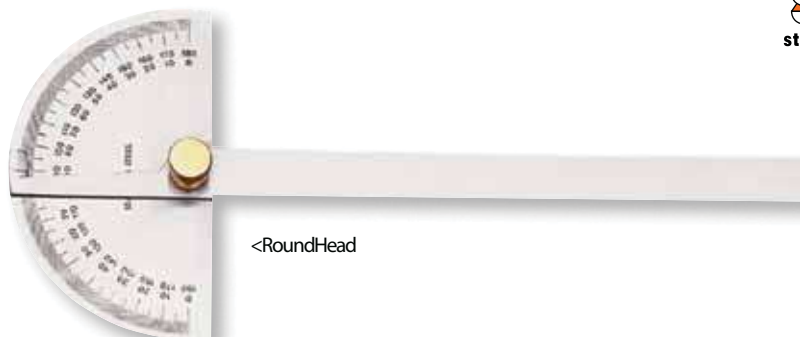
This is an ideal tool for machinists, draftsmen and mechanics for setting bevels, transferring angles, small squaring tasks, checking cutter clearances within limits etc.

The rectangular head provides additional convenience as it incorporates 4 working edges

Angular Tolerance: $\pm 0.5^\circ$

Ordering Information

Cat. Nr.	Ordering Nr.	Head
DP/6	01220	Round
DP/R/6	01224	Rectangular



SS
stainless
steel

10 DEPTH GAUGE WITH PROTRACTOR

PDG-6

PDG-R6

ESP Calibrador de profundidad con transportador FR Rapporteur - Jauge DE Tiefe und Winkel-Lehre

A versatile tool, the Depth Gauge with Protractor allows for measurement of both angles and depths

Manufactured from stainless steel, the protractor head has permanent deep etched graduations, 0-180° in opposite directions, thus permitting reading an angle directly and also its supplement

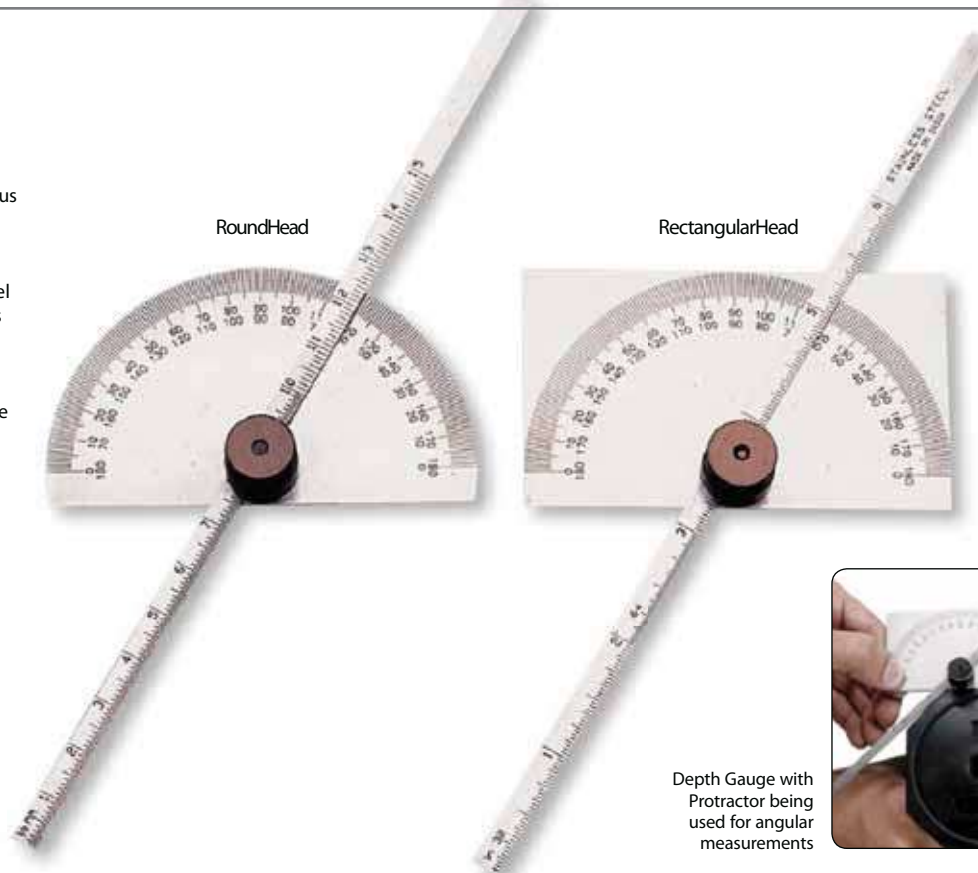
Depths are measured by a 6" (150 mm) steel rule. It is graduated in imperial dimensions on one side and metric on the other and can be set at any desired angle for use as a protractor and lengthwise when used as a depth gauge. A knurled thumbnut locks the rule in the desired position

The gauge has a flat surface on the back of the head permitting laying the tool flat upon the work. The rectangular head provides additional convenience as it incorporates 4 working edges

Angular Tolerance: $\pm 0.5^\circ$

Ordering Information

Cat. Nr.	Ordering Nr.	Head
PDG/6	01221	Round
PDG/R/6	01225	Rectangular



SS
stainless
steel



Depth Gauge with Protractor being used for angular measurements

11 MULTI-USE RULE AND GAUGE

RNG-4

ESP Múltiples uso Regla e Calibrador FR Multiple D'Usage Regle et J

DE Mehrfache Gebrauch Regel und Lehre

A popular pocket-sized, 5 – in – 1 tool useful for a variety of applications

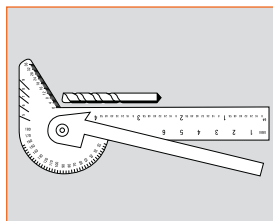
Can be used as:

- A Drill Point Gauge for checking 59° angle drill points
- A Protractor for measuring and laying out angles
- A Center Finder for locating centers on shafts and circles
- A Circle Divider for dividing circles into sectors, polygons and polygrams (up to nine equal parts)
- Tap and Drill Table shows popular tap sizes and corresponding drills sizes for American National threads

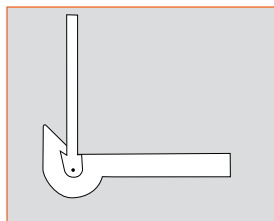
Manufactured from stainless steel, this multi use tool comes complete with a 4" (100 mm) rule with permanently etched graduations in 64ths and millimeters

SS
stainless
steel

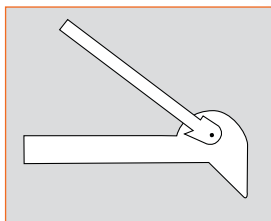
NEW!



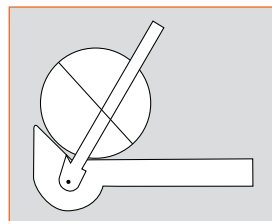
As a Drill Point Gauge



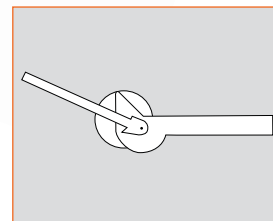
As a Square



As a Protractor



As a Center Finder



As a Circle Divider

Ordering Information

Cat. Nr.	Ordering Nr.
RNG/4	01240

12 DEPTH AND ANGLE GAUGES

DG

ESP Calibrador de profundidad con transportador

FR Jauge de profondeur

DE Tiefe und Winkel-Lehre

The ability to measure depths and angles is combined in this versatile tool

The head is made from selected steel and has an attractive black finish. It is graduated both left and right to 15°, 30°, 45° and the rule can be set to any of these angles

A 6" (150 mm) steel rule is fitted to the head and can be locked in final position for depth or angular measurements by a knurled nut



Ordering Information

Cat. Nr	Ordering Nr.	Rule Length	
		Inch	mm
u DG/6	01214	6	150
DG/8	01215	8	200
DG/9	01216	9	225
DG/12	01217	12	300

u BESTSELLER

13 BORE GAUGE (TAPER GAUGE)

BG-115

ESP Calibrador de diametros

FR Jauge à trou conques en acier

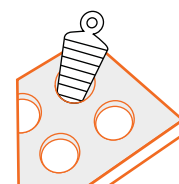
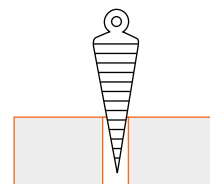
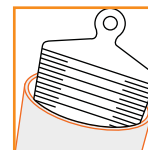
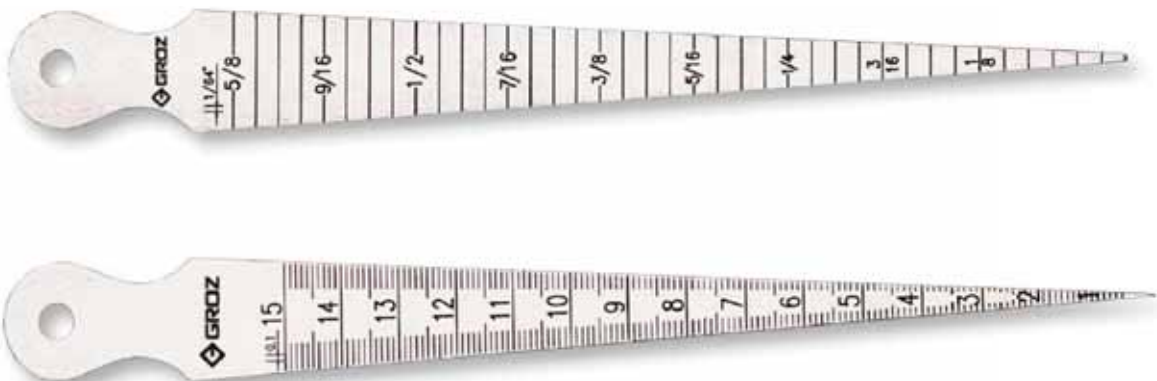
DE Bohrungslehre

Manufactured from stainless steel with permanently engraved graduations

Accurate taper throughout the length of the gauge makes it a convenient tool for measuring diameters of small holes, slots etc.

With imperial graduations on one side & metric on the other, this is an ideal tool for die makers, machinists and on inspection floors

SS
stainless
steel



Ordering Information

Cat. Nr	Ordering Nr.	Range		Least Count	
		Inch	mm	Inch	mm
BG/1-15	01200	1/32-5/8	1-15	1/64	0.1

14 SHEET METAL & WIRE GAUGES

WG

ESP Calibrador de alambres

FR Jauge pour broche et feuille de métal

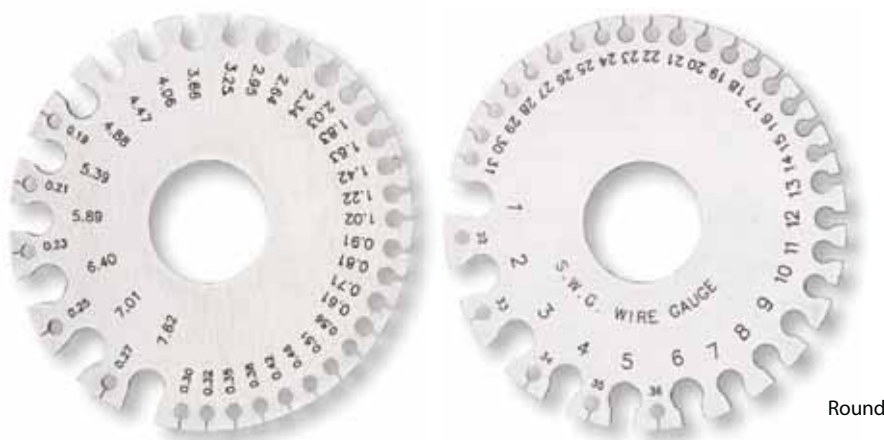
DE Leitung Lehre

Made from heavy gauge hardened stainless steel, these are available in two versions — **Round & Rectangular**

These gauges are designed for measuring steel wire, hot & cold rolled steel sheet etc & check sizes from 0 to 36 gauge

The round gauges have metric dimensions marked on one side and gauge markings on the other. The rectangular gauges have both metric and gauge markings on the same side

Accuracy : within 100 microns



SS
stainless
steel

Round



Rectangular

Ordering Information

Cat. Nr	Ordering Nr.	Type
WG/R/6	01212	Rectangular
u WG/RD/3	01213	Round

u BESTSELLER

15 SCREW CUTTING GAUGE

SCG

ESP Calibres para ángulo de cunas

FR Calibres filet trapézoïdal

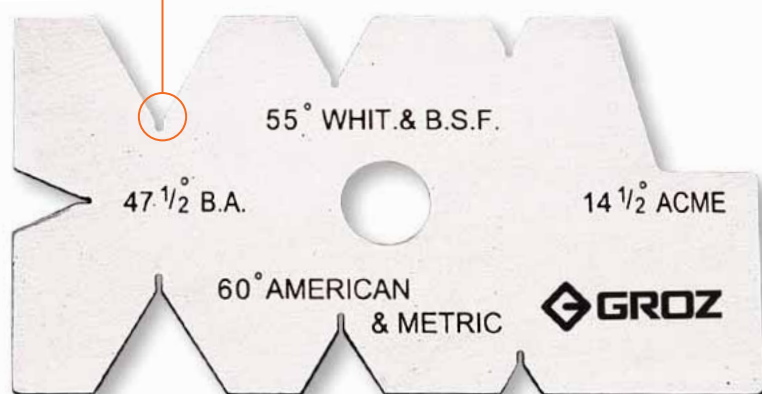
DE Trapez-Gewindestahllehre

Manufactured from hardened and polished stainless steel, all gauge surfaces are accurately ground

It is most useful for checking tool angle while cutting threads in metal turning lathes. The angle on the thread cutting tool is checked on the V slots in the gauge

Relief at the end of each slot enables proper seating of the cutting tool in the slot thus ensuring correct angle

The gauge clearly indicates 55° for Whitworth and B.S.F. Threads; 47-1/2° for BA Threads, 60° for Metric and American National Threads and 14-1/2° for Acme threads



SS
stainless
steel

Ordering Information

Cat. Nr.	Ordering Nr.
SCG/4714	01223

16 CENTER GAUGES

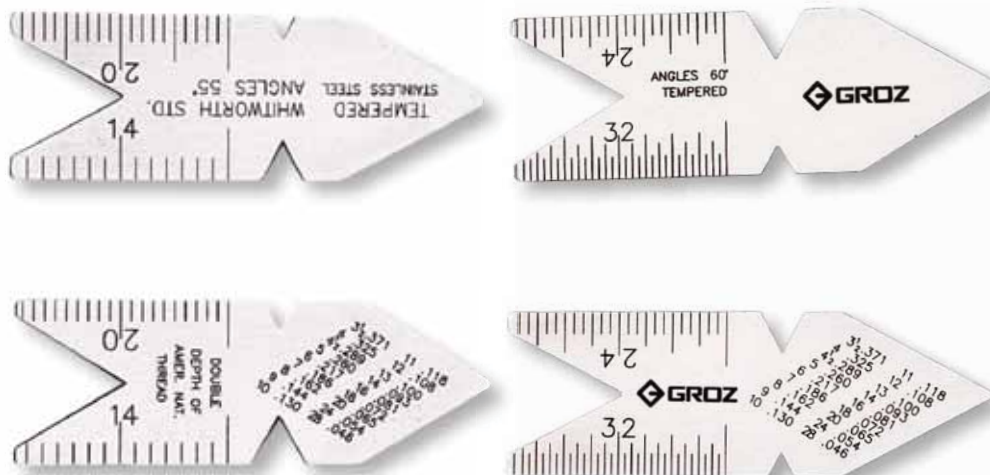
CG

ESP Plantilla de roscas FR Calibres de filetage DE Spitzgewindestahllehre

Manufactured from stainless steel, these small flat gauges have angles of 55° and 60°

Very useful for grinding and setting thread cutting tools, these may also be used for checking the pitch of threads through the permanently deep etched graduations in 14ths, 20ths, 24ths and 32nds of an inch

These gauges meet the American National or US 60°, Whitworth or English 55° specifications



Ordering Information

Cat. Nr.	Ordering Nr.	Type
CG/55	01210	55° Whitworth (English Standard)
u CG/60	01211	60° American National (US Standard)

u **BESTSELLER**

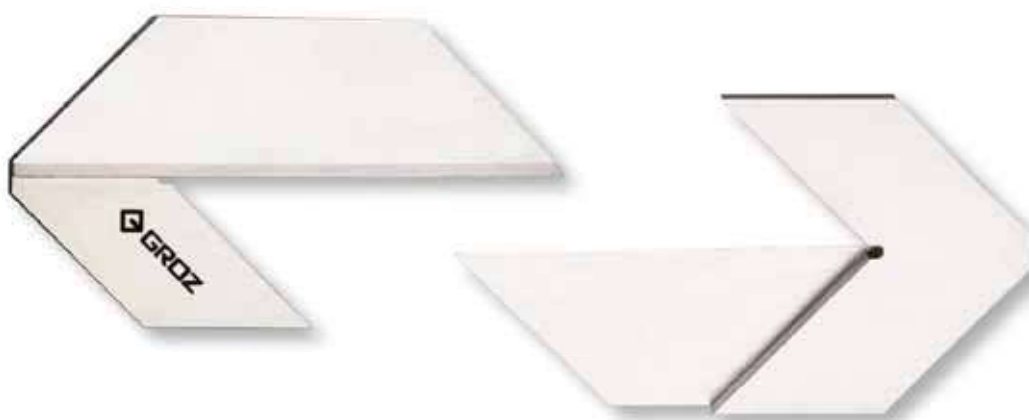
17 CENTER SQUARE

CS-1

CS-2

ESP Escuadra Centrador FR Équerres pour centrer DE Zentrierwinkel

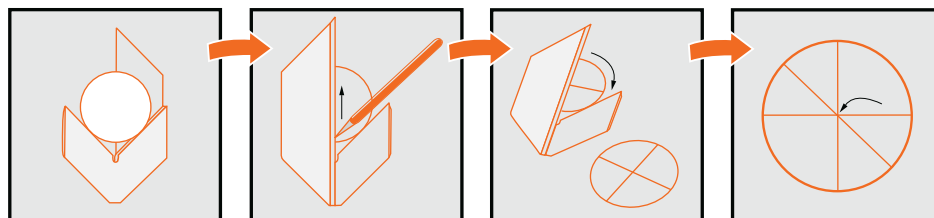
An extremely useful tool for the machinist on the lathe or the tool maker at the bench for locating centers of round stocks /parts quickly and easily. The Knife edge is made from Spring Steel and is hardened 40 \pm 5HRC and ground for extended life



Ordering Information

Cat. Nr.	Ordering Nr.	Work Diameter	
		Inch	mm
CS/1	03521	1-1/2	38
u CS/2	03522	3	75

u **BESTSELLER**



To locate the center, position the Center Square Vee's onto the round stock near the end face of the stock

Scribe a line onto this end face, guided by the knife edge blade of the Center Square

Having done this, rotate the Center Square to two more positions, and scribe two additional lines

The perfect centering of the knife edges ensure that the three scribed lines meet at a common point of intersection. This is the center of the round stock/bar.

18 MAGNETIC COMPASS

MBP-01

ESP Brújula magnética FR Compas magnétique DE Kompaß Magnetisch

An extremely versatile tool that can be used as an **Angle Finder, Center Locator & a Levelling Gauge**

Tool is designed to give accurate reading of angles for full 360° via an extremely sensitive & balanced needle

The protractor body is encased in cast aluminium shell with legs made from cast iron. The Vee bases have inbuilt magnets that exert magnetic pull both within the Vee & across the bottom surface of the legs of the Vee. This allows the tool to attach instantly to any ferrous surface – round or flat for accurate measurement of angles

The Vee bases are precision ground and the center pin shows the middle point for locating centers on round objects. Can also be used for leveling work on workpieces

This tool has unlimited applications and can be used in:

- **Tool Rooms & Machine Shops:**
For determining angles on shapers, milling machines, grinders etc.
- For determining center of round stocks
- For drilling operations
- **Welding Shops**
Construction & Maintenance sites
- Auto & Truck shops, especially for checking angles of die lines

Angle Accuracy: within $\pm 0.5^\circ$



Magnetic Compass being used to:

Locate center on circumference at any desired angle to the ground



Check table alignment in the horizontal plane



Ordering Information

Cat. Nr	Ordering Nr.	Height		Width	
		Inch	mm	Inch	mm
MBP/01	01690	5-5/16	135	4-3/4	121

19 UNIVERSAL SURFACE GAUGES

SG-047

SG-912

SG-1218

ESP Gramil torreta basculante

FR Trusquins de Mécanicien - Base prismatique

DE Oberflächenlehre

A basic tool for machinists and toolmakers, the Universal Surface Gauge is used for accurately scribing lines, transferring measurements or probing surfaces in inspection work. Design incorporates

- A fully hardened and ground base which serves as an accurate reference surface
- A machined Vee groove in the base allows the gauge to be used conveniently on curved surfaces
- A Vee groove at the front end allows the spindle to adjust to any angle above or below the base allowing it to be used as a height gauge and also as a depth gauge.
- Two retractable pins allow the gauge to be located against the edge of a surface plate or T-slot for linear work
- A 1/4" (6.35 mm) hole in the spring loaded scriber holder allows a dial indicator to be attached conveniently making the gauge useful for checking flatness, parallelism, heights, depths etc.
- Grooves on the side of the base allow for comfortable grip
- Well tapered scriber for better sighting while working. The scriber tip is hardened to 55-60 HRC



Surface Gauge being used to scribe a horizontal line parallel to the ground, on a workpiece



Ordering Information

Cat. Nr	Ordering Nr.	Base Dimensions		Spindle Length		Scriber Length	
		Inch	mm	Inch	mm	Inch	mm
SG/4-7	03200	2-3/16 x 1-5/8	55 x 40	7" With extra 4" spindle	175 mm with extra 100 mm spindle	3	75
u SG/9-12	03201	3-1/8 x 2-1/2	80 x 63	12" With extra 9" spindle	300 mm with extra 225 mm spindle	7	175
l SG/12-18	03205	4 x 3-1/2	100 x 90	18" With extra 12" spindle	450 mm with extra 300 mm spindle	7-9/32	185

u BESTSELLER l NEW

20 DIAL COMPARATOR STANDS

DCS-12

ESP Base soporte de control

FR Table support de comparateur

DE Komparator-Standplatz

Compact and versatile Comparator Stands especially useful for fast and efficient dimensional inspection on production parts

The stand comprises of a sturdy cast iron base precisely ground and machined providing a totally flat surface. The anvil is hardened 55-58 HRC for greater wear resistance and lapped for high accuracy setting of jobs

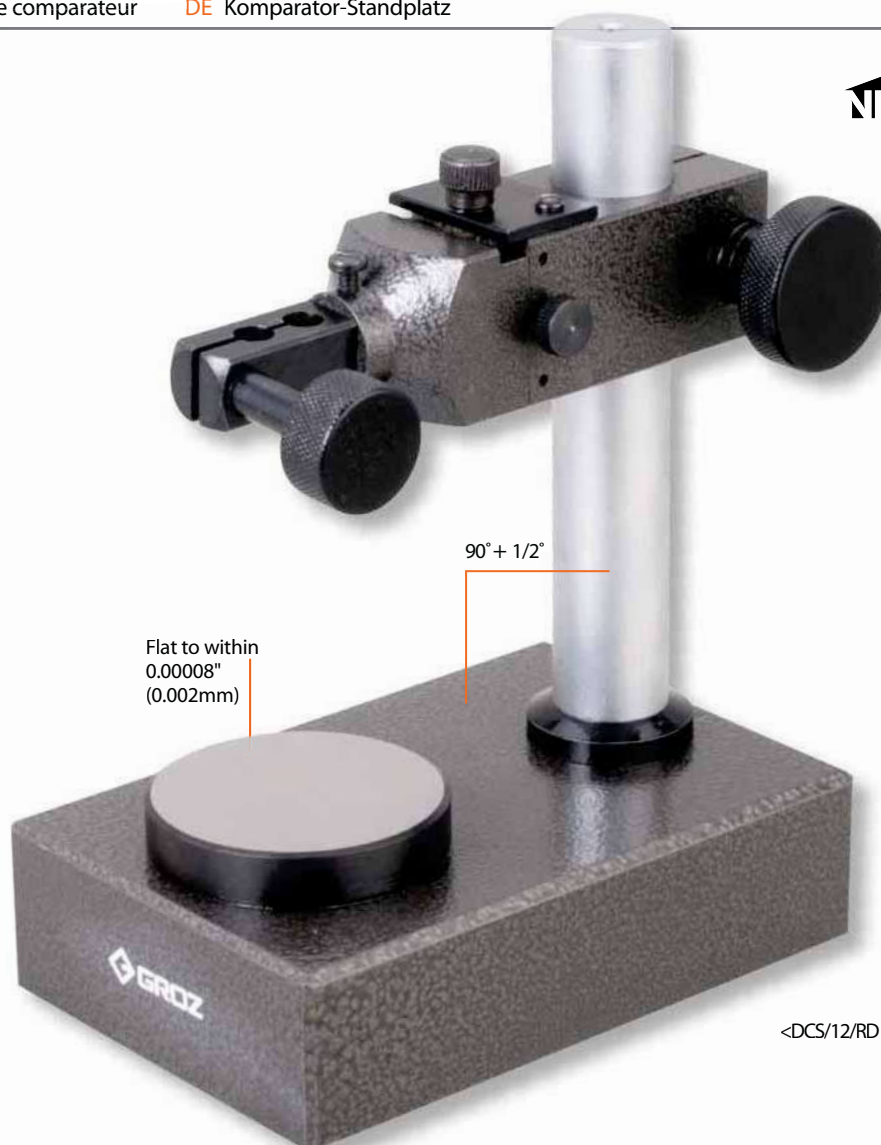
The longitudinal slide can be adjusted to different positions using the knurled knob. It moves along the ground steel pillar at accurate right angles to the base. Fine adjustment feature for accurate setting of jobs

NEW!


<DCS/12/RD/S



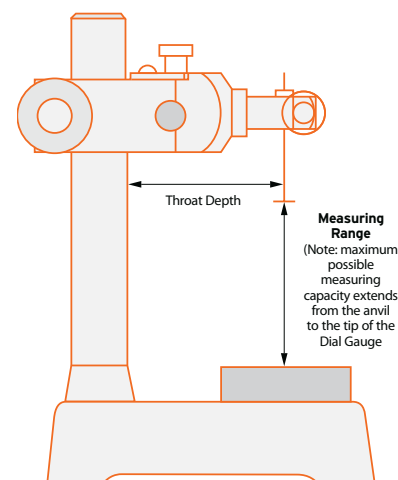
<DCS/12/SQ



<DCS/12/RD

Ordering Information

Cat.Nr	Ordering Nr.	Anvil type	Anvil Size		Throat Depth		Measuring Range		Fine Adjustment	
			Inch	mm	Inch	mm	Inch	mm	Inch	mm
DCS/12/RD	01607	Round	2.3/8	60	3.1/4	83	4-3/4	120	1/8	3
DCS/12/RD/S	01608	Round & serrated	2.3/8	60	3.1/4	83	4-3/4	120	1/8	3
DCS/12/SQ	01609	Square	2.3/8	60	3.1/4	83	4-3/4	120	1/8	3



21 MICROMETER STAND

MCS-01

ESP Soporte para Micrometro FR Support de micromètres orientables DE Halter für Bügelmessschraube

An indispensable clamping device for precise and stable measurements, it is most useful to speed up production and quantity inspection jobs

The body is made of close-grained cast iron precisely machined to close accuracies. The swivel clamping pad is made from Aluminium which helps eliminate any damage to the measuring device

Both clamping and positioning of the micrometer is achieved using a single clamp

It is highly useful for sorting parts in batch inspection and for incoming inspection purposes



Ordering Information

Cat. Nr	Ordering Nr.
MCS/01	01610

22 ENGINEER'S TOOL SETS

ETS-1

ETS-2

ESP Juegos de herramientas para ingeniero FR Ensemble d'outils pour ingénieur DE Ingenieur Werkzeug-Satz

Two sets of quality tools suitable for turning and allied trades and for fitting and general trades. These sets come in handy and useful for the apprentice and the established engineer alike

Each set of tools is fitted into a specially designed durable wallet with the contents detailed on the wallet

EST/2/ST >



Ordering Information

Cat. Nr	Ordering Nr.	Set Constituents
ETS/1/ST	03600	Inside Caliper 4" (100 mm) (ID/4) Outside Caliper 4" (100 mm) (OD/4) Screw Cutting Gauge (SCG-4714) Steel Rule 6" (150 mm) (SR/6) Pocket Scriber 3-1/2" (89 mm) (MS/P/3) Center Punch - 5/32" (4 mm) CP/5-32)
u ETS/2/ST	03601	Engineer's Precision Square 4" (100 mm) (SS/A/4) Jenny Caliper 6" (150 mm) (JC/6) Steel Rule 6" (150 mm) (SR/6) Double Ended Scriber 7-1/2" (190 mm) (MS/7) Centre Punch - 5/32" (4 mm) (CP/5-32) Adjustable Tap & Reamer Wrench - DIN 1814 (ATWR/D-1) Spring Divider 4" (100 mm) (DD/4)

EST/1/ST>

u BESTSELLER

23 EDGE & CENTER FINDERS

ESP Localizador de bordes y centros

FR Pinule De centrage

DE Kantentaster, mechanisch

Edge & Center Finders are time saving positioning tools for use in jig boring, milling machines etc. These are used for accurately locating work edges, shoulders, grooves, center points & scribed lines

Manufactured from precision ground tool steel, these are case hardened 45-48HRC

The diameter & cocentricity are controlled to within 0.0002" (5 microns)

Center Finder
The Center Finder will pick up cross lines to drill or bore holes

Combination Edge & Center Finder
One tool serves two purposes. It will find centers and also locate work edges

EF/3

EF/9

EF/6

EF/5

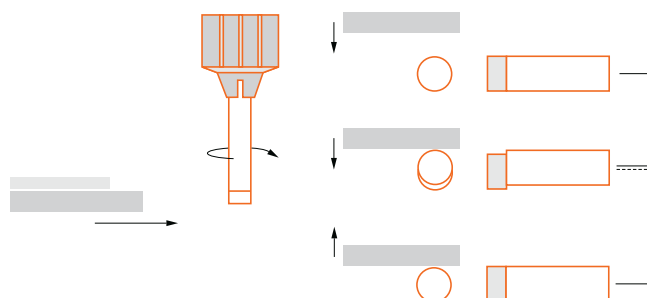
Edge Finder
Edge Finders accurately locate work edges, shoulders, grooves etc.



Ordering Information

Cat. Nr.	Ordering Nr.	Tip Diameter	Shank Diameter
Center Finders			
EF/3	03502	---	1/2"
EF/9	03509	---	3/8"
Combination Edge & Center Finders			
u EF/6	03506	0.20"	3/8"
EF/5	03504	0.20"	1/2"
Edge Finders			
u EF/2M	03501	10 mm	10 mm
EF/12	03511	4 mm	10 mm
u EF/13	03512	10 mm	10 mm
u EF/1	03500	0.20"	3/8"
u EF/4	03503	0.20"	1/2"
EF/11	03510	3/8"	3/8"
EF/8	03508	1/2"	1/2"
Double Edge Finder			
EF/7	03507	0.20"	1/2"
Sets			
EF/1-5-7-8/ST	03550	A set of 4 Edge Finders and combination Edge and Center Finders containing one each of EF/1, EF/5, EF/7 & EF/8	
EF/3-4-6-9/ST	03551	A set of 4 Edge & Center Finders containing one each of EF/3, EF/4, EF/6 & EF/9	

u BESTSELLER



Using Edge Finders

1. Hold the edge finder in a collet or chuck.
2. Traverse work table to obtain contact between the rotating edge finder and the work
3. Contact will shift to a position concentric relative to the edge finder body.
4. With very slight table adjustment, contact will move off center with a distinct wobble. Stop adjustment at this point and slide back table slightly to bring the edge finder back to concentricity
5. At this point, the center of the finder is exactly half the diameter of the contact from the work edge, thus allowing accurate location for other machining operations relative to the edge

Using Center Finders

1. For locating center points and scribed lines, the pointed contact is used by putting a pencil or rule against the center point and running it concentrically
2. The point of the center finder is brought down to the center point/ intersection of scribed lines and table adjusted so that when the tool just touches the work, the line up with the center point can be ascertained

24 ELECTRONIC EDGE FINDER

EF/EC

ESP Localizador Electronico de bordes y centros

FR Électronique Pinule De centrage

DE Kantentaster

An easy, accurate & time saving tool for precisely locating work edges, shoulders, grooves etc. for use both on conventional & CNC machines

NEW!

Edge finder body is made from Aluminum, with a precisely ground cylindrical steel stylus, 6 light ports, LED & a 12V battery

Edge finder lights instantly when the stylus touches the work edge. Designed with 6 equally spaced light ports for visibility from any angle

Reads off any electrically conductive metal

Cocentricity within: $\pm 0.0005"$ (± 0.013 mm)



Ordering Information

Cat. Nr	Ordering Nr.	Shank Dia.	Cylindrical Head Dia.
EF/EC/1-2/0.2	03540	1/2"	0.20"

25 ELECTRONIC & AUDIBLE EDGE FINDERS

EF/2D

ESP Localizador de bordes-Electronicoy Audible

FR Pinule Decentrage-Électronique et Audible

DE Kantentaster-Elektronische und Vernehmbare

Designed for 2D aligning of component reference surfaces & edges, determining bore centres with reference to the centre of the machine spindles

Edge finder has an Industrial Robust & non wearing design, with the body made from hardened steel & a spring loaded highly accurate steel ball

On contact between the spherical tip & the metal component, the unit lights up, thus identifying the point of reference

The Audible version in addition to lighting up, also triggers alarm

All functional parts are hardened & accurately ground

Reads off any electrically conductive metal

Comes complete with batteries (12V Pencil)

Concentricity controlled to within $\pm 0.0004"$ (± 0.010 mm)



< EF/2D/1-2/0.2



< EF/2D/AD/I



< EF/2D/I

NEW!

Ordering Information

Cat. Nr	Ordering Nr.	Type	Shank Dia.	Ball Dia.
EF/2D/1-2/0.2	03538	Electronic	1/2"	0.200"
EF/2D/I	03535	Electronic	3/4"	0.400"
EF/2D/AD/I	03537	Electronic & Audible	3/4"	0.400"



Edge Finders being used to locate the edge of a job held in a milling vice

26 WIGGLER OR CENTER FINDER

WZ-6

ESP Localizador de centros FR Jeu de centreurs DE Mittelsucher

Wiggler/Center finder with its four interchangeable attachments is a versatile tool that finds application in many places

The attachments can be snapped onto the chuck without removing the collet nut and are clamped by a ball swivel joint which permits adjustment to an angular position

With needle point shank, working centers can be accurately located. Spring tension on the ball of the point permits guiding the point to true concentricity bringing perfect alignment between the work and machine spindle

Wiggler with Ball Contact is useful in locating work by first bringing the ball contact against the work and then indexing it to the desired position relative to the spindle

Wiggler with Disc Contact is particularly useful in locating work in confined areas such as slots or shallow holes. Diameter of Disc. 0.1"

Wiggler with Offset Indicator holder is useful for checking run out or concentricity and in checking straightness or alignment of flat surfaces



WigglerBody

Chuck

Needle point



Discontact



Ballcontact

Offsetindicatorholder



Needle Point shank
being used to locate
center on workpiece



Ordering Information

Cat. Nr	Ordering Nr.	Description
WCF/WZ-6	03520	Center Finder complete with 4 attachments.

27 ELECTRONIC HEIGHT OFFSET GAUGE

HOG

ESP Calibrador Electronico De Desviacion De Altura FR La Jauge Electronique D'offset De Hauteur DE Elektronische Höhen-Offsetlehre

A convenient, accurate and time saving tool for knowing the height offset of the work piece from the cutting tool

Gauge lights up instantly when the cutting tool touches the probe on the gauge resting on the work piece

Hardened and precision ground body. 4 equally spaced light ports for visibility from any angle. Spring loaded probe safeguards against damage from overrun. Reads off any electrically conductive metal

Suitable for use both on conventional and CNC equipment

Gauge height controlled to within $\pm 0.0002"$ ($\pm 0.005\text{mm}$)

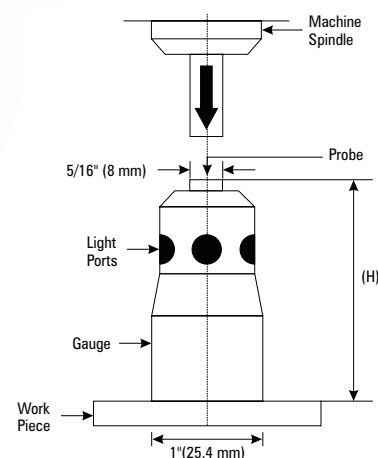
Body nominal dia: 1" (25.4mm)

Probe nominal dia: 5/16" (8mm)

Furnished with bulb, 3 numbers of 1.5V button cells and protective case



NEW!



Ordering Information

Cat. Nr	Ordering Nr	Gauge Height (H)
HOG/2	03560	2"
HOG/50	03561	50 mm

28 SCRIBERS

ESP Aguja de trazar FR Pointe á tracer DE Reißnadel

Groz manufactures a comprehensive line of steel and aluminium body scribers for machinist's, engravers, mechanic's and craftsmen

Basic tool for scribing and marking. Scribes can be used on metal, glass, plastics and ceramics. Scriber points are hardened 55- 60 HRC. Scribes are finely tapered permitting better sighting during work

NEW!

ALUMINIUM BODY SCRIBERS

MS/7/Al: Light weight double ended scriber with one straight point and the other bent at 90° making it convenient to use in confined spaces

MS/380A: Three Point Scriber. Finest quality scriber with aluminium body knurled for comfortable grip. Comes with 3 interchangeable threaded steel points: short straight, short bent & long bent which thread into the body

MS/380B: Two Point Scriber. With aluminium knurled body, this scriber consists of short straight and short 90° bent steel points which thread into the knurled body



Ordering Information

Cat.Nr.	Ordering Nr.	Overall Length	
		Inch	mm
Aluminium Body Scribes			
I MS/7-AL	03222	8-13/32	215
I MS/380A	03227	9 & 12	225 & 300
I MS/380B	03228	8-1/2	216
Steel Body Scribes			
MS/3/ST	03220	9 & 12	225 & 300
u MS/4	03212	4-1/2	114
MS/MG/6	03221	6	150
u MS/P/3	03214	3-1/2	89
MS/ST/9	03215	7	175
MSCP/6	03217	6-3/4	170
u MS/7	03210	7-1/2	190
u MS/H/8	03211	9-1/16	230
I MS/81	03224	6	152
I MS/83	03225	4-15/16	125
I MS/84	03226	5-5/16	135
I MS/85	03229	4-1/2	114

u BESTSELLER | NEW



STEEL BODY SCRIBERS

MS/3/ST: Steel body with 3 interchangeable threaded points, short straight, short bent and long bent. Very handy as different combinations can be used for different applications

MS/4 : Single ended light duty

MS/MG/6: Tungsten carbide tip for marking on hard materials. Permanent magnet on the other end for picking up small metal parts

MS/P/3: Scriber with pocket clip. Scriber point is held by a knurled chuck and can be reversed when not in use preventing tearing of clothing when clipped on a pocket

MS/ST/9: Single ended heavy duty

MSCP/6: Double ended. Combining a needle point with a chisel end

MS/7: Double ended with one straight point and the other point bent at 90° making it ideal for use in confined spaces

MS/H/8: Double ended heavy duty with one straight point and the other bent at 90°. Ideal for heavy marking jobs in confined spaces, grooves etc.

NEW!

MS/81 & MS/83: Pocket Scribers with replaceable hardened and ground tool steel points. Point reverses into the knurled body for safety. Hex head cap prevents the scriber from rolling down. Used for marking & scribing on steel, copper, brass and aluminium

MS/84: Replaceable Needle Point Scriber with 4 extra needle points. Plated steel body with knurled handle and hex cap that prevents the scriber from rolling down. Spare needle points are stored in the handle under the cap. Used for marking & scribing on metal, glass, plastics & ceramics

MS/85: Single Point Scriber. Knurled steel body with hardened and tempered point

SET-UP TOOLS

Vee Blocks
Magnets & Magnetic Bases
Angle Plates
Sine Bars & Sine Plates
Surface Plates
Scrapers
Parallel Clamps
Machinist Jack



www.groz-tools.com

29 TOOL MAKER'S VEE BLOCK & CLAMP SETS

No. 030

ESP Calzos en "V" FR Vés de précision DE Doppelprismenpaar mit Spannbock

Acc BS 3731 Grade 2

This range of Vee blocks are made from finely selected tool steel fully hardened to 55-60 HRC.

Manufactured and numbered in matched pairs, each pair has two 90° Vees of different capacities which are identical to the Vees of its matching block. The Vee's are ground central, parallel and square with the ends and sides.

These Vee Blocks are very useful for holding work securely during drilling, milling and grinding operations and also in layout and inspection work. Each pair of Vee Blocks comes complete with a pair of rigid and robust clamps.

Available in two types: Regular type and Non protruding clamp type. Top clamping design of the Non protruding clamp type allows the blocks to be used on the side faces in addition to the base.



Regular Vee Block set used as an inspection tool for checking run-outs



Non Protruding Clamp Type Vee Block used on side face for holding round bar in a grinding operation



Technical Information

Permissible Height difference between matched pairs
Parallelism and Squareness of Vee grooves with respect to all surfaces
Parallelism of opposite faces of Vee Blocks
Squareness of adjacent exterior faces of Vee Blocks
Flatness of Working Faces

Within 0.0002" (5 microns)
Within 0.0003" (8 microns)
Within 0.0003" (8 microns)
Within 0.0003" (8 microns)
Within 0.0002" (5 microns)

Ordering Information

Cat. Nr	Ordering Nr.	Block Length		Block Width		Block Height		Width of small Vee (V1)		Width of large Vee (V2)		Clamping Capacity		
		Inch	mm	Inch	mm	Inch	mm	Inch	mm	Inch	mm	Inch	mm	
Vee Blocks & Clamps -Regular Type														
u	VB/T/30	03050	1-19/32	40	1-1/4	32	1-1/4	32	7/16	11	13/16	20	1	25
u	VB/T/35	03051	2	50	1-1/2	37	1-1/2	37	1/2	13	1-3/32	28	1-1/4	32
	VB/T/45	03052	1-3/4	45	1-19/32	40	1-7/16	36	9/16	14	1-3/32	28	1-1/4	32
	VB/T/60	03053	2-3/8	60	1-19/32	40	1-7/8	47	11/16	17	1	25	1-3/16	30
u	VB/T/70	03054	2-3/4	70	1-3/4	45	1-7/16	37	11/16	17	1-5/16	33	1-1/2	37
	VB/T/80	03056	3-5/32	80	2-9/16	65	2-9/16	65	7/8	22	1-3/4	45	2	50
	VB/T/100	03057	4	100	3	75	3	75	1-3/16	30	2-5/32	55	3	75
Vee Blocks & Clamps - Non Protruding Clamp Type														
	VB/SP/R/T/70	03080	2-3/4	70	2-1/2	63	1-3/4	45	1	25	1-3/16	30	1-1/2	37
	VB/SP/R/T/125	03081	4-7/8	125	3-1/2	89	2-3/4	70	1-1/4	32	1-19/32	40	1-3/4	45

u BESTSELLER

30 MULTIPURPOSE VEE BLOCK & CLAMP SET

VB-MP

ESP Calzos en "V" FR Vés de précision DE Doppelprismenpaar mit Spannbügel

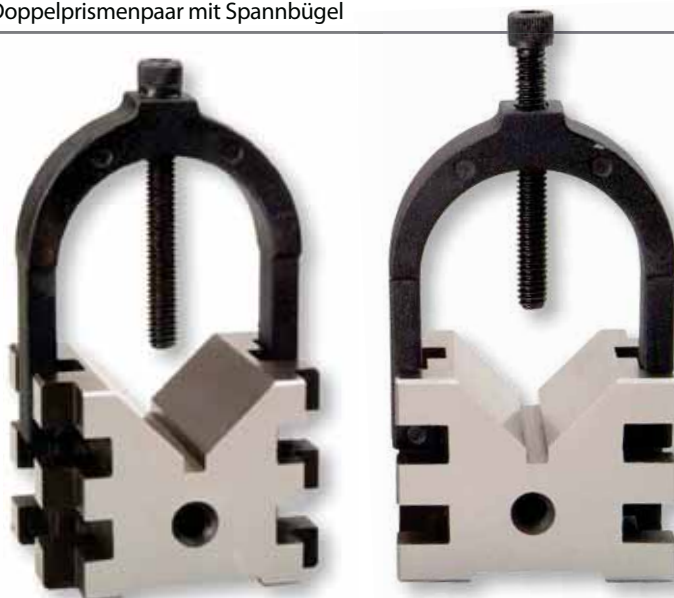
High Precision Multi Purpose Vee Blocks- ideal for use in layout work in tool rooms

Designed for holding square or round pieces with high accuracy

Blocks have stepped grooves that allow the clamps to be inserted without protrusion allowing blocks to be used on ends or sides in addition to the base

Blocks are hardened within 50-55 HRC. Matched pair of Vee Blocks are perfectly aligned with 90° Vee grooves ground central and parallel to the sides and base

Available as matched pairs complete with two clamps



NEW!

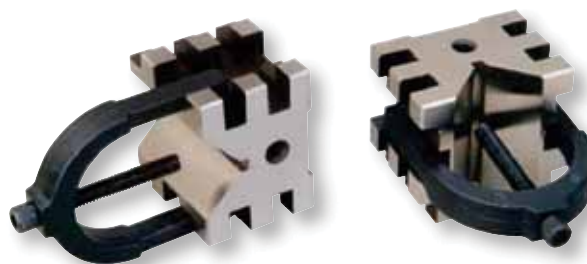
Technical Information

Flatness of working surface
Permissible height difference between matched pairs
Parallelism and squareness of sides

Within 0.0002" (5 microns)
Within 0.0002" (5 microns)
Within 0.0004" (10 microns)

Ordering information

Cat. Nr	Ordering Nr.	Block Length		Block Width		Block Height		Clamping Capacity	
		Inch	mm	Inch	mm	Inch	mm	Inch	mm
VB/MP/1P	02920	2-3/8	60	2-3/4	70	2	50	2	50



31 ULTIMATE VEE BLOCK & CLAMP SET

S-48

ESP Calzos en "V" FR Vés de précision DE Doppelprismenpaar mit Spannbügel

Manufactured from selected steel, Vee Blocks are fully hardened and ground.

Following enhanced features incorporated in the design render greater versatility to this Vee Block set

- Capable of being used on base, on end and flat on either sides as the clamp is within the outside width of the block.
- Adjustable side screw with cap in the clamp supports the block and prevents tilting during drilling, milling or grinding operations.
- Four 3/8" - 16 tapped holes, two in the base and one on each side allow attachment to an angle iron which can then be attached to a lathe face plate or held by a magnetic chuck.



Groove at the stepped end, right angled to the base, provides a handy means for holding shouldered studs, round pins etc.



Ordering Information

Cat. Nr.	Ordering Nr.	Block Length		Block Width		Block Height		Clamping Capacity	
		Inch	mm	Inch	mm	Inch	mm	Inch	mm
VB/S/48	02910	3-19/32	90	1-7/8	48	1-7/8	48	1-5/16	33

32 VEE BLOCK & CLAMP SET – VERSATILE

V-63

V-100

V-150

V-150XL

ESP Calzos en "V"

FR Vés de précision - "ULTIMATE"

DE Doppelprismenpaar mit Spannbügel

The "Versatile" Vee block is made from finely selected tool steel fully hardened to 55-60 HRC

The special design with 90° Vee angle provides a quick, accurate and positive means of holding workpieces for machining, grinding and in layout and inspection work

In addition to use on base, the Vee block can also be used on its side or end

The unit comes complete with a reversible swing away style clamp that clamps

against almost any shape of product

The three tapped hole positions in the Vee block for the clamp allows the clamp to be positioned at either end or at the centre of the Vee block

Tapped holes on the Vee block end allow mounting the block perpendicular to the face plate. Each unit comes complete with the basic block, reversible clamp and 2 clamp screws

Also available in matched pairs with 2 block, 2 clamps and 4 screws



Technical Information

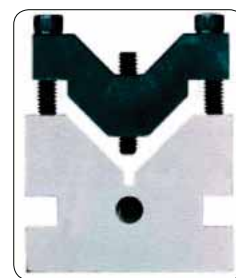
Parallelism and Squareness of Vee Grooves with respect to the base
Matched Pair Tolerance

Within 0.0003" (8microns)
Within 0.0002" (5 microns)

Ordering information

Cat. Nr	Ordering Nr.	Type	Block Length		Block Width		Block Height		Clamping Capacity	
			Inch	mm	Inch	mm	Inch	mm	Inch	mm
VB/SP/V/63S	03090	Single	2-1/2	63	2-1/2	63	2	50	1-5/8	41
VB/SP/V/63P	03091	Pair	2-1/2	63	2-1/2	63	2	50	1-5/8	41
VB/SP/V/100S	03092	Single	4	100	3	75	3	75	2-1/4	57
VB/SP/V/100P	03093	Pair	4	100	3	75	3	75	2-1/4	57
VB/SP/V-150S	03094	Single	6	150	6	150	4	100	4-3/8	111
VB/SP/V-150XL-S	03096	Single	6	150	6	150	6	150	4-3/8	111

u BESTSELLER | NEW SIZE



Versatile Vee Block allows reversal of clamp to facilitate clamping of jobs with a smaller diameter or irregular form

33 ADJUSTABLE ANGLE BLOCK 0-60°

PAB-01

PAB-02

PAB-03

ESP Bloque angular ajustable 0-60°

FR Vés de montage orientation facile

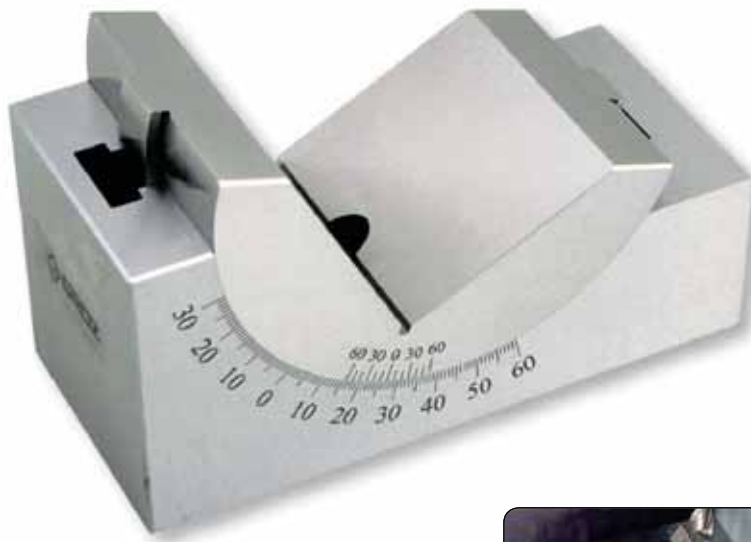
DE Doppelprismenpaar

Made from fully hardened 50-55 HRC and ground tool steel, these precision Adjustable Angle Blocks are useful for most drilling, milling and set up jobs where a particular angle to a reference face is required

The block is fully adjustable from 0°-60° and can be set at any desired position by locking of the hex screw located in the base

Angle Accuracy: $\pm 10^\circ$

Squareness: 0.0004" (10 microns)



Ordering Information

Cat. Nr	Ordering Nr.	Block Length		Block Width		Block Height		Width of Vee	
		Inch	mm	Inch	mm	Inch	mm	Inch	mm
PAB/01/A	02100	3-3/4	95	1-3/4	45	2	50	1-29/32	48.5
PAB/02/A	02101	3-3/4	95	1-3/16	30	2	50	1-29/32	48.5
PAB/03/A	02103	3	75	1	25	1-11/32	34	1-5/32	29.5

u BESTSELLER

AdjustableAngleBlock allows the job to hold at any angle 0-60° for angular machining jobs



34 MAGNETIC VEE BLOCKS

MVB-3

MVB-4

MVB-5

ESP Calzos Magnéticos en "V"

FR Vés Magnétique

DE Permanent-magnetischer Prisma-Block

Designed for versatility and accuracy, these Vee Blocks are ideal for holding round or irregular shapes for scribing, grinding, measuring, machining and testing applications

These can be used either ways, up or standing on end. All Vee's and faces can be energised or de energised simultaneously by turning the rotary action control knob. This feature enables the Vee Block to hold both itself and the work on any flat ferrous surface including a permanent magnetic chuck (without energising the chuck). Brass knob ensures no interference with the magnetic field, unlike the conventionally used steel knobs.

Also available with hardened Vee's: 55-60 HRC for increased wear resistance

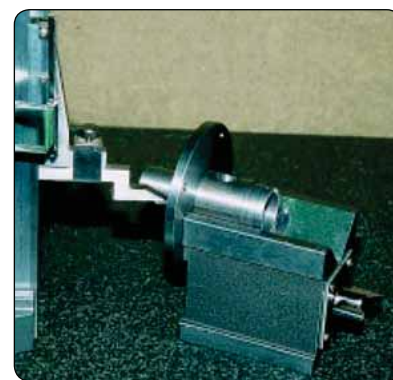
For applications requiring two Vee blocks matched and numbered pairs are available



Technical Information

Permissible Height Difference between matched pairs
Squareness of Vee Grooves with respect to the base

Within 0.00015" (4 microns)
Within 0.00023" (6 microns)



Magnetic Vee Block security holds jobs for accurate marking

Ordering Information

Cat. Nr.	Ordering Nr.	Cat. Nr.	Ordering Nr.	Block Length		Block width		Block Height		Width of Small Vee		Width of Large Vee*		Clamping Capacity	
Regular		Hardened Vee's		Inch	mm	Inch	mm	Inch	mm	Inch	mm	Inch	mm	Inch	mm
MVB/3S	02906	MVB/3S/H	02915	6	150	3	75	3-3/4	95	1	25	2-1/8	55	3/16 - 2-3/4	5.0 - 70.0
MVB/3P	02907	MVB/3P/H	02916	6	150	3	75	3-3/4	95	1	25	2-1/8	55	3/16 - 2-3/4	5.0 - 70.0
MVB/4S	02900	MVB/4S/H	02904	4	100	3	75	3-3/4	95	7/8	22.5	2-1/8	55	3/16 - 2-3/4	5.0 - 70.0
MVB/4P	02901	MVB/4P/H	02905	4	100	3	75	3-3/4	95	7/8	22.5	2-1/8	55	3/16 - 2-3/4	5.0 - 70.0
MVB/5S	02902	MVB/5S/H	02917	3-3/16	80	2-3/8	60	3-3/4	95	11/16	17.5	1-11/16	43	3/16 - 2-3/8	5.0 - 60.0
MVB/5P	02903	MVB/5P/H	02918	3-3/16	80	2-3/8	60	3-3/4	95	11/16	17.5	1-11/16	43	3/16 - 2-3/8	5.0 - 60.0

u BESTSELLER | NEW S - Single P - Pair * in hardened Vee Blocks width of Large Vee is slightly lower than that mentioned

35 ADJUSTABLE VEE BLOCK SET

AVB

ESP Calzos en "V" ajustable

FR Vés de précision

DE Doppelprismenpaar mit Spannbügel

Precision made tool performing all of the functions that would normally require usage of various shims, blocks or machinist's jacks. Ideal for inspecting shafts and parts with multiple diameters

Anvil height on the block is easily adjustable to support shafts, bars of varying diameters making for quick inspection without having to use centers

Anvil supports upto 450 kgs (1000 lbs)

Vibration lock (position lock) prevents creeping

Wide angle Vee accepts 3/16" (5mm) to 5" (125mm) diameters

Top flats ground parallel to the base can hold wide, flat parts. Narrow flats may be held on a parallel across the top

Total Rise of Vee - 1/2" (12mm). Dial graduated in increments of 0.001" (25 microns)

Sold as a set of 2 blocks in matched pairs



NEW!

Technical Information

Permissible height difference between matched pairs
Flatness of base

Within 0.001" (25 microns)
Within 0.0002" (5 microns)

Ordering information

Cat. Nr	Ordering Nr.	Block Length		Block Width		Block Height		Clamping Capacity	
		Inch	mm	Inch	mm	Inch	mm	Inch	mm
AVB/1P	02930	7/8	23	4	100	3	75	3/16-5	5-125

Adjustable Vee Block being used to check cocentricity of different diameters on a stepped rod



36 BALL BEARING VEE BLOCK & CLAMP SETS

VB-BB

ESP Calzos en "V"

FR Vés de précision

DE Doppelprismenpaar mit Spannbügel

High precision Ball Bearing Vee Blocks are used to inspect & detect out of round conditions, defects and lobes without damage to both the parts being checked and the Vee Block itself

Ideal for use where inspection set-ups are not otherwise possible using regular Vee Blocks. Design allows inspection of components from two angles by turning the spacer block 90°

Vee Block bases are made from cast iron and use hardened 60HRC wear resistant balls with sphericity controlled to within 0.000025" (0.6microns) on the small and medium sets and 0.00005" (1.27 microns) on the large set. Balls are finished to 0.2 micro inches

Supplied in matched pairs, complete with two clamps and one test ball

Matched pairs are controlled to within $\pm 0.0002"$ ($\pm 0.005\text{mm}$)



NEW!

Ordering Information

Cat. Nr.	Ordering Nr.	Detail	Capacity Without Clamps				Dia of Balls	Clamping Capacity	
			Minimum		Maximum			Kgs	Lbs
			Inch	mm	Inch	mm			
VB/BB/1-2	02940	Small Pair	3/64	1.20	2-1/2	63	1/2"	100	220
VB/BB/15-16	02941	Medium Pair	3/32	2.38	5	127	15/16"	500	1100
VB/BB/1-1-2	02942	Large Pair	3/16	4.76	15	381	1-1/2"	900	2000

u BESTSELLER

Ball Bearing Vee Blocks with non-marring balls being used to check the roundness of a stepped rod



37 VEE BLOCKS – CAST IRON

No. 031

ESP Calzos en "V" - Hierro Colado FR Vés à 1 entaille DE Doppelprismenp-Paare

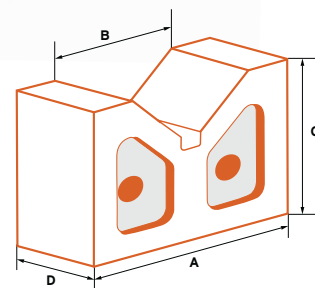
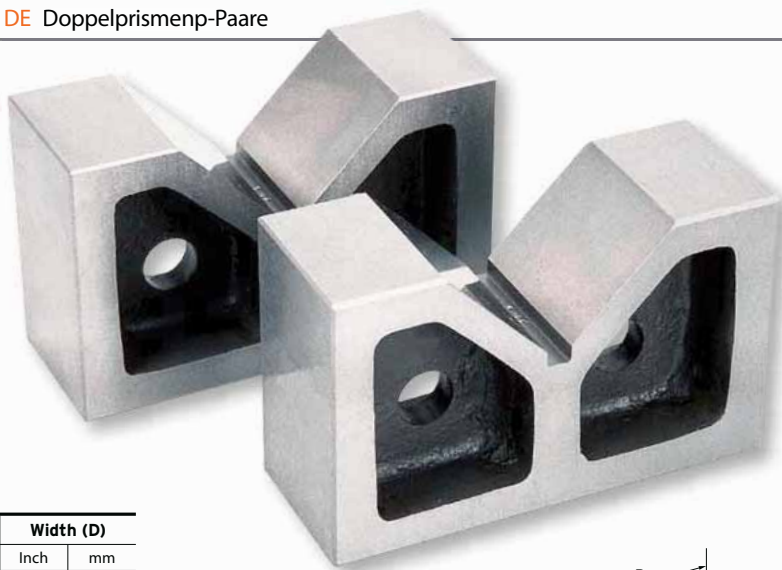
Made from close grained cast iron, these blocks are precisely ground and machined square and parallel

The Vee's are 90° centred in true

The blocks are manufactured and supplied in numbered pairs and come in handy for holding large jobs where clamping is not necessary

Technical Information

Squareness and Parallelism of Vee Groves with respect to base
Within 0.0012" (30 microns)



Ordering Information

Cat. Nr.	Ordering Nr.	Length (A)		Width of Vee (B)		Height (C)		Width (D)	
		Inch	mm	Inch	mm	Inch	mm	Inch	mm
VB/C/2	03107	2	50	1	22	1-1/4	32	1	24
VB/C/3	03100	3	75	1-3/4	45	2-3/8	60	1-5/16	33
VB/C/4	03101	4	100	2-3/16	56	2-9/16	65	1-9/16	40
VB/C/5	03102	5	125	2-7/16	62	3-1/8	78	2	50
VB/C/6	03103	6	150	3-1/16	78	3-1/2	88	2-7/16	62
VB/C/7	03108	7	180	3-17/32	90	4-17/32	115	3	75
VB/C/8	03104	8	200	4-1/2	113	5-1/2	140	4	100
VB/C/10	03105	10	250	5	125	6-1/2	165	5	125
VB/C/12	03106	12	300	5-1/8	128	8	200	6	150

u BESTSELLER | NEW SIZE

38 4 WAY VEE BLOCKS – CAST IRON

No. 031Q

ESP Calzos en "V" de 4 servicios - Hierro Colado FR Vés à 4 entailles DE Parallelstücke

Made from close grained cast iron, these Vee Blocks are precisely ground and machined square and parallel

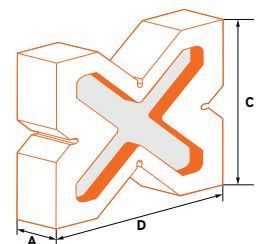
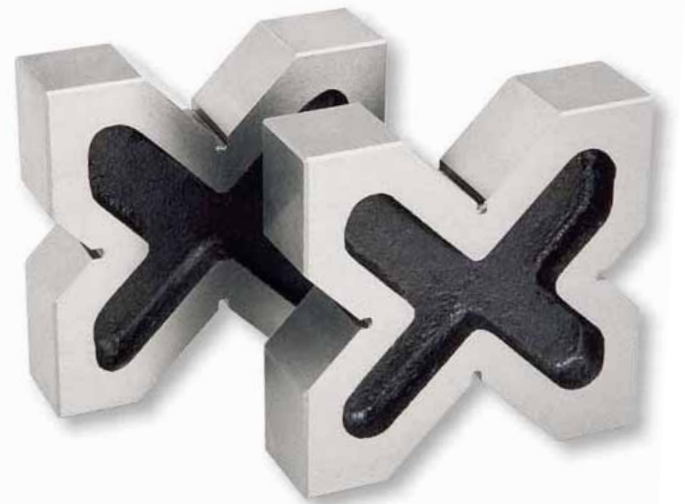
Each Block incorporates 4 different sized Vee's thereby supporting a wide range of sizes. This enables a single block to be used as a workholding device for supporting different sized jobs

Manufactured and supplied in matched and numbered pairs, these are very useful for marking and checking of cylindrical parts

The larger sizes incorporate a cavity on either sides for convenient handling

Technical Information

Squareness and Parallelism of Vee Groves with respect to base
Within 0.0012" (30 microns)



Ordering Information

Cat. Nr.	Ordering Nr.	Length of Prism (A)		Width (D)		Height (C)		Vee Capacity	
		Inch	mm	Inch	mm	Inch	mm	Inch	mm
VB/QD/95-70-35	03110	1-3/8	35	3-3/4	95	2-3/4	70	3/4 x 1-3/16 x 1-9/16 x 2	20 x 30 x 40 x 50
VB/QD/100-100-30	03111	1-3/16	30	4	100	4	100	3/4 x 1-3/16 x 1-9/16 x 2	20 x 30 x 40 x 50
VB/QD/120-120-35	03112	1-3/8	35	4-3/4	120	4-3/4	120	1-3/16 x 1-9/16 x 2 x 2-3/8	30 x 40 x 50 x 60
VB/QD/120-120-60	03113	2-3/8	60	4-3/4	120	4-3/4	120	1-3/16 x 1-9/16 x 2 x 2-3/8	30 x 40 x 50 x 60
VB/QD/150-150-75	03114	3	75	6	150	6	150	1-9/16 x 2 x 2-3/8 x 2-3/4	40 x 50 x 60 x 70
VB/QD/200-200-100	03115	4	100	8	200	8	200	2-3/8 x 2-3/4 x 3-5/32 x 4	60 x 70 x 80 x 100

u BESTSELLER

39 MAGNETIC BASES – MEDIUM DUTY

MB-25

ESP Soporte Magnetico - Trabajo Mediano

FR Base Magnétique

DE Magnet-Messstativ

This range of magnetic bases is very useful for light to medium duty applications that require a magnetic pull of upto 40kg (88lbs)

Equipped with a convenient to use ON/OFF control knob, these can be readily located on any ferrous surface

Three precision ground magnetic surfaces allow these to be used horizontally, vertically or upside down. V Step holds base to arbors, shafts and chucks

Available with or without fine adjustment fitting

All magnetic bases are supplied without Dial Gauge



MB/25 >

MB/25F

Ordering Information

Cat. Nr.	Ordering Nr.	Type	Base Dimensions		Overall height		Spindle mounting thread spec. (female)
			Inch	mm	Inch	mm	
MB/25	03400	Standard	1-3/4 x 1-7/8 x 2	45 x 48 x 50	9-11/16	245	M8 x 1.25
MB/25F	03401	With fine adjustment fitting	1-3/4 x 1-7/8 x 2	45 x 48 x 50	9-11/16	245	M8 x 1.25

40 MAGNETIC BASES – HIGH POWER

MB-31

MB-32

ESP Soporte Magnetico - Alta Potencia

FR Base Magnétique

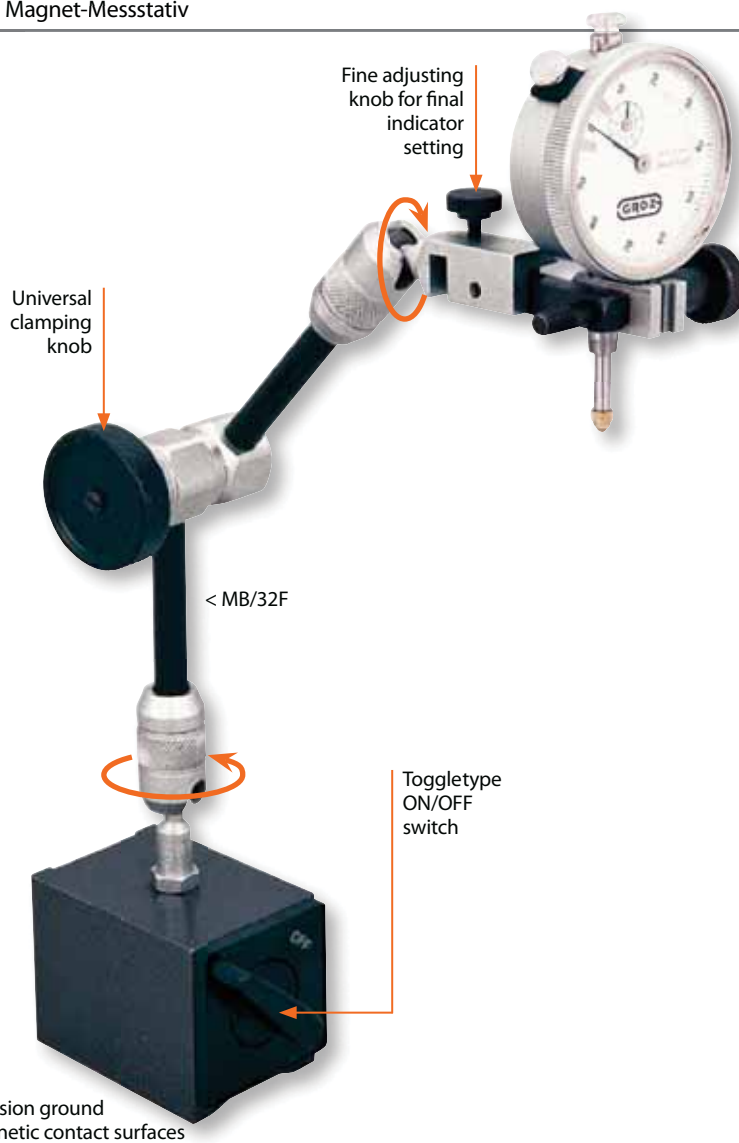
DE Magnet-Messstativ

These magnetic bases equipped with powerful permanent magnets can be readily located on any ferrous surface and are ideal for all applications that require a magnetic pull of upto 60 kg (130lbs)

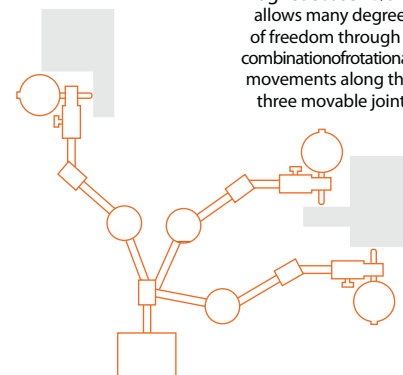
The base and one side are energised for attachment to flat surfaces. Vee groove in the base facilitates gripping on curved surfaces

Unique design allows Dial Indicator to be set at any required position and easily adjusted for use. The bases have an attractive grey hammertone finish, base post and gauge holding rod are chrome plated

All magnetic bases are supplied without a Dial Gauge



Magnetic base MB/32F allows many degrees of freedom through a combination of rotational movements along the three movable joints



Ordering Information

Cat. Nr.	Ordering Nr.	Base Dimensions		Overall height		Spindle mounting thread spec. (female)
		Inch	mm	Inch	mm	
MB/31F	03405	2 x 2-3/8 x 2-5/32	50 x 60 x 55	10-5/32	258	M8 x 1.25 mm
MB/32F	03406	2 x 2-3/8 x 2-5/32	50 x 60 x 55	14	350	M8 x 1.25 mm

Magnetic Base with dial gauge being used to check run out of a job on a lathe machine



41 POT MAGNETS

PMG

ESP Imanes FR Aimants DE Magneten

Pot Magnets are used for lifting holding & locating ferrous parts.

Aluminium, Nickel and Cobalt Steel alloy content makes them strong and permanent. Unique combination of strong magnet with nickel chrome plated insulating ring gives these magnets the superior holding power of larger ones.

The rear face of the magnet is provided with a tapped hole for attaching to fixtures and machines

Compact design with very strong magnetic pull makes these a favourite in all workshops, tool rooms etc.

NEW!



Ordering Information

Cat.Nr.	Ordering Nr.	Diameter		Height		Thread Specs.	Magnetic Pull
		Inch	mm	Inch	mm		
PMG/11-16	03432	11/16	18	5/8	16	1/4" x 20 TPI	2.7 kg (6 lbs)
PMG/13-16	03434	13/16	20	3/4	19	1/4" x 20 TPI	4.5 kg (10 lbs)
PMG/1-1-16	03433	1-1/16	28	1	25	1/4" x 20 TPI	6 kg (13.2 lbs)
PMG/1-3-8	03435	1-3/8	35	1-3/16	30	1/4" x 20 TPI	13 kg (28.6 lbs)

u **BESTSELLER**

42 MINI MAGNETIC STANDS

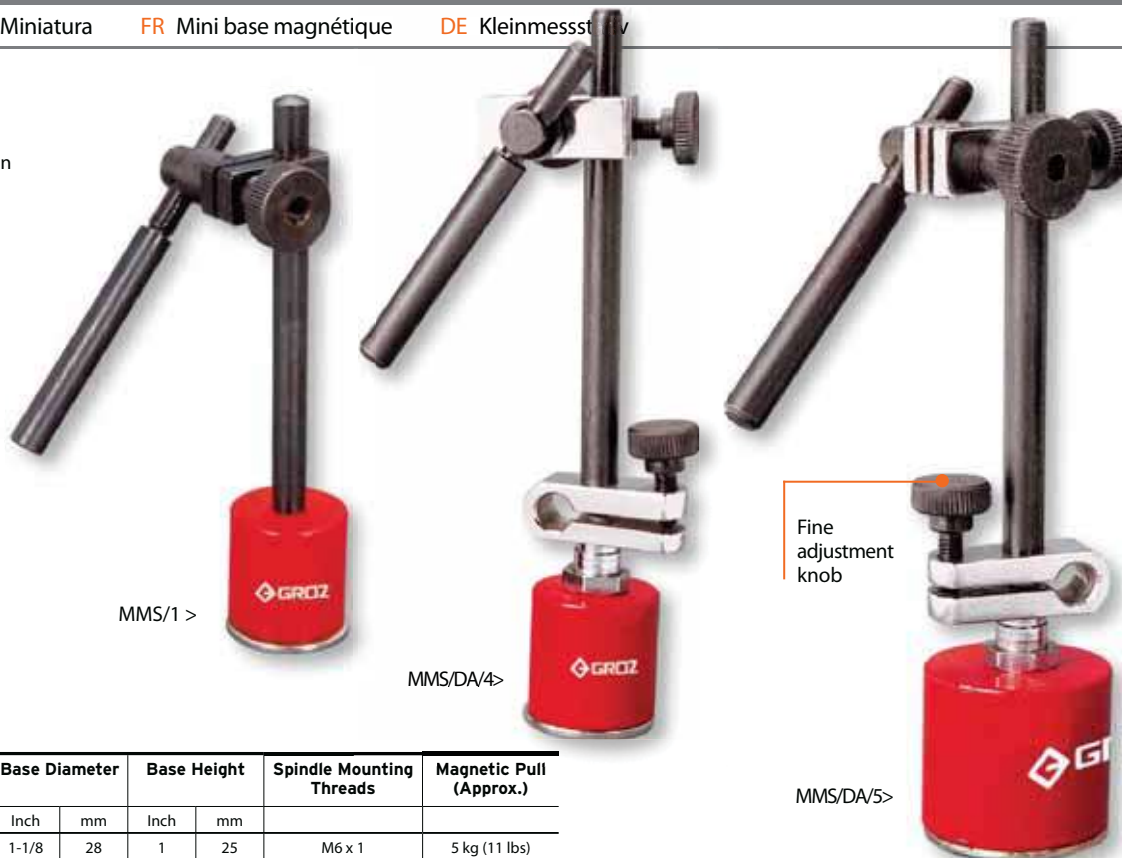
MMS

ESP Bases Magnética Miniatura FR Mini base magnétique DE Kleinmessständer

This range of handy magnetic stands provide a simple & inexpensive way of holding dial indicators on any flat ferrous surface

To activate simply pull out the base from contact face

Available with or without fine adjustment fitting



MMS/1 >

MMS/DA/4>

Fine adjustment knob

MMS/DA/5>

Ordering Information

Cat. Nr.	Ordering Nr.	Base Diameter		Base Height		Spindle Mounting Threads	Magnetic Pull (Approx.)
		Inch	mm	Inch	mm		
MMS/1	03402	1-1/8	28	1	25	M6 x 1	5 kg (11 lbs)
MMS/DA/4	03403	1-1/8	28	1	25	M6 x 1	5 kg (11 lbs)
MMS/DA/5	03404	1-3/8	35	1-3/16	30	M6 x 1	13 kg (28.6 lbs)

43 STEPPED ANGLE PLATES

STP-3

STP-4

STP-6

ESP Base angular escalonda

FR Équerres de montage Étagée

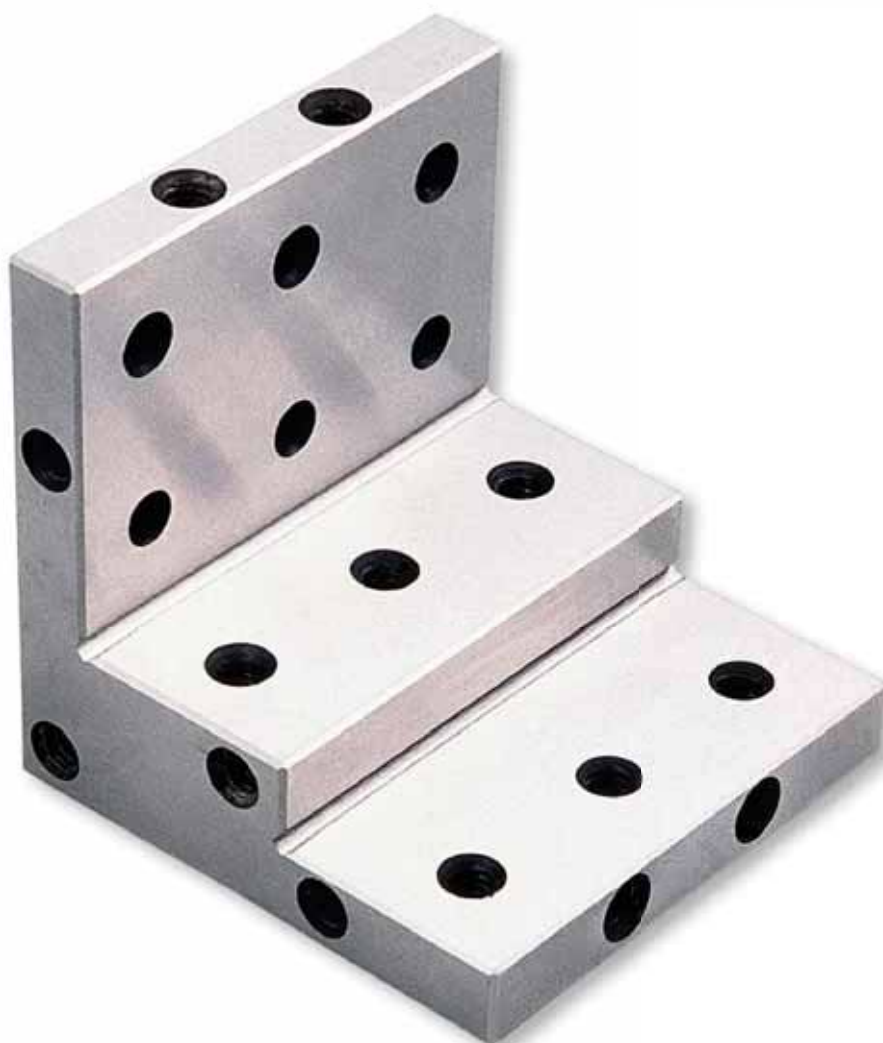
DE Getretene Winkelplatten

Manufactured from a single piece of hardened tool steel, these angle plates are precision ground, square and parallel

A convenient step of 1-1/4" (32 mm) down from the top and a 1/2" (12 mm) seat for use with smaller work pieces

Presence of 24 tapped holes allows for fastening to fixtures and clamping work to the angle plate

An indispensable device for accurate work in tool rooms and in small production jobs for checking flatness, squareness and parallelism



Technical Information

Flatness of working faces
Within 0.0002" (5 microns)

Squareness of exterior
faces over height
Within 0.0004" (10 microns)

Parallelism of opposite faces
& edges over their length
Within 0.0002" (5 microns)

Squareness of end faces with
respect to exterior faces as
measured over length
Within 0.0004" (10 microns)

Stepped angle plate makes a convenient reference tool in machining operations as the tapped holes allow fixtures to be bolted conveniently



Ordering Information

Cat. Nr.	Ordering Nr.	Size		Thread specs. of tapped holes
		Inch	mm	
STP/3	02400	3 x 3 x 3	75 x 75 x 75	1/4" BSW
u STP/4	02401	4 x 4 x 4	100 x 100 x 100	5/16" BSW
i STP/6	02402	6 x 6 x 6	150 x 150 x 150	3/8" BSW

u BESTSELLER i NEW SIZE

44 SINE BARS

SNB

ESP Barra Del Seno

FR Règles Sinus

DE Sinus - Lineale

Sine Bars are used in conjunction with a gauge block or an adjustable parallel to attain the required height and to set up angles for layout and inspection purposes

Manufactured from Tool Steel, these are precisely hardened 58-62 HRC and ground for extreme accuracy in use. Edges are chamfered 0.5 x 45° for convenient handling and the supplied with a back plate

These are available in two types:

Sine Bars

Sine Bars - Magnetic with two magnets to ensure firm placement on ferrous surfaces



Sine Bar
Magnetic



SineBar

Ordering Information

Cat Nr.	Ordering Nr.	Center to Center Distance	Diameter of Rollers	Center Distance Accuracy	Parallelism
Sine Bars					
SNB/2-1-2	02112	2-1/2"	5/8"	±0.0002"	0.0001"
SNB/5/SPL	02111	5"	5/8"	±0.0002"	0.0001"
Sine Bars - Magnetic					
SNB/MG/2	02115	2"	3/8"	±0.0002"	0.0001"

45 SINE PLATES

SNPL

ESP Bases del seno

FR Base-Sinus

DE Sinus-base

Sine Plates are used as bases to which Vices, Magnetic Chucks, Angle Plates and Vee Blocks can be conveniently bolted. These are used as an inspection tool and in machining, drilling or grinding jobs

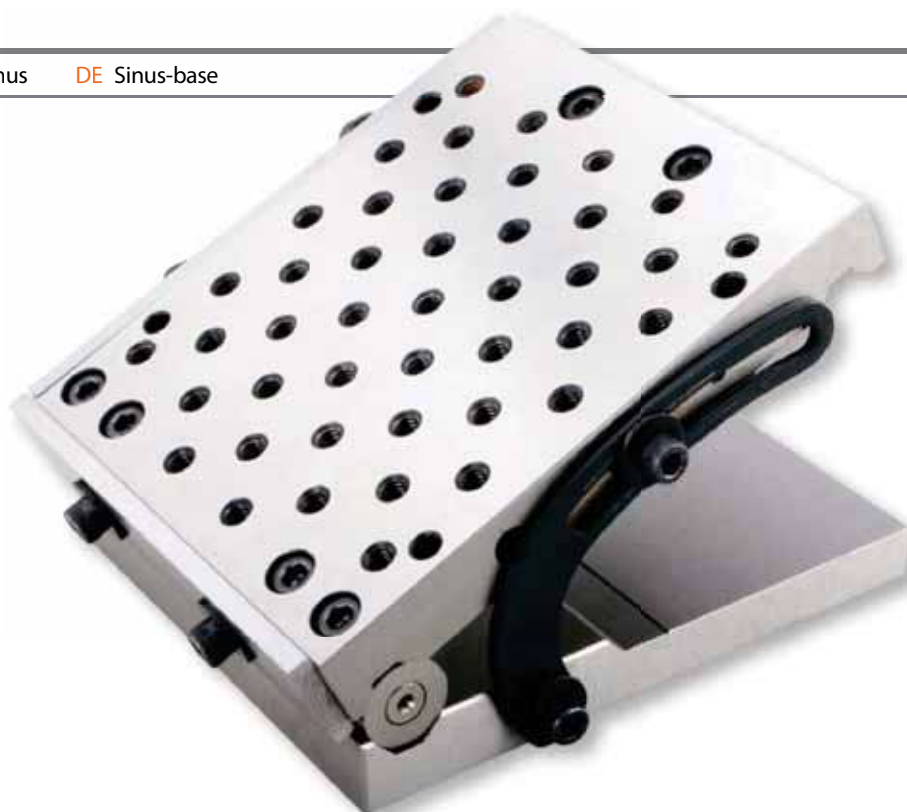
Manufactured from tool steel these are accurately hardened 54 - 58 HRC and ground square and parallel

These are available in two types:

Standard Sine Plates

Compound Angle Sine Plates:

Help in setting up angles front - to back or side-to-side and a combination for true compound angles



< Standard Sine Plate



Compound Angle Sine Plate >

Technical Information

Squarness and Parallelism
Center to Center Distance

Within 0.0004" (10 microns)
Within 0.0004" (10 microns)

Ordering Information

Cat. Nr.	Ordering Nr.	Center to Center distance (Inch)	Sine System	Plate Dimensions			Tapped Holes
				Length (inch)	Width (inch)	Height (inch)	
Standard Sine Plates							
SNPL/3	02133	3	0	4	4	2	1/4" - 20
u SNPL/5	02120	5	1	6	6	2	1/4" - 20
SNPL/5A	02134	5	2	12	6	2-5/8	3/8" - 16
SNPL/10A	02131	10	2	12	12	2-5/8	3/8" - 16
SNPL/10B	02132	10	2	12	6	2-5/8	3/8" - 16
Compound Angle Sine Plates							
SNPL/C/5	02121	5 & 5	1	6	6	3-1/8	1/4" - 20

u BESTSELLER

46 SURFACE PLATES

No. 026

ESP Marmol para trazador FR Marbre en fonte aciérl DE Oberflächenplatte

Acc BS 817 Grade 3

Manufactured from high quality close grained cast iron, these plates have thick solid top surfaces, strong heavy skirts and diagonal cross-ribbed webbing on the underside which results in high rigidity and minimum deflection

Linear measurements depend on an accurate reference surface from which final dimensions are taken

These hand scraped finished surface plates provide the reference plane for work in inspection and layout

High degree of flatness, overall quality and workmanship make them ideal bases for mounting of mechanical, electronic and optical gauging systems

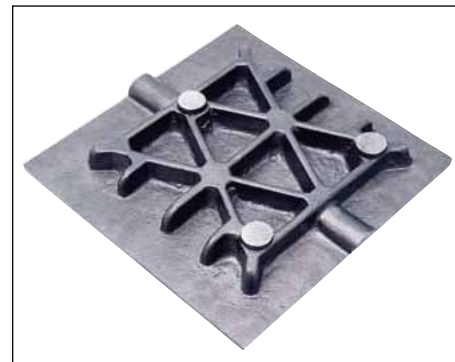


Technical Information

Flatness Within 0.0008" (20 microns)

Ordering Information

Cat. Nr.	Ordering Nr.	Length		Width		Overall Height (nominal)	
		Inch	mm	Inch	mm	Inch	mm
SFP/200-200-50	02600	8	200	8	200	2	50
SFP/250-250-50	02601	10	250	10	250	2	50
SFP/300-300-55	02603	12	300	12	300	2-11/64	55
SFP/400-400-55	02605	16	400	16	400	2-11/64	55
SFP/450-450-65	02607	18	450	18	450	2-9/16	65
SFP/300-200-50	02602	12	300	8	200	2	50
SFP/400-300-50	02604	16	400	12	300	2	50
SFP/500-400-50	02608	20	500	16	400	2	50
SFP/600-400-50	02609	24	600	16	400	2	50
SFP/450-300-50	02606	18	450	12	300	2	50
SFP/600-450-65	02610	24	600	18	450	2-9/16	65
SFP/600-600-85	02611	24	600	24	600	3-11/32	85



Diagonal cross-ribbed webbing on the underside for maximum rigidity & minimum deflection

47 HAND SCRAPERS

No. 146

ESP Rasqueteador FR Grattoir DE Ingenieur Schaber

This range of hand scrapers has been designed for removing high spots on machined surfaces for smooth and even surface on slideways, bearings, cast iron surface plates and precision marking out plates

Manufactured from selected steel these are hardened 55-60HRC and lightly tempered for lasting durability

All sizes have round wooden handle for comfortable grip during use

These find a wide variety of applications in tool rooms for small engineering jobs

Available in 3 types:

**Triangular,
Half Round and
Flat**



Ordering Information

Cat. Nr.	Ordering Nr.	Length		Type
		Inch	mm	
IES/F/3	14641	3	75	Flat
IES/HR/3	14642	3	75	Half Round
IES/T/3	14643	3	75	Triangular
IES/T-3/SPL	14609	3	75	Triangular with grooved blade
u ES/F/4	14600	4	100	Flat
u ES/HR/4	14601	4	100	Half Round
ES/T/4	14602	4	100	Triangular
ES/F/6	14603	6	150	Flat
ES/HR/6	14604	6	150	Half Round
u ES/T/6	14605	6	150	Triangular
ES/F/8	14606	8	200	Flat
ES/HR/8	14607	8	200	Half Round
ES/T/8	14608	8	200	Triangular
IES/F/10	14643	10	250	Flat
IES/HR/10	14644	10	250	Half Round
IES/T/10	14645	10	250	Triangular

u BESTSELLER I NEW SIZES

CA 40



Triangular



Triangular with grooved blade



Half Round



Flat

48 PARALLEL CLAMPS

No. 356

ESP Tornillo de apriete FR Presses À serrage parallèle DE Parallel-Schraubzwingen

Manufactured from case hardened steel 45 ± 5HRC. Parallel Clamps are designed for maximum strength and rigidity

All sizes are equipped with a spring clip

A retaining ring holds the loose jaw in alignment when the clamp is being opened or closed. The ends of the jaws are rounded to permit clamping under shoulders or in recesses

These clamps are extremely useful for holding work together in tapping, drilling and on various machine set ups



Ordering Information

Cat. Nr.	Ordering Nr.	Capacity		Jaw Length	
		Inch	mm	Inch	mm
u PC/1	35601	1-1/4	30	2	50
u PC/2	35602	1-3/4	44	2-1/2	63
u PC/3	35603	2-1/4	56	3	75
u PC/4	35604	2-3/4	70	4	100
PC/5	35605	3-1/2	88	5	125
PC/6	35606	5	125	6	150
PC/8	35608	6	150	8	200

u **BESTSELLER**



Parallel Clamps being used to hold a job for precision drilling operation

49 MACHINIST'S JACK

MJ-01

ESP Gato de operario FR Vérin de table DE Maschinist Jack

Manufactured from high grade cast steel, the Machinist's Jack has a 1" adjustable screw and tilting swivel head

It finds application on drill presses, milling machines, planers etc. any place where leveling is necessary

Lifting capacity is approximately 1000 lbs (454 kgs)



Ordering Information

Cat. Nr.	Ordering Nr.	Range	
		Inch	mm
MJ/01	14100	1	25

MACHINE TOOL ACCESSORIES



Drill Chuck Arbors & Sleeves
Tweezers
Lathe Centers
Tap Wrenches & Die Stocks
Tool Holders
Boring Bars
Cutting Tools



www.groz-tools.com

50 DRILL CHUCK ARBORS

No. 076

No. 077

ESP Espigas de sujecion FR Arbres Porte - forets DE Kegeldorn

Drill Chuck Arbors are used to mount a drill chuck or any other tool which has a female taper shank onto a machine such as a drilling machine which has a female taper shank socket in its workhead

Groz manufactures the following types of Arbors:

- Jacobs Taper Arbors
- Taper Shank Arbors - DIN 238

Manufactured from selected case hardened Hi-Tensile Steel (20 MnCr5/SAE 8620), all arbors are case hardened 54-58 HRC for increased resistance to wear

Precision grinding to very close tolerance with cocentricity controlled to within 0.0004" (10 microns) and accurately gauged self locking tapers ensure close tolerance fit



JacobsTaperArbors

Taper Shank Arbors DIN238

Arbor Type	Shank Mount	Chuck Mount
Jacobs Taper Arbors	Morse Taper	Jacobs Taper
Taper Shank Arbors - DIN 238	Morse Taper	B Taper

Jacobs Taper Arbors

Cat. Nr.	Ordering Nr.	Morse Taper (MT)	Jacobs Taper (JT)
GAT/11	07600	1	1
GAT/12	07601	1	2
GAT/13	07602	1	3
GAT/133	07603	1	33
GAT/16	07604	1	6
GAT/21	07605	2	1
GAT/22	07606	2	2
u GAT/23	07607	2	3
GAT/24	07608	2	4
GAT/25	07609	2	5
u GAT/26	07610	2	6
GAT/233	07612	2	33
GAT/31	07613	3	1
GAT/32	07614	3	2
GAT/33	07615	3	3
GAT/34	07616	3	4
GAT/35	07617	3	5
u GAT/36	07618	3	6
GAT/333	07620	3	33
GAT/42	07621	4	2
GAT/43	07622	4	3
GAT/44	07623	4	4
GAT/45	07624	4	5
GAT/46	07625	4	6
GAT/52	07626	5	2
GAT/53	07627	5	3
GAT/54	07628	5	4

u BESTSELLER

Taper Shank Arbors - DIN 238

Cat. Nr.	Ordering Nr.	B Taper	Morse Taper (MT)
G/10/M1	07700	B10	1
G/10/M2	07701	B10	2
G/12/M1	07702	B12	1
G/12/M2	07703	B12	2
u G/12/M3	07704	B12	3
G/16/M1	07705	B16	1
u G/16/M2	07706	B16	2
u G/16/M3	07707	B16	3
G/16/M4	07708	B16	4
G/18/M1	07709	B18	1
G/18/M2	07710	B18	2
u G/18/M3	07711	B18	3
G/18/M4	07712	B18	4
G/22/M1	07713	B22	1
G/22/M2	07714	B22	2
G/22/M3	07715	B22	3
G/22/M4	07716	B22	4
G/24/M3	07717	B24	3
G/24/M4	07718	B24	4
G/24/M5	07719	B24	5

u BESTSELLER

51 REDUCTION SLEEVES (DRILL SLEEVES)

No. 084

No. 085

ESP Casquillos reductores cono Morse

FR Douilles de réduction

DE Reduzierehülse

Acc DIN 2185

Drill Sleeves are used to adapt smaller morse taper shank tools to larger machine spindles

The cocentricity and taper angles are precisely controlled which allows perfect locking and concentric movement to the tool held. These are available in two types:

A Grade - (Hardened and Ground)

Manufactured from case hardened Hi Tensile steel (20 MnCr5/SAE 8620), these are fully hardened and are ground on the inside and outside

Workshop Grade

Manufactured from carbon steel, these are ground on the outside and have a reamed finish on the inside

Permanent marking of size on the tang ensures convenience in use

A Grade
Hardened and Ground



Ordering Information

Cat. Nr.	Ordering Nr.	Cat. Nr.	Ordering Nr.	Morse Taper (MT)		Overall Length
A Grade		Workshop Grade		Outside	Inside	mm
u DSA/2-1	08420	DSW/2-1	08520	2	1	92
DSA/3-1	08421	DSW/3-1	08521	3	1	99
u DSA/3-2	08423	DSW/3-2	08523	3	2	112
DSA/4-1	08422	DSW/4-1	08522	4	1	124
DSA/4-2	08424	DSW/4-2	08524	4	2	124
u DSA/4-3	08426	DSW/4-3	08526	4	3	140
DSA/5-1	08432	DSW/5-1	08532	5	1	156
DSA/5-2	08425	DSW/5-2	08525	5	2	156
DSA/5-3	08427	DSW/5-3	08527	5	3	156
DSA/5-4	08429	DSW/5-4	08529	5	4	171
DSA/6-2	08433	DSW/6-2	08533	6	2	218
DSA/6-3	08428	DSW/6-3	08528	6	3	218
DSA/6-4	08430	DSW/6-4	08530	6	4	218
DSA/6-5	08431	DSW/6-5	08531	6	5	218

u **BESTSELLER**

Technical Information

Sleeve Type	Material	Surface finish of external Taper	Surface finish of internal Taper	Body Hardness	Tang Hardness
A Grade	Case Hardened Steel	Ground	Ground	54-58 HRC	54-58 HRC
Workshop Grade	Carbon Steel	Ground	Reamed	Unhard	54-58 HRC

Workshop Grade



52 DRILL DRIFT KEY

No. 086

ESP Extractor FR Chasse cône

DE Austreiber

Acc DIN 317

Drop forged from specially drawn medium carbon steel, these Drift keys are accurately hardened for increased resistance to wear

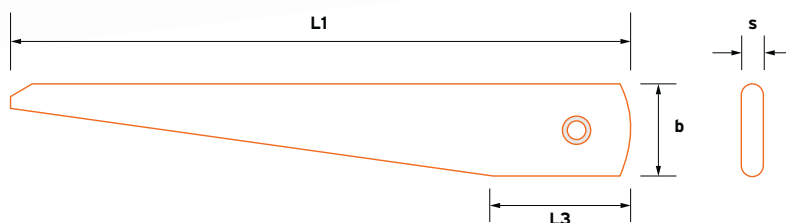
Used for conveniently removing taper shank drills and reamers from sleeves and sockets, these are blackened and have a premium shot blast finish with permanent marking of size for easy identification



Ordering Information

Cat. Nr.	Ordering Nr.	Fits following Morse Taper	L1	L3	b	s
			mm	mm	mm	mm
DK/0	08600	MT 0	90	18	12	3
u DK/1-2	08601	MT 1 & MT 2	140	25	20	5
u DK/0-3	08602	MT 3	190	40	25	7
DK/0-4	08603	MT 4	225	40	30	10
DK/5-6	08605	MT 5 & MT 6	265	56	35	15

u BESTSELLER



53 SLITTING SAW ARBORS

No. 088

ESP Soporte para sierra ranuradora

FR Arbre pour scie Á refendre

DE Dorn

Manufactured from quality steel, the Slitting Saw Arbors have a rust proof black oxide finish. These can be mounted easily onto a standard collet chuck or any other similar method of holding parallel shanks. A flat ground at the end – on SA/1 & SA/2 – ensures that the grub screw used to fix the shank in place does not raise burr and firmly locks the arbor in the fitting

The spring loaded mechanism readily accepts saw blades with varying diameters

Supplied complete with an allen key



Ordering Information

Cat. Nr.	Ordering Nr.	Shank Dia		Overall Length		Inside Hole Diameter
		Inch	mm	Inch	mm	
l SA/1	08804	1/2	12.7	3	76	3/8" only
u SA/2	08805	1/2	12.7	2-7/16	62	1/2", 5/8", 3/4", 7/8" & 1"
l SA/R8	08806	R8	—	5	125	1/2", 5/8", 3/4", 7/8" & 1"

u BESTSELLER l NEW SIZE

CA 45



SlittingSawArborbeingusedforaslittingoperation on a job being worked upon on a milling machine

54 TWEEZERS

No. 037

ESP Pinzas FR Brucelles DE Pinzette

Tweezers are used for picking up small objects that are not easily handled by hands

Manufactured from Stainless steel. Tweezers make use of two levers connected at one fixed end called the fulcrum with pincers at the other

These are extensively used for servicing & repairs in electronics, computers, instruments, radio and other subminiature assemblies

Available in the following types:

Industrial Tweezers: High quality tweezers for toolmakers, repairmen, electronic assemblers and other professionals

Utility Tweezers: Used by mechanics, craftsmen and hobbyist's

Swiss Pattern Tweezers: Finest quality with hardened precision points these are especially useful for subminiature assemblies

Boley Pattern Tweezers: Fine quality tweezers for jewelers, watchmakers, instrument assemblers & craftspeople



NEW!

SS
stainless
steel

Ordering Information

Cat.Nr	Ordering Nr	Length		Point type	Material
		Inch	mm		
Industrial Tweezers					
TWZ/401XX	03711	4-3/4	120	Strong sharp	Non Magnetic S.S
TWZ/403	03702	6-1/8	155	Blunt serrated	Magnetic S.S
TWZ/408	03701	4-3/4	120	Sharp Bent	Magnetic S.S
TWZ/410	03703	4-3/4	120	Narrow sharp	Magnetic S.S
TWZ/412	03705	6-1/2	165	Blunt point with slide lock	Magnetic S.S
TWZ/413	03704	4-3/4	120	Sharp	Magnetic S.S
Utility Tweezers					
TWZ/414	03706	6-1/2	165	Blunt serrated(self closing)	Magnetic S.S
TWZ/415	03708	7	176	Curved (teeth inside)	Magnetic S.S
TWZ/416	03713	4-9/16	116	Spade	Magnetic S.S
TWZ/417	03707	6-3/4	172	Long straight	Magnetic S.S
Swiss PatternTweezers					
TWZ/423-3C	03709	4-13/32	112	Very fine	Non Magnetic S.S
Boley Pattern Tweezers					
TWZ/401AA	03712	5	127	Strong sharp bevel	Non Magnetic S.S
Sets					
TWZ/ST-6	03720	6 pc Tweezer Set comprising one each of TWZ/401XX, TWZ/403, TWZ/412, TWZ/414, TWZ/415 & TWZ/417 packed to a vinyl pouch			

55 LATHE CENTERS - (DEAD CENTERS)

No. 111

ESP Puntos Fijos FR Pointes fixes DE Feste Körnerspitzen

Acc DIN 806

Manufactured from high quality carbon steel, Dead Centers have a solid construction with no moving parts. Fully hardened for increased resistance to wear. Hardness of tip 60-63 HRC, these centers are accurately ground and have a TIR of $\pm 0.0001"$ (± 2.5 microns)

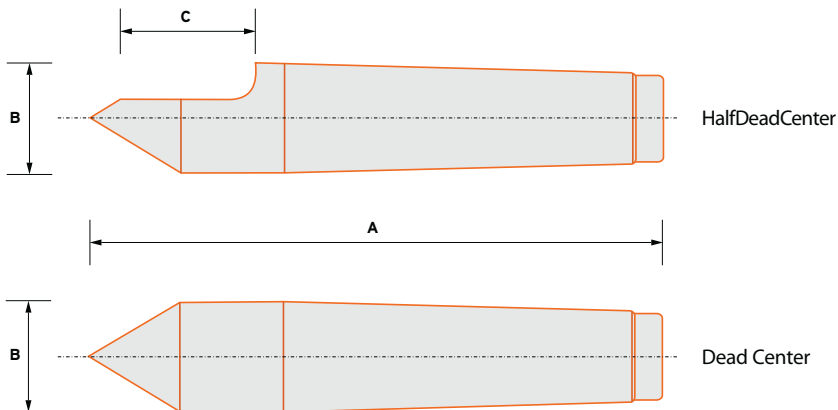
Available in two types — Full and Half Dead Centers. Half Dead Centers come with a full carbon steel construction or with Carbide tips. Full Dead Centers are additionally available with High Speed Steel tips

In centers with carbide/HSS tips, the tips are brazed into a close tolerance socket for maximum strength

Carbide tip centers are preferred in applications where the workpiece has a hardness close to or more than that of Carbon Steel Dead Centers. Carbide tip imparts durability and calls for less downtime for regrinding of point. High speed steel Dead Centers are especially useful in applications that involve shock



The included point angle is $60^\circ + 15' - 0''$



Ordering Information - Dead Centers

Cat. Nr.	Ordering Nr.	Cat. Nr.	Ordering Nr.	Cat. Nr.	Ordering Nr.	Morse Taper	A		B	
							Inch	mm	Inch	mm
Carbide Tipped		HSS Tipped		Carbon Steel						
DCT/1	11100	DCTH/1	11120	DCC/1	11140	MT 1	3-3/16	80	1/2	12.2
DCT/2	11101	DCTH/2	11121	DCC/2	11141	MT 2	4	100	23/32	18
DCT/3	11102	DCTH/3	11122	DCC/3	11142	MT 3	5	125	31/32	24.1
DCT/4	11103	DCTH/4	11123	DCC/4	11143	MT 4	6-3/8	160	1-1/4	31.6
DCT/5	11104	DCTH/5	11124	DCC/5	11144	MT 5	8	200	1-25/32	44.7

Ordering Information - Half Dead Centers

Cat. Nr.	Ordering Nr.	Cat. Nr.	Ordering Nr.	Morse Taper.	A		B		C	
					Inch	mm	Inch	mm	Inch	mm
Carbide Tipped		Carbon Steel								
DCT/1H	11110	DCC/1H	11150	MT 1	3-3/16	80	1/2	12.2	7/8	22
DCT/2H	11111	DCC/2H	11151	MT 2	4	100	23/32	18	1-13/16	30
DCT/3H	11112	DCC/3H	11152	MT 3	5	125	31/32	24.1	1-17/32	38
DCT/4H	11113	DCC/4H	11153	MT 4	6-3/8	160	1-1/4	31.6	2	50
DCT/5H	11114	DCC/5H	11154	MT 5	8	200	1-25/32	44.7	2-17/32	63

56 ADJUSTABLE TAP & REAMER WRENCHES—BAR TYPE

No. 092D

No. 092R

No. 092

ESP Giramachos ajustables

FR Tourne - à - gauche

DE Verstellbare Windeisen

The Straight handle design of these tap wrenches provides greater leverage, particularly useful when working with large diameter taps

These are manufactured in three types:

Type A : Acc DIN 1814 <No. 092D>

Type B : Professional <No. 092R>

Type C : Industrial <No. 092>

TYPE A – Acc DIN 1814 <No. 092D>

With zinc die cast body and hardened steel jaws, these have an exceptionally rugged construction. Chrome plated handles with knurled ends provide a comfortable non slip grip. Larger sizes have a cross hole drilled on one end for easy tightening using a tommy bar

TYPE B – Professional <No. 092R>

Professional quality tap wrenches with an all steel body, these provide a positive grip combined with the sensitivity required when tapping a blind hole. Jaws are hardened and tempered for increased resistance to wear. The wrench body is black powder coated with attractive chrome plated handles

TYPE C – Industrial <No. 092>

Extra heavy duty. Industrial Quality tap wrenches - virtually unbreakable Nr. 0,00, 5 & 6 have a forged steel body. Nr. 7 & 8 are cast from S.G. Iron



<TypeA:AccDIN1814



<TypeB:Professional



< Type C: Industrial



SQUARE
SIZE



Ordering Information

Cat. Nr.	Ordering Nr.	Length		Jaw Holding Capacity			
				Square Size		Tap Size	
		Inch	mm	Inch	mm	Inch	mm
Acc DIN 1814							
ATWR/D/0	09200	6.19/64	160	5/64 - 13/64	2-5	1/16 - 1/4	M2-M6
u ATWR/D/1	09201	7.5/64	180	5/64 - 1/4	2 - 6.3	1/16 - 5/16	M2-M8
u ATWR/D/2	09202	11	280	5/32 - 23/64	4 - 9	3/16 - 9/16	M5-M14
ATWR/D/3	09203	15	375	3/16 - 15/32	4.9 - 12	1/4 - 3/4	M6-M18
Professional							
ARWR/1/SPL	09210	5	125	7/64 - 5/32	2.5 - 4	1/8 - 3/16	M3-M5
u ARWR/2/SPL	09211	8.17/64	210	3/32 - 1/4	2.4 - 6.5	3/16 - 5/16	M4-M8
u ARWR/3/SPL	09212	12.13/64	310	3/32 - 3/8	2.4 - 9.5	3/16 - 9/16	M4-M14
ARWR/44/SPL	09213	16	400	7/32 - 5/8	5.6 - 16	7/16 - 1.1/8	M7-M27
Industrial							
u ARWR/SG/0	09221	8	200	3/32 - 1/2	2.5 - 12	1/8 - 3/8	M1-M12
ARWR/SG/00	09220	4.88	122	5/64 - 9/32	2 - 7.35	1/8 - 1/4	M1-M6
u ARWR/SG/5	09222	10.8	270	11/64 - 9/16	4.25 - 14.4	3/16 - 5/8	M4-M16
ARWR/SG/6	09223	14.8	370	11/64 - 11/16	4.25 - 17.7	3/16 - 7/8	M4-M20
ARWR/SG/7	09224	19.6	490	1/4 - 29/32	6.8 - 23.25	1/4 - 1.1/8	M6-M30
ARWR/SG/8	09225	29.6	740	3/8 - 1.13/32	9.2 - 36.0	1/2 - 1.3/4	M9-M45

u BESTSELLER

NEW!



57 TAP WRENCHES – T HANDLE TYPE - PROFESSIONAL

ESP Giramachos en T FR Porte - tarauds En bout DE Werkzeughalter

Industrial quality Tap wrenches for the professional user

Designed to give the user the reach and leverage needed for accurate tapping, these are used for holding taps, drills, reamers & other small tools to be turned by hand

CNC machined to very close tolerances with self centering powder metallurgy hardened jaws & knurled chuck sleeve for positive grip, these are available in two types:

Plain Tap Wrenches:

The smallest size TW/163 has a rigid T handle, whereas TW/164 & TW/166 have sliding T handles for greater leverage when working in tight spaces

Also available with longer body for added leverage in hard to reach places

Reversible Ratchet Tap Wrenches:

Ratchet can be set for right or left hand operation or locked for non ratchet use. Self centering powder metallurgy hardened jaws and knurled chuck sleeve provide positive grip on taps, reamers and small tools. Sliding T – Handle for fitting into tight spaces with greater leverage

Also available with longer body for added leverage in hard to reach places



PlainTapWrenches>



<RatchetType



Extra Long Tap Wrenches >

Ordering Information

Cat. Nr.	Ordering Nr.	Body Length		Cat Nr.	Ordering Nr.	Body Length		Tap Capacity		Square Size	
		Inch	mm			Inch	mm	Inch	mm		
Plain Tap Wrenches											
Regular Length				Extra Long							
TW/163	09360	2-1/4	57	-	-	-	-	Nr. 0 – Nr. 8	M1.6 – M4	5/64 – 1/8	2.0 – 3.15
TW/164	09361	2-3/4	70	TW/164L	09365	9	225	Nr. 0 – 1/4"	M1.6 – M6	5/64 – 13/64	2.0 – 5.0
TW/166	09362	3-3/4	95	TW/166L	09366	9	225	Nr. 12 – 1/2"	M6 – M12	13/64 – 17/64	5.0 – 7.0
Ratchet Type											
Regular Length				Extra Long							
TW/R/160	09370	2-3/4	70	-	-	-	-	Nr. 0 – Nr.8	M1.6 – M4	5/64 – 1/8	2.0 – 3.15
TW/R/161	09371	3-1/2	88	TW/R/161L	09375	13	330	Nr. 0 – 1/4"	M1.6 – M6	5/64 – 13/64	2.0 – 5.0
TW/R/162	09372	4-1/4	106	TW/R/162L	09376	13	330	Nr. 12 – 1/2"	M6 – M12	13/64 – 17/64	5.0 – 7.0

58 MICRO TAP GUIDE

TPG

ESP Instrumento de alineación Roscas de macho

FR Outil d'alignement Tarau

DE Ausrichtungswerkzeug Handgewindebohrer

Handy accessory for any machinist , the Micro Tap Guide ensures you start every tap or reamer straight with perfect alignment

It has a spring loaded & hardened 3/16" (4.76 mm) diameter point that can be reversed. The pointed end guides a tap or tap wrench directly as it fits into the hole on the end of tap / tap wrench. The reversed concave end is good for smaller taps which usually have a 60° taper ground at the end

The Micro Tap Guide has a fully hardened & ground 1/2" shank that can be chucked up in the lathe tailstock or the drill press

For use with # 10 – 1 Taps



NEW!

Ordering Information

Cat.Nr.	Ordering Nr.
TPG/10-1	09350



The concave end is good for smaller taps, which usually have a 60° taper ground at the end. This allows great support and alignment

59 DIE HOLDERS – SHANK TYPE

No. 091

ESP Porta Terrajas

FR Porte - filières monobloc

DE Schneideisenhalter

Ideal for short or medium run threading of shafts etc. these holders are most convenient for use on lathes, milling machines, tapping machines etc.

Manufactured from solid one piece steel, these have a rust proof black oxide finish. Main body is counterbored for chip clearance.

Concentricity of hole with respect to shank
± 0.002" (± 50 microns)



Ordering Information

Cat. Nr.	Ordering Nr.	Shank Diameter		Shank Length		Suitable for Die Size
		Inch	mm	Inch	mm	
DH/13-16	09120	1/2	12.7	2	50	13/16
DH/0-1	09121	1/2	12.7	2	50	1
DH/1-1-2	09122	1/2	12.7	2	50	1-1/2



Die Holder holding a die being used for external thread cutting

60 DIE STOCK HOLDERS – ROUND DIES

ESP Porta Terrajas

FR Porte - filières

DE Schneideisenhalter

Die holders are used for holding round dies, that are suited for efficient and clean cutting of external threads

Die holders have a rugged construction with heavy duty set screws that hold the die firmly in place

These are manufactured in two types.

Type A – Acc DIN 225

These have steel bodies with chrome plated handles

Type B – Professional

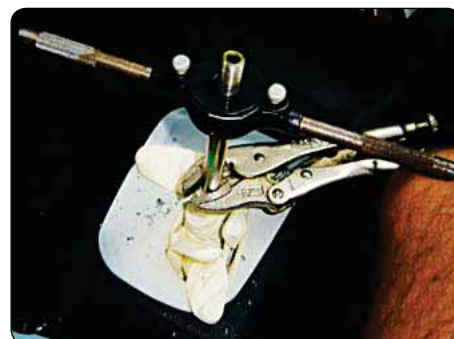
All steel construction with black powder coated body. Handles have knurled ends with ends in black powder coated finish



Ordering Information

Cat. Nr.	Ordering Nr.	Suitable for Die Size	Length	
			Inch	mm
Acc DIN 225				
DS/D/20-5	09100	20 x 5 mm	8	200
DS/D/20-7	09101	20 x 7 mm	8	200
u DS/D/25-9	09102	25 x 9 mm	9	224
u DS/D/30-11	09103	30 x 11 mm	11	280
DS/D/38-14	09104	38 x 14 mm	12-3/8	315
Professional				
H DS/5-8	09127	5/8"	5-1/2"	140
DS/13-16	09110	13/16"	6-1/2"	165
u DS/0-1	09111	1"	8-1/4"	209
DS/1-5-16	09112	1-5/16"	10"	250
u DS/1-1-2	09113	1-1/2"	12-3/8"	315
u DS/0-2	09114	2"	15-3/8"	390
DS/2-1-2	09116	2-1/2"	19	480
DS/0-3	09117	3"	22-1/2"	570
H DS/3-1-2	09118	3-1/2"	29-3/4"	755
H DS/0-4	09119	4"	33	840

u BESTSELLER H MADE TO ORDER



61 TURNING TOOL HOLDERS – AMERICAN PATTERN

TH

ESP Porta herramientas FR Porte - Outils DE Werkzeughalter

Manufactured from high grade steel, these toolholders are accurately machined and ground

Toolbits are held parallel and straight to the shank giving maximum support to the cutting edge. Set screws are made from heat treated alloy steel with hardened points for increased resistance to wear

These are available with straight shank, right handed or left handed offset shank. Each holder comes complete with an allen key but without toolbit



Ordering Information

Cat. Nr.	Ordering Nr.	Cat. Nr.	Ordering Nr.	Cat. Nr.	Ordering Nr.	Holder Size	Tool Bit Size	For Lathes of Approx. Swing
Straight Shank		Left Hand		Right Hand		Inch	Inch	
TH/3S	11300	TH/3L	11310	TH/3R	11320	5/16 x 3/4 x 4-1/2	3/16	7 to 10
TH/4S	11301	TH/4L	11311	TH/4R	11321	3/8 x 7/8 x 5	1/4	10 to 12
TH/5S	11302	TH/5L	11312	TH/5R	11322	1/2 x 1-1/8 x 6	5/16	14 to 16
TH/6S	11303	TH/6L	11313	TH/6R	11323	5/8 x 1-3/8 x 7	3/8	16 to 18
TH/7S	11304	TH/7L	11314	TH/7R	11324	3/4 x 1-5/8 x 8	7/16	18 to 20
TH/8S	11305	TH/8L	11315	TH/8R	11325	7/8 x 1-3/4 x 9	1/2	24 to 36

62 CUT OFF TOOL HOLDERS

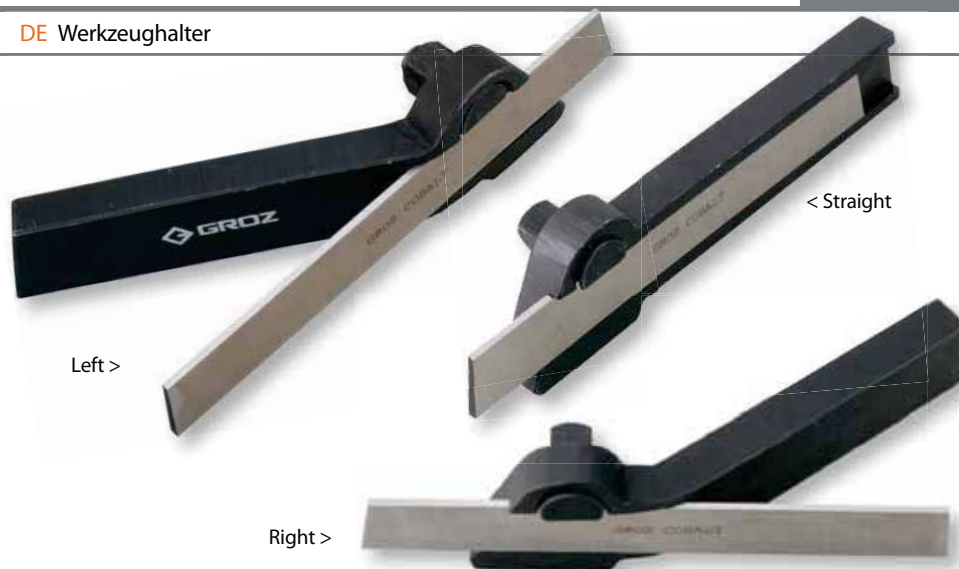
CT

ESP Porta herramientas FR Porte - Outils DE Werkzeughalter

Manufactured from high grade steel, machined and ground to precise tolerances, these cut off tool holders support the blade over a wide area thereby reducing the possibility of blade breakage

The locking device enables the blade to be held securely and also enables rapid assembly. Especially designed clamp plate provides both downward and sideways pressure along a large area of the top edge of the tool ensuring complete rigidity

These are available with straight shank, right handed or left handed offset shank. Supplied with key but without blade



Ordering Information

Cat. Nr.	Ordering Nr.	Cat. Nr.	Ordering Nr.	Cat. Nr.	Ordering Nr.	Holder Size		Blade Size	
						Inch	mm	Inch	mm
Straight		Left		Right					
CT/0S	11600	CT/0L	11610	CT/0R	11620	5/16 x 9/16 x 3-11/16	7.93 x 14.28 x 93.4	1/16 x 5/16	1.58 x 7.93
CT/1S	11601	CT/1L	11611	CT/1R	11621	5/16 x 3/4 x 4-1/2	7.93 x 19 x 114	3/32 x 1/2	2.38 x 12.7
CT/2S	11602	CT/2L	11612	CT/2R	11622	3/8 x 7/8 x 5	9 x 22 x 125	3/32 x 5/8	2.38 x 15.8
CT/3S	11603	CT/3L	11613	CT/3R	11623	1/2 x 1-1/8 x 6	13 x 28 x 150	1/8 x 3/4	3.17 x 19
CT/4S	11604	CT/4L	11614	CT/4R	11624	5/8 x 1-3/8 x 7	16 x 35 x 175	1/8 x 7/8	3.17 x 22.2
CT/5S	11605	CT/5L	11615	CT/5R	11625	3/4 x 1-5/8 x 8	19 x 41 x 200	3/16 x 1	4.76 x 25.4
CT/6S	11606	CT/6L	11616	CT/6R	11626	7/8 x 1-3/4 x 9	22 x 41 x 225	3/16 x 1-1/8	4.76 x 28.57

63 PARTING OFF TOOL HOLDERS

PT

ESP Porta herramientas FR Porte - Outils DE Werkzeughalter

With a single piece rigid construction, hardened 45± HRC the Parting off Tool Holder enables the blade to be held and gripped simply by a standard screw type tool post

It can be used in both front and rear tool posts and holds a bevel blade to ensure equal clearance is attained on either side of the bevel

The parting off tool holder is supplied without a blade



Ordering Information

Cat. Nr.	Ordering Nr.	Blade Size	L	H	W	D
		Inch				
PT/1	11631	1/2 x 3/32	2-3/4	13/16	1/2	1/2
PT/2	11632	5/8 x 3/32	2-3/4	13/16	1/2	9/16
PT/3	11633	3/4 x 1/8	3-3/8	1-1/16	11/16	3/4

64 FLY CUTTER HOLDER SET

FCH

ESP Porta herramientas FR Jeu de Porte - barreaux À surfer "FLYCUTTER" DE Werkzeughalter

Manufactured from selected steel, accurately hardened, this is an excellent tool for boring through holes or to a shoulder

The angle permits maximum sweep diameter with minimum tool projection and can machine upto 6" wide surface with a standard tool bit

Complete set consists of 3 fly cutters with shank fully counter balanced to ensure a smooth finish

Supplied without toolbits



Ordering Information

Cat. Nr.	Ordering Nr.	No. of Holders	Shank Diameter		Head Diameter		Tool Bit Size
			Inch	mm	Inch	mm	
FCH/01	11200	3	1/2	12.7	3/4	19	3/16
					1-1/8	28	1/4
					1-1/2	38	5/16
FCH/2	11206	3	3/4	19	1-1/2	38	5/16
					2	50	5/16
					2-1/2	63.5	5/16

NEW SIZE



Fly Cutter Holder with tool being used for face machining of a job on a vertical milling center

65 KNURLING TOOL HOLDERS

KT

ESP Porta moletas FR Porte - molettes DE Werkzeughalter

The rigid and robust construction of the Groz range of knurling tool holders makes them ideal for countless knurling applications

These are available in 3 types:

1. **Knurling Tool Holders – 3 Pairs**
2. **Knurling Tool Holder – 1 Pair**
3. **Knurling Tool Holder – 1 Knurl**

1. Knurling Tool Holders – 3 pairs

The revolving head is fitted with standard left and right pattern knurls in fine, medium and coarse pitch. Any pair can be brought to bear on the workpiece, thus 3 different knurling patterns are obtainable without changing the tool

2. Knurling Tool Holder – 1 pair

A two knurl holder ideal for small knurling applications, it has a self adjusting pivot head which ensures that the knurl finds the centre line of the work exactly. It comes complete with one right and one left hand knurl

3. Knurling Tool Holder – 1 Knurl

Single knurl holders, these are useful for light duty applications. They come complete with one straight knurl

1 knurl holder >

1 pairholder>

3 pair holder >

Ordering Information

Cat. Nr.	Ordering Nr.	Holder Size		Knurl Dimension	
		Inch	mm	Inch	mm
Knurling Tool Holder - 3 Pairs					
KT/6-1	11700	7-1/2 x 1-3/8 x 5/8	190 x 35 x 16	3/4 x 3/8 x 1/4	19 x 9.5 x 6.35
KT/6-2	11701	6-1/2 x 1-1/8 x 1/2	165 x 28 x 13	3/4 x 3/8 x 1/4	19 x 9.5 x 6.35
KT/6-3	11702	5-1/2 x 7/8 x 3/8	142 x 22 x 10	5/8 x 5/16 x 7/32	16 x 8 x 5.5
KT/6-4	11703	5 x 3/4 x 5/16	127 x 19 x 8	5/8 x 5/16 x 7/32	16 x 8 x 5.5
Knurling Tool Holder - 1 Pair					
KT/2-1	11810	7-1/2 x 1-3/8 x 5/8	190 x 35 x 16	3/4 x 3/8 x 1/4	19 x 9.5 x 6.35
KT/2-2	11811	6-1/2 x 1-1/8 x 1/2	165 x 28 x 13	3/4 x 3/8 x 1/4	19 x 9.5 x 6.35
KT/2-3	11812	5-1/2 x 7/8 x 3/8	142 x 22 x 10	5/8 x 5/16 x 7/32	16 x 8 x 5.5
KT/2-4	11813	5 x 3/4 x 5/16	127 x 19 x 8	5/8 x 5/16 x 7/32	16 x 8 x 5.5
KT/2-5	11814	4-1/2 x 1/2 x 1/2	114 x 13 x 13	3/4 x 3/8 x 1/4	19 x 9.5 x 6.35
KT/2-5M	11815	—	200 x 27 x 18	—	20 x 8 x 6
Knurling Tool Holder - 1 Knurl					
KT/0-1	11800	4 x 1/2 x 1/2	100 x 13 x 13	3/4 x 1/4 x 1/4	19 x 6.35 x 6.35
KT/0-2	11801	6 x 5/8 x 5/8	150 x 16 x 16	3/4 x 5/16 x 1/4	20 x 8 x 6
KT/0-3	11802	4 x 1/2 x 3/4	100 x 13 x 19	3/4 x 1/4 x 1/4	19 x 9.5 x 6.35

66 KNURLING TOOL HOLDER - QUICK ACTION

KT/Q

ESP Porta moletas - Acción Rápida

FR Porte - molettes à serrage rapide

DE Werkzeughalter

For use with Manual lathes, these are designed to operate in a manner exerting no pressure on the lathe, compound, centres or feed screw. Knurling pressure is absorbed by the knurling tool itself

These are easier & faster to set up & produce clean & sharp knurling with no double tracking

These come complete with 1 pair of Medium Diamond pattern Knurls


NEW!

Ordering Information

Cat. Nr.	Ordering Nr.	Holder Size				Capacity (Min x Max)		Knurl Dimensions	
		Length		Shank					
		Inch	mm	Inch	mm	Inch	mm	Inch	mm
KT/Q/2-6	11850	6	150	5/8 x 1/2	16 x 13	1/16 x 2-1/4	1.6 x 57.15	3/4 x 3/8 x 1/4	19 x 9.5 x 6.35
KT/Q/2-8	11851	8-1/4	210	3/4 x 5/8	19 x 16	2-1/2 x 4-1/2	64 x 108	3/4 x 3/8 x 1/4	19 x 9.5 x 6.35



Knurling Tool Holder - being used for doing knurling on a job fitted onto a lathe machine

67 PIN CHUCK SET

PCH-13

ESP Mini mandril - juego

FR Mandrins à pinces

DE Stift Klemme-Satz

The Pin Chuck is a very useful reducing chuck used for holding drills too small to be held by a regular chuck. It is gripped in the larger chuck already on the machine by means of the back shank

Supplied with three interchangeable collets for holding small drills in varying sizes



Chuck assembled with collet

Collets are available in three sizes

Screw on cap is used to hold and interchange collets

Ordering Information

Cat. Nr.	Ordering Nr.	Collet Capacity	
		Inch	mm
		0 to 1/32 1/32 to 1/16 1/16 to 3/32	0 to 0.75 0.75 to 1.5 1.5 to 2.5

68 PIN VICES

No. 359

ESP Mini prensas tipo mandril FR Porte - outil À pinces DE Stift-Schraubstöcke

Pin vices are used for holding small taps, drills, reamers, scribers, wire, small files etc. These are available in following types:

Pin Vices – Regular

This range of Pin Vices have special tool steel jaws that provide for a firm grip. A straight smooth section on the handle allows these vices to be conveniently held in machine chucks for machining operations. The handles have a hole extending through the entire length which permit holding wires of any length or diameter upto the full size of the tool. These are available as individuals or as a set of 4

Master Pin Vice

A very useful vice, it finds application in model making and jewellery making industry. It has a single collet made of hardened steel, suitable for holding small drills, miniature tools etc. The opposite end has a large free wheeling swivel head

Pin Vice – Double Ended

This double ended pin vice has reversible collets at each end. The chuck at one end can hold work or tools of diameter 0- 0.031" and 0.093" - 0.125" (0 - 0.08 mm and 2.5 - 3.2 mm). The chuck at the opposite end holds work of diameter 0.031" - 0.062" and 0.062 - 0.093" (0.8 - 1.6 mm and 1.6 mm - 2.5 mm)

[NEW]**Adjustable Pin Vice**

With a 3 jaw keyless steel chuck and a sturdy handle this pin vice is especially useful for holding small drills, burrs, wires, files, reamers etc. Very useful in electronic assembling, tool making, model making & for the hobbyist's

Pin Vices
Regular

Master Pin Vice

Pin Vice
Double EndedAdjustable
Pin Vice-PV/93**Ordering Information**

Cat. Nr.	Ordering Nr.	Capacity		Overall Length		Body Diameter	
		Inch	mm	Inch	mm	Inch	mm
Pin Vices							
PV/1	35901	0-3/64	0-1	3.25/64	85	13/64	5
PV/2	35902	1/32 – 1/16	0.75 – 1.5	3.15/32	87	15/64	6
PV/3	35903	1/16 – 1/8	1.5 – 3	3.33/64	88	9/32	7
PV/4	35904	1/8 – 11/64	3 – 4.5	4.3/32	102.5	5/16	8
PV/1-4/ST	35900	A set of one each of the above Pin Vices					
Pin Vice – Double Ended							
PVD/02	35910	0 – 1/8	0 – 3.2	4	100	3/8	9
Master Pin Vice							
MPV/04	35911	0 – 1/8	0 – 3.2	3-21/32	92.5	3/8	9
Adjustable Pin Vice							
PV/93	35913	3/16 – 1/4	1 - 6.4	6.7/8	175	1	25

NEW SIZE



PinVicebeingusedtoholdadrillforhand-drilling on an electronic component

69 LATHE CARRIERS

No. 139

ESP Mordazas para Torno FR Tocs de Tour queue coudée ou droite

Manufactured from high tensile, malleable cast iron, with an attractive grey hammertone finish, these are very useful for holding workpieces securely for smooth and even turning

Used in conjunction with a catch-plate, these act as a driving device while turning material between centres. A 'V' groove in the body helps clamping of round jobs

Ordering Information

Cat. Nr.	Ordering Nr.	Cat. Nr.	Ordering Nr.	Holding Capacity	
Straight Tail		Bent Tail		Inch	mm
LC/S/1-4	13900	LC/B/1-4	13920	1/4	6
LC/S/3-8	13901	LC/B/3-8	13921	3/8	10
LC/S/1-2	13902	LC/B/1-2	13922	1/2	13
LC/S/3-4	13903	LC/B/3-4	13923	3/4	20
LC/S/0-1	13904	LC/B/0-1	13924	1	25
LC/S/1-1-4	13905	LC/B/1-1-4	13925	1-1/4	30
LC/S/1-1-2	13906	LC/B/1-1-2	13926	1-1/2	40
LC/S/1-3-4	13934	LC/B/1-3-4	13935	1-3/4	45
LC/S/0-2	13907	LC/B/0-2	13927	2	50
LC/S/2-1-2	13908	LC/B/2-1-2	13928	2-1/2	63
LC/S/0-3	13909	LC/B/0-3	13929	3	75
LC/S/3-1-2	13910	LC/B/3-1-2	13930	3-1/2	90
LC/S/0-4	13911	LC/B/0-4	13931	4	100
LC/S/0-5	13912	LC/B/0-5	13932	5	125
LC/S/0-6	13913	LC/B/0-6	13933	6	150



Bent tail



Straight tail

70 LATHE CHUCK KEYS

LCK

ESP Llaves para mandril de torno FR Clés pour mandrin de tours DE Außenvierkant-Schlüssel

Manufactured from alloy steel, these keys are induction hardened for increased resistance to wear. These are available in both imperial and metric sizes



Ordering Information

Cat. Nr.	Ordering Nr.	Capacity (Inch)	Cat. Nr.	Ordering Nr.	Capacity (mm)
Imperial Sizes			Metric Sizes		
LCK/1-4	13950	1/4	LCK/6	13960	6
LCK/5-16	13951	5/16	LCK/8	13961	8
LCK/3-8	13952	3/8	LCK/9	13962	9
LCK/7-16	13953	7/16	LCK/10	13963	10
LCK/1-2	13954	1/2	LCK/12	13964	12
LCK/9-16	13955	9/16	LCK/14	13965	14
LCK/5-8	13956	5/8	LCK/16	13966	16
LCK/11-16	13957	11/16	LCK/17	13967	17

71 BORING BARS

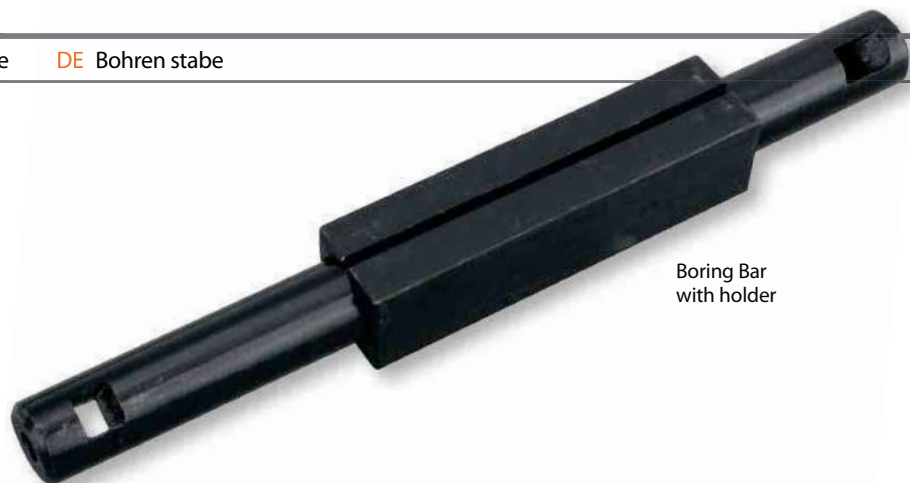
ESP Porta Buril de interiores FR Barres D'Alésage DE Bohren stabe

Manufactured from selected steel, these boring bars are accurately machined

Bars incorporate broached holes that accept standard high speed steel or carbide toolbits conveniently

A complete range of single ended or double ended boring bars are available with or without the holder

Bars are supplied with an allen-key but without toolbits



Boring Bar with holder



Single ended 90° boring bars, especially useful for shoulder cutting, undercuts, groove cutting etc.



Single ended 45° boring bars for deep boring applications

Ordering Information - Boring Bars with Holders

Cat. Nr.	Ordering Nr.	Boring Bar Length		Boring Bar Diameter		Holder Length		Square Size		Tool Bit Size
		Inch	mm	Inch	mm	Inch	mm	Inch	mm	
BB/1-8	13300	4-1/2	114	3/8	9.52	2-1/2	63	1/2	12.7	1/8
BB/3-16	13301	5-1/4	133	7/16	11.11	2-1/2	63	5/8	15.8	3/16
BB/1-4	13302	6-3/4	171	9/16	14.28	3	76	3/4	19	1/4
BB/5-16	13303	9-1/4	235	3/4	19	3-3/4	95	1	25	5/16
BB/3-8	13304	11-1/2	292	7/8	22.22	4-1/2	114	1-1/4	32	3/8
BB/1-2	13305	14-1/2	368	1-1/4	31.75	5-1/4	133	1-1/2	38	1/2

Ordering Information - Boring Bars

Cat. Nr.	Ordering Nr.	Type	Shank Diameter		Length		Tool Bit Size	
			Inch	mm	Inch	mm	Inch	Type
BBR/3-8-6/SQ	13213	Double ended 45° and 90°	3/8	9.5	6	152	1/8	Square
BBR/3-8-6/RD	13212		3/8	9.5	6	152	3/16	Round
BBR/1-2-9/3-16	13224		1/2	12.7	9	228.5	3/16	Square
BBR/1-2-9/1-4	13225		1/2	12.7	9	228.5	1/4	Square
BBR/9-16-9	13230		9/16	14	9	228.5	3/16	Square
BBR/5-8-10	13244		5/8	15.8	10	254	1/4	Square
BBR/3-4-12	13256		3/4	19	12	305	1/4	Square
BBR/15-16-12	13260		15/16	23.8	12	305	5/16	Square
BBR/1-12	13273		1	25.4	12	305	5/16	Square
BBR/1-16	13272		1	25.4	16	406	5/16	Square
BBR/1-1-4/16	13280	1-1/4	31.5	16	406	1/2	Square	
BBR/1-1-2/18	13290	1-1/2	38	18	457	1/2	Square	
BBR/5/ST	13201	Set of 5 Bars 3/8", 1/2", 5/8", 3/4" and 1" on a wooden stand						
BBR/3-8-3/45	13210	Single ended 45°	3/8	9.5	3	76	3/16	Square
BBR/1-2/4/45	13220		1/2	12.7	4	102	3/16	Square
BBR/5-8/5/45	13240		5/8	15.8	5	127	1/4	Square
BBR/3-4/5/45	13252		3/4	19	5	127	1/4	Square
BBR/3-4/7/45	13254		3/4	19	7	178	1/4	Square
BBR/1-8/45	13270		1	25.4	8	203	5/16	Square
BBR/3-8/3/90	13211	Single ended 90°	3/8	9.5	3	76	3/16	Square
BBR/1-2/4/90	13221		1/2	12.7	4	102	3/16	Square
BBR/5-8/5/90	13241		5/8	15.8	5	127	1/4	Square
BBR/3-4/5/90	13253		3/4	19	5	127	1/4	Square
BBR/3-4/7/90	13255		3/4	19	7	178	1/4	Square
BBR/1-8/90	13271		1/8	3	8	203	5/16	Square

Double ended boring bar for holding toolbits at 45° and 90°



72 BORING BARS SQUARE HOLDER

BH

ESP Soporte cuadrado para porta buril de interiores

FR Barres D'Alésage

DE Bohren tool halter

Manufactured from selected steel, these are ideal for holding standard round boring bars in standard toolholders or toolposts



Ordering Information

Cat. Nr	Ordering Nr.	Holder Size		Suitable for bar size
		Inch		Inch
BH/3-8	13400	1/2 x 1/2 x 2-1/4		3/8
BH/1-2	13401	3/4 x 3/4 x 3		1/2
BH/5-8	13402	7/8 x 7/8 x 3-1/4		5/8
BH/3-4	13403	1 x 1 x 3-3/4		3/4

73 DRAW BAR HAMMER

DBH

ESP Martillo

FR Marteau

DE Hammer

A dual purpose hammer with a solid Brass head on one side and a 3/4" socket on other

Soft blow brass hammer head is replaceable and is very useful for hammering soft materials, loosening of collets and spindle tapers

The socket end fits 3/4" bolts on vertical mills

The 10" long handle with a soft cushion grip provides convenient leverage

Replaceable Brass Head

3/4"Socket



DrawBarHammer-being used to loosen a nut on a pulley drive



Ordering Information

Cat. Nr.	Ordering Nr.	Hammer Head Diameter		Socket Size
		Inch	mm	
DBH/3-4	32485	1-1/8	28.5	3/4"

74 ADJUSTABLE HAND REAMERS

AHR

ESP Escariador manual ajustable HSS

FR Alésoirs Lames réglables

DE Adjustable Bohrwerkzeuge

The Groz range of Adjustable Hand Reamers are extremely useful precision tools for any engineering or auto-repair shop

Just 16 sizes cover diameters ranging from 3/8" — 2.7/32" (9.5 mm — 56.35 mm)

These are ideal for use on steel or nonferrous metals

The reamer blades are made from High Speed Steel, accurately hardened 60 - 64 HRC and relief ground

Each adjustable reamer has a chamfer or lead on the front end of diameter 0.004" - 0.019" according to size, which helps to make a quick start in reaming operation

Reamers expand by loosening one adjusting nut and tightening the other

Cocentricity within : 30 microns

USING REAMERS

1. Remove only a small amount of metal approx 0.002" (0.05mm) per cut
2. It is better to use two small cuts rather than one large one as larger cuts can strain the reamer.
3. When cutting soft material hone the cutting edge.

HSS
high speed
steel



Ordering Information

Cat. Nr.	Ordering Nr.	Type	Range		Overall Length	
			Inch	mm	Inch	mm
AHR/5	11905	H1	3/8 – 13/32	9.5 – 10.3	4-3/4	120.5
AHR/6	11906	H2	13/32 – 7/16	10.3 – 11.11	5	125
AHR/7	11907	H3	7/16 – 15/32	11.11 – 11.9	5-1/4	133
AHR/8	11908	H4	15/32 – 17/32	11.9 – 13.5	5-1/2	140
AHR/9	11909	H5	17/32 – 19/32	13.5 – 15	5-3/4	146
AHR/10	11910	H6	19/32 – 21/32	15 – 16.6	6-1/2	165
AHR/11	11911	H7	21/32 – 23/32	16.6 – 18.25	6-3/4	171
AHR/12	11912	H8	23/32 – 25/32	18.25 – 19.8	7	175
AHR/13	11913	H9	25/32 – 27/32	19.8 – 21.4	7-3/8	187
AHR/14	11914	H10	27/32 – 15/16	21.4 – 23.8	8	200
AHR/15	11915	H11	15/16 – 1-1/16	23.8 – 26.98	9	225
AHR/16	11916	H12	1-1/16 – 1-3/16	26.98 – 30.16	10	250
AHR/17	11917	H13	1-3/16 – 1-11/32	30.16 – 34.1	11	275
AHR/18	11918	H14	1-11/32 – 1-1/2	34.1 – 38.1	12	300
AHR/19	11919	H15	1-1/2 – 1-13/16	38.1 – 46	14	350
AHR/20	11920	H16	1-13/16 – 2-7/32	46 – 56.3	16	400

Sets

AHR/8/ST	11930	A set of 8 adjustable reamers from 15/32" - 1-1/16" (H4 – H11)
AHR/11/ST	11931	A set of 11 adjustable reamers from 15/32" – 1-1/2" (H4 – H14)

75 KNURLS – HIGH SPEED STEEL

ESP Moletas

FR Molettes HSS

DE Knolen

Manufactured from High Speed Steel, fully hardened to over 60 HRC knurls have perfectly formed short teeth. The faces are chamfered on both sides to produce burr-free work of uniform precision

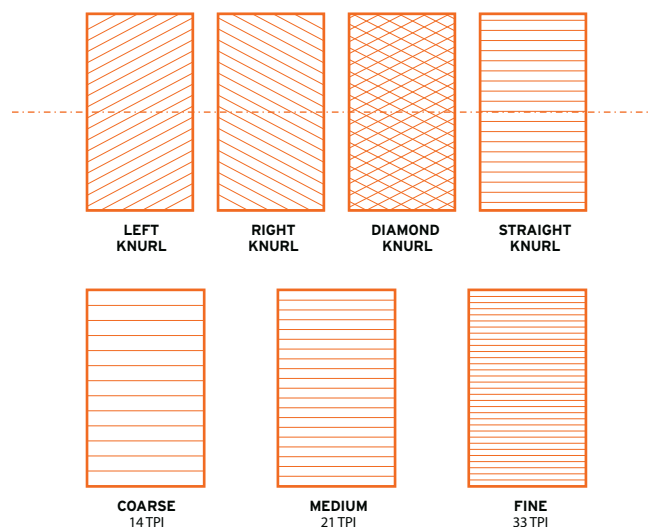
Left hand knurling is produced by right hand knurls and right hand knurling is produced by left hand knurls. Diamond knurling is produced by using right and left hand knurls in pairs



Ordering Information

Knurl Size	Cat. & Ordering Nr.	5/8"	3/4"	1"	20 mm
Coarse Pitch Knurls 14 TPI	Coarse Left				
	Cat. Nr.	K58/CL	K34/CL	K01/CL	K20/CL
	Ordering Nr.	12850	12950	13050	13150
	Coarse Right				
	Cat. Nr.	K58/CR	K34/CR	K01/CR	K20/CR
	Ordering Nr.	12851	12951	13051	13151
	Coarse Straight				
	Cat. Nr.	K58/CS	K34/CS	K01/CS	K20/CS
	Ordering Nr.	12852	12952	13052	13152
	Coarse Diamond				
	Cat. Nr.	K58/CD	K34/CD	K01/CD	K20/CD
	Ordering Nr.	12853	12953	13053	13153
Medium Pitch Knurls 21 TPI	Medium Left				
	Cat. Nr.	K58/ML	K34/ML	K01/ML	K20/ML
	Ordering Nr.	12800	12900	13000	13100
	Medium Right				
	Cat. Nr.	K58/MR	K34/MR	K01/MR	K20/MR
	Ordering Nr.	12801	12901	13001	13101
	Medium Straight				
	Cat. Nr.	K58/MS	K34/MS	K01/MS	K20/MS
	Ordering Nr.	12802	12902	13002	13102
	Medium Diamond				
	Cat. Nr.	K58/MD	K34/MD	K01/MD	K20/MD
	Ordering Nr.	12803	12903	13003	13103
Fine Pitch Knurls 33 TPI	Fine Left				
	Cat. Nr.	K58/FL	K34/FL	K01/FL	K20/FL
	Ordering Nr.	12830	12930	13030	13130
	Fine Right				
	Cat. Nr.	K58/FR	K34/FR	K01/FR	K20/FR
	Ordering Nr.	12831	12931	13031	13131
	Fine Straight				
	Cat. Nr.	K58/FS	K34/FS	K01/FS	K20/FS
	Ordering Nr.	12832	12932	13032	13132
	Fine Diamond				
	Cat. Nr.	K58/FD	K34/FD	K01/FD	K20/FD
	Ordering Nr.	12833	12933	13033	13133

Knurls have rust inhibiting black oxide finish



Dimensional Table

Knurl Size	Pitch (TPI)	Diameter	Face Width	Hole Diameter	Thickness
5/8"	14, 21, 33	5/8"	3/16"	7/32"	5/16"
3/4"	14, 21, 33	3/4"	1/4"	1/4"	3/8"
1"	14, 21, 33	1"	11/32"	5/16"	3/8"
20 mm	0.6, 1, 1.5 mm	20 mm	7 mm	6 mm	8 mm

ESP Buriles y Cuchillas de corte

FR Barreaux traités & Lames à tronçonner

Square Toolbits and Cut Off Blades
are available in two grades

Grade A: Cobalt Steel – High Speed Steel with 5% Cobalt

These are suitable for use on tougher materials and all heavy duty applications that require an increased depth of cut

Addition of cobalt gives optimum hardness and toughness thus improving the cutting performance

These are suitable for use on lathe machines, planers, shapers etc.

Grade B: High Speed Steel

These show exceptional results on mild steel, alloy steels and tool steel and are superior finishing tools useful in production processes



Toolbits have 15° composite angled ends. This helps minimize initial grinding

Ordering Information - Tool Bits - Imperial Sizes

Cat Nr. Grade A	Ordering Nr. Grade A	Cat. Nr. Grade B	Ordering Nr. Grade B	Square Size	Length
				Inch	Inch
TB/0-1	12301	TB/H/0-1	12501	3/32	2-1/2
TB/0-2	12302	TB/H/0-2	12502	3/32	3
TB/0-3	12303	TB/H/0-3	12503	1/8	3
TB/0-4	12304	TB/H/0-4	12504	1/8	4
TB/0-5	12305	TB/H/0-5	12505	5/32	3
TB/0-6	12306	TB/H/0-6	12506	5/32	4
TB/0-7	12307	TB/H/0-7	12507	3/16	3
TB/0-8	12308	TB/H/0-8	12508	3/16	4
TB/0-9	12309	TB/H/0-9	12509	3/16	6
TB/0-10	12310	TB/H/0-10	12510	1/4	2
TB/0-11	12311	TB/H/0-11	12511	1/4	3
TB/0-12	12312	TB/H/0-12	12512	1/4	4
TB/0-13	12313	TB/H/0-13	12513	1/4	6
TB/0-14	12314	TB/H/0-14	12514	1/4	8
TB/0-15	12315	TB/H/0-15	12515	5/16	2
TB/0-16	12316	TB/H/0-16	12516	5/16	3
TB/0-17	12317	TB/H/0-17	12517	5/16	4
TB/0-18	12318	TB/H/0-18	12518	5/16	6
TB/0-19	12319	TB/H/0-19	12519	5/16	8
TB/0-20	12320	TB/H/0-20	12520	3/8	2
TB/0-21	12321	TB/H/0-21	12521	3/8	3
TB/0-22	12322	TB/H/0-22	12522	3/8	4
TB/0-23	12323	TB/H/0-23	12523	3/8	6
TB/0-24	12324	TB/H/0-24	12524	3/8	8

Imperial Sizes

Cat Nr. Grade A	Ordering Nr. Grade A	Cat. Nr. Grade B	Ordering Nr. Grade B	Square Size	Length
				Inch	Inch
TB/0-25	12325	TB/H/0-25	12525	3/8	10
TB/0-26	12326	TB/H/0-26	12526	1/2	3
TB/0-27	12327	TB/H/0-27	12527	1/2	4
TB/0-28	12328	TB/H/0-28	12528	1/2	6
TB/0-29	12329	TB/H/0-29	12529	1/2	8
TB/0-30	12330	TB/H/0-30	12530	1/2	10
TB/0-31	12331	TB/H/0-31	12531	5/8	4
TB/0-32	12332	TB/H/0-32	12532	5/8	6
TB/0-33	12333	TB/H/0-33	12533	5/8	8
TB/0-34	12334	TB/H/0-34	12534	3/4	4
TB/0-35	12335	TB/H/0-35	12535	3/4	6
TB/0-36	12336	TB/H/0-36	12536	3/4	8
TB/0-37	12337	TB/H/0-37	12537	1	6
TB/0-38	12338	TB/H/0-38	12538	1	8
TB/0-39	12339	TB/H/0-39	12539	1/8	2-1/2
TB/0-40	12340	TB/H/0-40	12540	3/16	2-1/2
TB/0-41	12341	TB/H/0-41	12541	1/4	2-1/2
TB/0-42	12342	TB/H/0-42	12542	5/16	2-1/2
TB/0-43	12343	TB/H/0-43	12543	1/8	1-1/4
TB/0-44	12344	TB/H/0-44	12544	3/16	1-1/4
TB/0-45	12345	TB/H/0-45	12545	1/4	1-1/4
TB/0-46	12346	TB/H/0-46	12546	5/16	1-1/4
TB/0-47	12347	TB/H/0-47	12547	3/4	5
TB/0-48	12348	TB/H/0-48	12548	1	7



Cut off Blades have accurately ground bevel section with clearance angle at cutting edge

Ordering Information - Cut Off Blades

Cat. Nr. Grade A	Ordering Nr. Grade A	Cat. Nr. Grade B	Ordering Nr. Grade B	Size	
				Inch	mm
COB/0-1	12201	COB/H/0-1	12221	1/16 x 5/16 x 3-1/2	1.52 x 7.93 x 88.9
COB/0-2	12202	COB/H/0-2	12222	3/32 x 1/2 x 4	2.38 x 12.7 x 101.6
COB/0-3	12203	COB/H/0-3	12223	3/32 x 5/8 x 5	2.38 x 15.8 x 127
COB/0-4	12204	COB/H/0-4	12224	1/8 x 3/4 x 6	3.18 x 19.05 x 152.4
COB/0-5	12205	COB/H/0-5	12225	1/8 x 7/8 x 6	3.18 x 22.2 x 152.4
COB/0-6	12206	COB/H/0-6	12226	3/16 x 1 x 6	4.76 x 25.4 x 152.4
COB/0-7	12207	COB/H/0-7	12227	3/16 x 1-1/8 x 6	4.76 x 28.57 x 152.4

Ordering Information - Toolbits - Metric Sizes

Cat. Nr. Grade A	Ordering Nr. Grade A	Cat. Nr. Grade B	Ordering Nr. Grade B	Square Size	Length
				mm	mm
TB/3-75M	12400	TB/H/3-75M	12600	3	75
TB/3-80M	12401	TB/H/3-80M	12601	3	80
TB/3-100M	12402	TB/H/3-100M	12602	3	100
TB/4-75M	12403	TB/H/4-75M	12603	4	75
TB/4-100M	12404	TB/H/4-100M	12604	4	100
TB/5-63M	12405	TB/H/5-63M	12605	5	63
TB/5-75M	12406	TB/H/5-75M	12606	5	75
TB/5-80M	12407	TB/H/5-80M	12607	5	80
TB/5-100M	12408	TB/H/5-100M	12608	5	100
TB/5-150M	12409	TB/H/5-150M	12609	5	150
TB/6-50M	12410	TB/H/6-50M	12610	6	50
TB/6-63M	12411	TB/H/6-63M	12611	6	63
TB/6-75M	12412	TB/H/6-75M	12612	6	75
TB/6-100M	12414	TB/H/6-100M	12614	6	100
TB/6-150M	12415	TB/H/6-150M	12615	6	150
TB/6-200M	12416	TB/H/6-200M	12616	6	200
TB/8-50M	12417	TB/H/8-50M	12617	8	50
TB/8-63M	12418	TB/H/8-63M	12618	8	63
TB/8-75M	12419	TB/H/8-75M	12619	8	75
TB/8-80M	12420	TB/H/8-80M	12620	8	80
TB/8-100M	12421	TB/H/8-100M	12621	8	100
TB/8-150M	12422	TB/H/8-150M	12622	8	150

Metric Sizes

Cat. Nr. Grade A	Ordering Nr. Grade A	Cat. Nr. Grade B	Ordering Nr. Grade B	Square Size	Length
				mm	mm
TB/8-200M	12423	TB/H/8-200M	12623	8	200
TB/10-50M	12424	TB/H/10-50M	12624	10	50
TB/10-75M	12426	TB/H/10-75M	12626	10	75
TB/10-80M	12427	TB/H/10-80M	12627	10	80
TB/10-100M	12428	TB/H/10-100M	12628	10	100
TB/10-150M	12429	TB/H/10-150M	12629	10	150
TB/10-200M	12430	TB/H/10-200M	12630	10	200
TB/10-250M	12431	TB/H/10-250M	12631	10	250
TB/12-75M	12432	TB/H/12-75M	12632	12	75
TB/12-100M	12434	TB/H/12-100M	12634	12	100
TB/12-150M	12435	TB/H/12-150M	12635	12	150
TB/12-200M	12436	TB/H/12-200M	12636	12	200
TB/12-250M	12437	TB/H/12-250M	12637	12	250
TB/16-100M	12438	TB/H/16-100M	12638	16	100
TB/16-150M	12439	TB/H/16-150M	12639	16	150
TB/16-200M	12440	TB/H/16-200M	12640	16	200
TB/20-100M	12441	TB/H/20-100M	12641	20	100
TB/20-150M	12442	TB/H/20-150M	12642	20	150
TB/20-200M	12443	TB/H/20-200M	12643	20	200
TB/25-150M	12444	TB/H/25-150M	12644	25	150
TB/25-200M	12445	TB/H/25-200M	12645	25	200

77 WHEEL DRESSERS & CUTTERS - (WHEEL DRESSERS)

WD

ESP Reafilador de muela abrasiva y cortadoras

FR Dresseur et couteaux à lame circulaire

DE Rad Scherblocke

This range of Wheel Dressers are designed for dressing, truing, sharpening and removing glaze from solid abrasive wheels. Body is powder coated. The cast iron handle is ergonomically designed for comfortable grip

The cutters have star shaped teeth that expose new grains and provide a fresh unloaded surface on wheels. Cutters are also available as spares - set of 4



<WheelDresserCutter

Ordering Information - Wheel Dressers

Cat. Nr	Ordering Nr.	Size	Dresser wheel range		Dresser Length		Cutter Diameter	
			Inch	mm	Inch	mm	Inch	mm
WD/00	12070	0	20	500	10-3/16	255	1-1/4	32
WD/01	12071	1	30	750	10-3/4	270	1-1/2	38
WD/02	12072	2	Large Sizes	Large Sizes	12-3/4	320	2-3/8	60

Ordering Information - Wheel Dresser Cutters

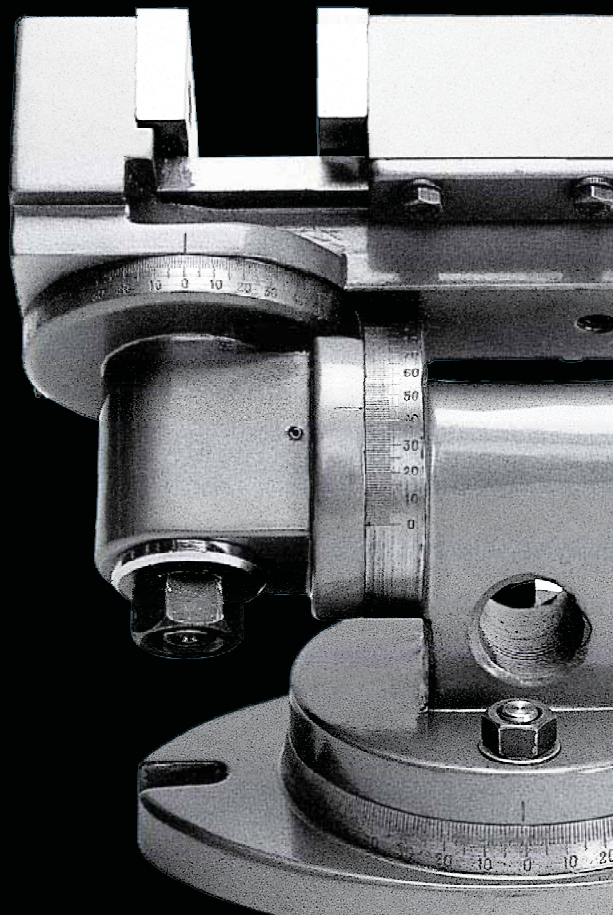
Cat. Nr.	Ordering Nr.	Cutter Diameter	
		Inch	mm
WDC/00	12080	1-1/4	32
WDC/01	12081	1-1/2	38
WDC/02	12082	2-3/8	60

Dressing the wheel of a Bench Grinder



PRECISION VICES

Toolmakers Vices
Sine Vices
Precision Machine Vices
Drill Press Vices



www.groz-tools.com

78 TOOLMAKERS STEEL VICES – SUPER PRECISION

TMV

ESP Etau de rectification FR Étau de rectifieur DE Präzisionsspanner

Manufactured from selected tool steel, these solid one piece vices are fully hardened (55-60 HRC) and tempered to ensure stability and durability

All vice surfaces are precision ground

The movable jaw is narrower than the base enabling vices to be used on either sides in addition to the base

Due to their outstanding accuracies, these vices are mainly used in tool manufacturing, on grinding & milling machines, in engraving & jig boring

applications, for measurement and inspection work and in manufacturing processes that require highest standards of clamping accuracy

These are available in two models:

Screwless Type

The rapid positioning notches allow the vice to be locked in any position by means of an allen key provided with the vice

Vee grooves in the sliding jaw, both horizontal and vertical, facilitate holding of round jobs. Jaw

pressure on work piece is forward and downward for repeatable positioning and maximum holding power. These vices are particularly suitable for erosion work

Screw Type

Clamping and releasing is through a threaded spindle with precision cut square threads for smooth operation

Vice spindle moves in a specially designed gun metal bush which reduces wear thus enhancing life of the vice



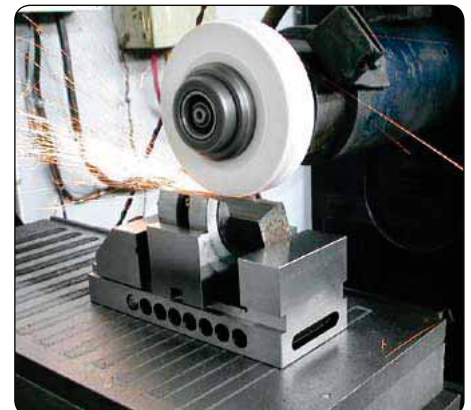
Ordering Information

Cat. Nr.	Ordering Nr.	Jaw Width		Jaw Opening		Jaw Depth		Net Wt. Each Kg.
		Inch	mm	Inch	mm	Inch	mm	
Screwless Type								
TMV/2	35200	2	50	3-17/32	90	1	25	1.800
u TMV/23	35201	3	75	4-5/16	110	1-3/8	35	3.500
Screw Type								
TMV/ST/4	35205	2-3/4	70	3	75	1-9/16	40	4.900

u BESTSELLER

Accuracies	Guaranteed		Actual Average	
	Inch	Micron	Inch	Micron
Flatness of bearing surface	0.00031"	8	0.00019"	5
Parallelism of slide face & top face to bottom face	0.00031"	8	0.00019"	5
Squareness of sides & slide faces	0.00047"	12	0.00031"	8
Parallelism of sides & slide ways	0.00031"	8	0.00019"	5
Squareness of fixed jaw back to bottom surface & sides	0.00047"	12	0.00031"	8
Parallelism of fixed jaw & length faces	0.00031"	8	0.00019"	5
Parallelism of jaw faces	0.00031"	8	0.00019"	5
Sliding jaw square to bottom face when vice is clamped	0.00047"	12	0.00031"	8
Sliding jaw face parallel when vice is clamped	0.00031"	8	0.00019"	5

Toolmaker's Vice being used to hold a block of steel during grinding



79 SINE VICES – SUPER PRECISION

SNV

ESP Mordaza de alta presión FR Étau sinus de précision DE Präzisions-Sinusspanner

Manufactured from selected tool steel, these solid Sine Vices are fully hardened (55-60 HRC) and tempered, mounted onto a precision hinged bottom plate. All the surfaces of the vice are precisely ground for extreme accuracy

These are very useful for manufacturing processes that require the highest standards of clamping accuracy at desired angles

A minute angle step of 0.2°/5 mm allows very small angles to be set with ease using standard gauge blocks

These are available in two models:

Screw Type Screwless Type

Determining the height (h) of the Gauge Block to be used

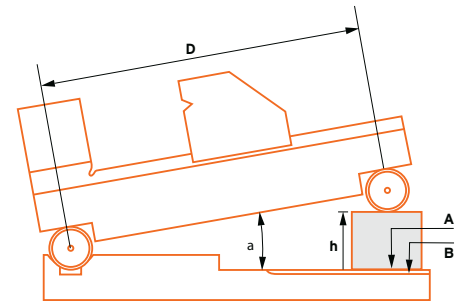
$$h = \sin a \times D \text{ for surface A}$$

$$h = \sin a \times D + 5 \text{ mm} / 0.2^\circ \text{ for surface B}$$

eg: To determine height of gauge block for angle adjustment of 10°, given D = 150 mm:

$$h = \sin 10^\circ \times 150 = 26.04 \text{ mm}$$

Thus for setting on angle of 10°, a gauge block of height 26.04 mm is required



Using Gauge Blocks:

1. Pivot the Sine Vice upwards.
2. Insert gauge block between surface A & the headed dowel
3. Turn back screw so that Sine Vice is pressed against the gauge block & locked positively
4. When adjusting very small angles, place appropriate gauge blocks on surface B which is lower than A by 5mm/0.2°



Ordering Information

Cat. Nr.	Ordering Nr.	Type	Body Dimensions	Jaw Width	Jaw Opening	Jaw Depth	Minute angle step	Center to Center distance	Net Wt. each (Kg.)
SNV/6	35215	Screwless	7.3/32" x 3.1/4" x 3.11/32"	2-3/4"	3-3/4"	1-9/16"	0.2°	6"	5.250
SNV/150	35210	Screwless	180 x 82 x 85 mm	70 mm	95 mm	40 mm	5 mm	150 mm	5.250
SNV/7	35216	Screw type	8" x 2.3/4" x 3.17/32"	2-3/4"	3"	1-9/16"	0.2°	7"	7.00
SNV/175	35211	Screw type	200 x 70 x 90 mm	70 mm	75 mm	40 mm	5 mm	175 mm	7.00

Accuracies	Guaranteed		Actual Average	
	Inch	Micron	Inch	Micron
Flatness of bearing surface	0.00039"	10	0.00019"	5
Parallelism of slide face & top face to bottom face	0.00039"	10	0.00019"	5
Squareness of sides & slide faces	0.00047"	12	0.00031"	8
Parallelism of sides & slide ways	0.00031"	8	0.00019"	5
Square ness of fixed jaw back to bottom surface & sides	0.00047"	12	0.00031"	8
Parallelism of fixed jaw & length faces	0.00031"	8	0.00019"	5
Parallelism of jaw faces	0.00031"	8	0.00019"	5
Sliding jaw square to bottom face when vice is clamped	0.00047"	12	0.00031"	8
Sliding jaw face parallel when vice is clamped	0.00031"	8	0.00019"	5
Center to Center distance	0.00039"	10	0.00019"	5



Sine Vice being used to drill an angled hole on a machine wheel

80 ROTARY HEAD MILLING MACHINE VICES

RHV

ESP Mordaza de alta presión

FR Étaux de fraisage modulaire sur base tournante

DE Präzisions Maschinen-Schraubstöcke

High Precision Milling Machine Vice with a rotary fixed head

The rotary head has 4 faces each with a different jaw option: **Plain, Vertical V, Horizontal V & Prismatic**

Rotary head design eliminates the possibility of any inaccuracy, which may occur when jaws are replaced.

Jaws can be changed by simple rotation of the Rotary Head and fixed in position using 2 hex bolts

Manufactured from close grained hi-tensile seasoned cast iron, the vice body has a premium polychromatic finish

Vice jaws are made from fully hardened (55 ± 3 HRC) and ground tool steel

Use of high tensile grade 10.8 fasteners provides greater strength and rigidity. The 360° swivel base allows the vice to be set at any angle along the vertical axis

NEW!


<RotaryHeadViceshowingprismaticjaws

Accurately ground bearing surface.
Flatness within 0.0012" (30 microns)

PlainJaw



VerticalV



HorizontalV



Prismatic



Ordering Information

Cat. Nr.	Ordering Nr.	Jaw Width		Jaw Opening		Jaw Depth		Net Wt. Each
		Inch	mm	Inch	mm	Inch	mm	
u RHV/100	35051	4	100	4	100	1-7/16	37	20.0
RHV/120	35052	4-13/16	120	5	125	1-11/16	42	32.0
RHV/150	35053	6	150	6	150	1-27/32	47	46.75

u **BESTSELLER**

81 MILLING MACHINE VICES – SUPER PRECISION

MMV-SP

ESP Mordaza de alta presión FR Étaux de fraisage DE Präzisions Maschinen-Schraubstöcke

The Milling Machine Vice is one of the most popular vices used in workshops, machine shops and shop floor. Apart from use in milling operations, it also finds application in jig boring, grinding and shaping jobs

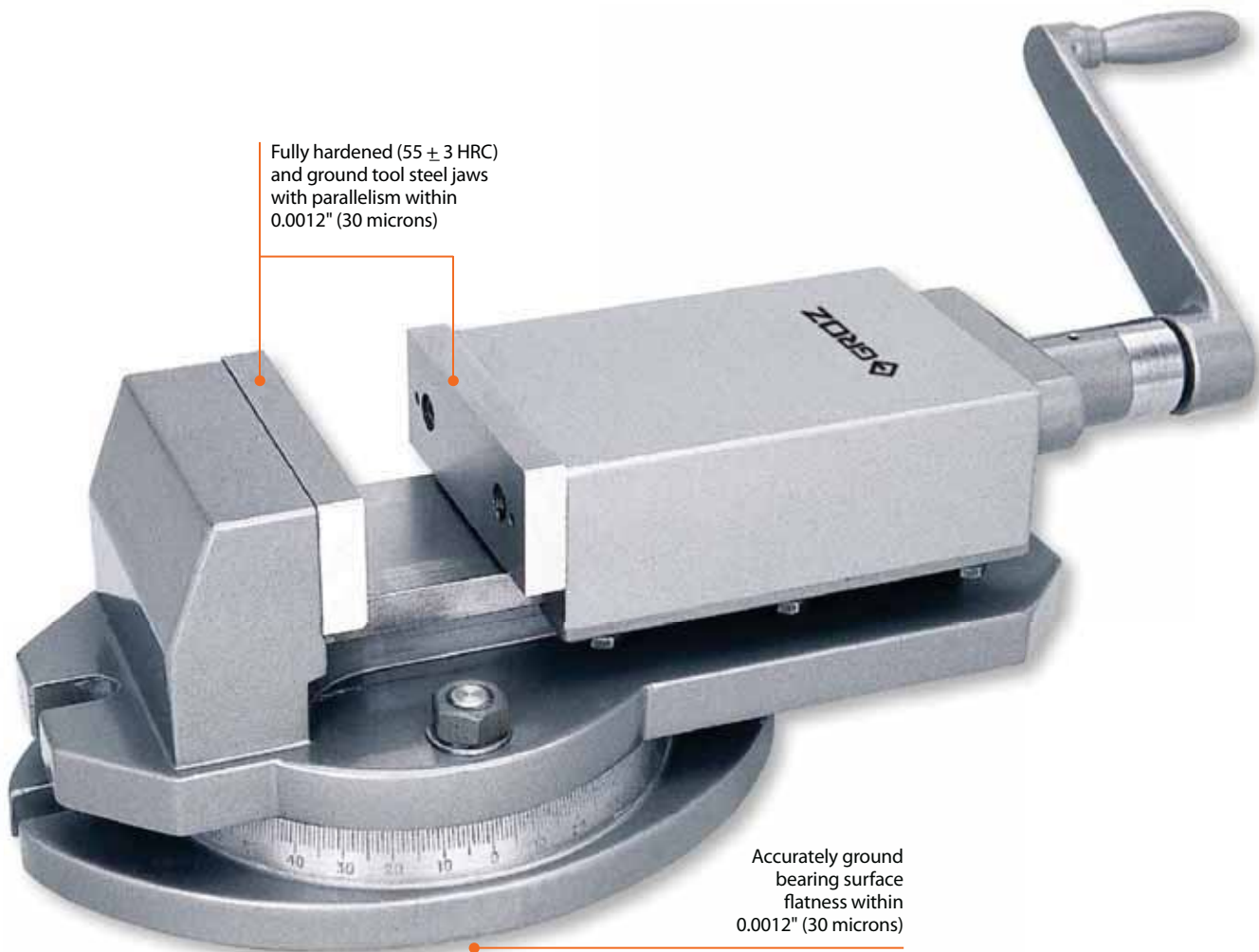
Manufactured from close grained hi-tensile seasoned cast iron, the vice body has a premium polychromatic finish which is scratch and rust proof

Vice jaws made from fully hardened and ground tool steel allow the workpiece to be held dead

square without use of any packing. This not only improves efficiency and life of jaws but also helps reduce strain on vice body

Usage of high tensile grade 10.8 fasteners provides greater strength and rigidity. The 360° swivel base allows the vice to be set at any angle along the vertical axis. Vice base has a milled slot which helps in accurate location of the vice on the machine table using rectangular locating nuts

"Hold Down" slots allow for secure clamping of the vice on the machine table



Ordering Information

Cat. Nr.	Ordering Nr.	Jaw Width		Jaw Opening		Jaw Depth		Net Wt. Each Kg.
		Inch	mm	Inch	mm	Inch	mm	
MMV/SP/50	35010	2	50	2	50	1	25	3.500
MMV/SP/75	35014	3	75	3	75	1-11/32	34	8.500
MMV/SP/100	35011	4	100	4	100	1-1/2	38	17.400
MMV/SP/125	35013	5	125	5	125	1-3/4	45	27.75
MMV/SP/150	35012	6	150	6	150	1-3/4	45	38.800
MMV/SP/200	35016	8	200	8	200	2-9/32	58	84.00

u BESTSELLER | NEW SIZE



Milling machine vice being used to hold a job for milling operation

82 ANGULAR MACHINE VICES – SUPER PRECISION

AMV-SP

ESP Mordaza de alta presión

FR Étaux orientables 90°

DE Präzisions Maschinen-Schraubstöcke

Angular Machine Vices are ideal for applications wherein the workpiece requires machining at an angle

Angular adjustment is achieved via the angular slide that can be set to any desired angle 45° on either sides. Additionally the fully graduated 360° swivel base allows the vice to be set at any angle along the vertical axis

These vices are manufactured from close grained hi tensile seasoned cast iron with fully hardened and ground tool steel jaws

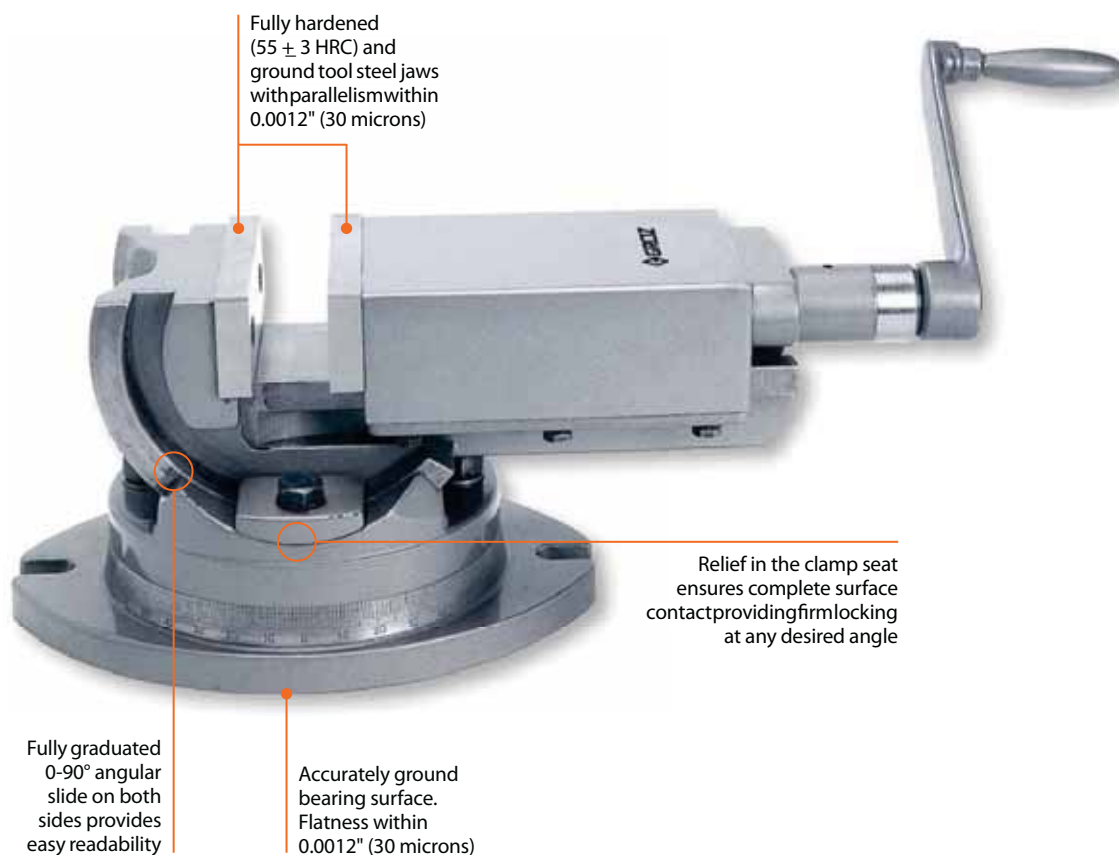
Ergonomically designed all steel handle allows for stress free operation. It is assembled on the spindle crank with a spring loaded mechanism providing positive grip

Use of hi tensile grade 10.8 fasteners provides strength and rigidity to these vices.

Relief in clamp seat ensures complete surface contact as against a line contact between the "Hold Down" clamp and movable slide, thereby providing firm locking at any desired angle

A milled slot in the vice base helps in accurate location of the vice on the machine table using rectangular locating nuts.

"Hold Down" slots allow for secure clamping of the vice on the machine table



Rotation along 360° swivel base



Rotation along 0-90° vertical scale



Combined rotation along both the horizontal and vertical axes

Ordering Information

Cat. Nr.	Ordering Nr.	Jaw Width		Jaw Opening		Jaw Depth		Net Wt. Each Kg
		Inch	mm	Inch	mm	Inch	mm	
AMV/SP/50	35000	2	50	2	50	1	25	3.500
AMV/SP/75	35001	3	75	3	75	1-5/16	34	9.350
u AMV/SP/100	35002	4	100	4	100	1-1/2	38	17.000
AMV/SP/125	35003	5	125	5	125	1-3/4	45	29.450
u AMV/SP/150	35004	6	150	6	150	1-3/4	45	42.800
l AMV/SP/200	35005	8	200	8	200	2-9/32	58	95.00

u BESTSELLER | NEW SIZE

CA 70



The Angular Machine Vice being used for 45° face milling

83 THREE WAY TILTING VICES – SUPER PRECISION

TLT-SP

ESP Mordaza de alta presión

FR Étaux de précision

DE Präzisions Maschinen-Schraubstöcke

Tilting vices provide for 3 axis setting of the workpiece in special milling, drilling, grinding, shaping and jig boring applications

Vices have 2 angular slides which allow the work piece to be set at any desired angle — 45° tilting range on either side and 90° vertical indexing. The 360° swivel base further allows rotation along the vertical axis

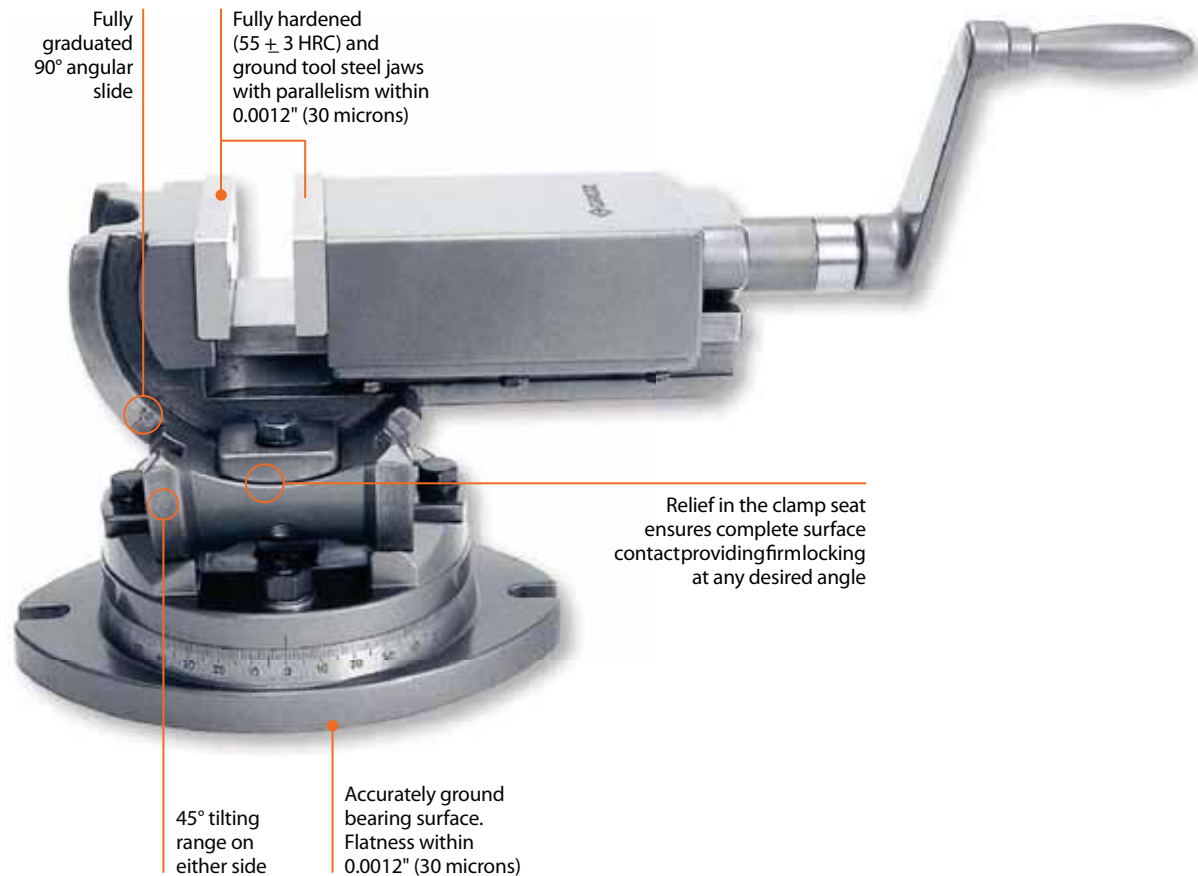
Manufactured from close grained hi-tensile seasoned cast iron with fully hardened and ground tool steel jaws with parallelism within 0.0012" (30 microns)

Ergonomically designed all steel handle allows for stress free operation. It is assembled on the spindle crank with a spring loaded mechanism providing positive grip

Use of hi-tensile grade 10.8 fasteners provides strength and rigidity to these vices

Relief in clamp seat ensures complete surface contact as against a line contact between the "Hold Down" clamp and movable slide, thereby providing firm locking at any desired angle

A milled slot in the vice base allows for accurate location of the vice on the machine table using rectangular locating nuts. "Hold Down" slots allow for secure clamping of the vice on the work table



Movement along the first angular slide, 0-90°



Movement along the tilting scale, 0-45°



Rotation along the swivel base



A combination of settings along the 3 scales

Ordering Information

Cat. Nr.	Ordering Nr.	Jaw Width		Jaw Opening		Jaw Depth		Net Wt. Each Kg
		Inch	mm	Inch	mm	Inch	mm	
TLT/SP/50	35020	2	50	2	50	1	25	4.000
TLT/SP/75	35021	3	75	3	75	1.5/16	34	10.700
u TLT/SP/100	35022	4	100	4	100	1-1/2	38	20.500
TLT/SP/125	35026	5	125	5	125	1.3/4	45	36.000
u TLT/SP/150	35027	6	150	6	150	1.3/4	45	54.000

u BESTSELLER

84 UNIVERSAL VICES – SUPER PRECISION

UV-SP

ESP Mordaza de alta presión FR Étaux orientable de précision DE Präzisions Maschinen-Schraubstöcke

The most versatile of all machine vices with all degrees of freedom, the Universal Vice allows the work piece to be set at any desired angle

Low height construction makes these useful on even the most complicated grinding jobs

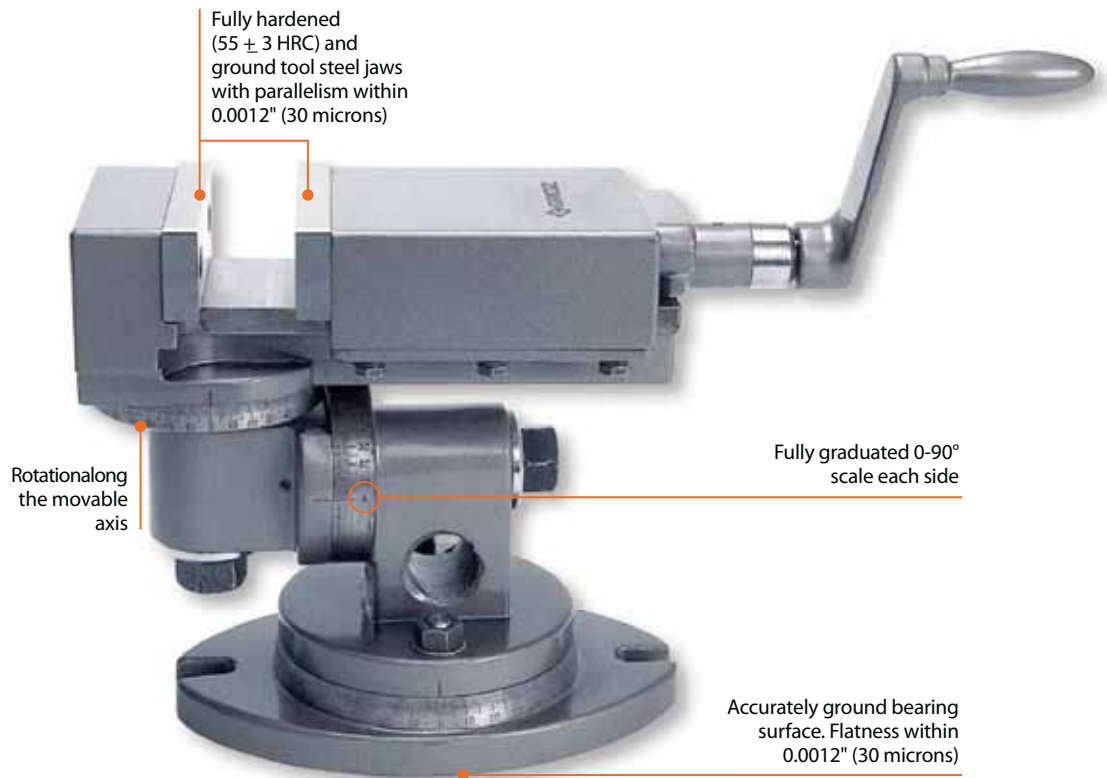
The vice has one fixed horizontal axis which allows the workpiece to be rotated at any angle along it. Fully graduated 360° swivel base allows complete rotation along the vertical axis. The third angular slide with a moving axis allows for any setting in the 3D plane

Manufactured from close grained hi-tensile seasoned cast iron with fully hardened and ground tool steel jaws, vices have a premium polychromatic finish

Ergonomically designed all steel handle allows for stress free operation. It is assembled on the spindle crank with a spring loaded mechanism providing positive grip

Use of hi tensile grade 10.8 fasteners provides strength and rigidity to these vices

A milled slot in the vice base allows for accurate location of the vice on the machine table using rectangular locating nuts. "Hold Down" slots allow for secure clamping of the vice on the work table



Rotation along the swivel base

Rotation along the movable axis parallel to the axis of the swivel base



Rotation along the axis perpendicular to the axis of the swivel base



A combination of settings along the 3 axes produces the desired compound angle



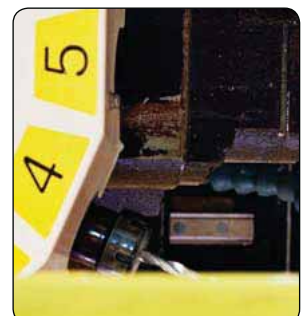
A typical case of the Universal vice set perpendicular to the base by rotation along the movable scale

Ordering Information

Cat. Nr.	Ordering Nr.	Jaw Width		Jaw Opening		Jaw Depth		Net Wt. Each
		Inch	mm	Inch	mm	Inch	mm	
UV//SP/50	35030	2	50	2	50	7/8	22.6	3.500
u UV//SP/100	35031	4	100	4	100	1-1/4	32	13.400

u BESTSELLER

Universal Vice being used for boring applications on a Vertical Milling Machine



85 SELF CENTERING VICES – SUPER PRECISION

SCV-SP

ESP Mordaza autocentrante alta presión

FR Étau centreur de précision

DE Zentrischspanner

The Self Centering vice allows for accurate centering of jobs, automatically. The vice is specially useful in applications where the same operation is to be performed on workpieces of varying sizes

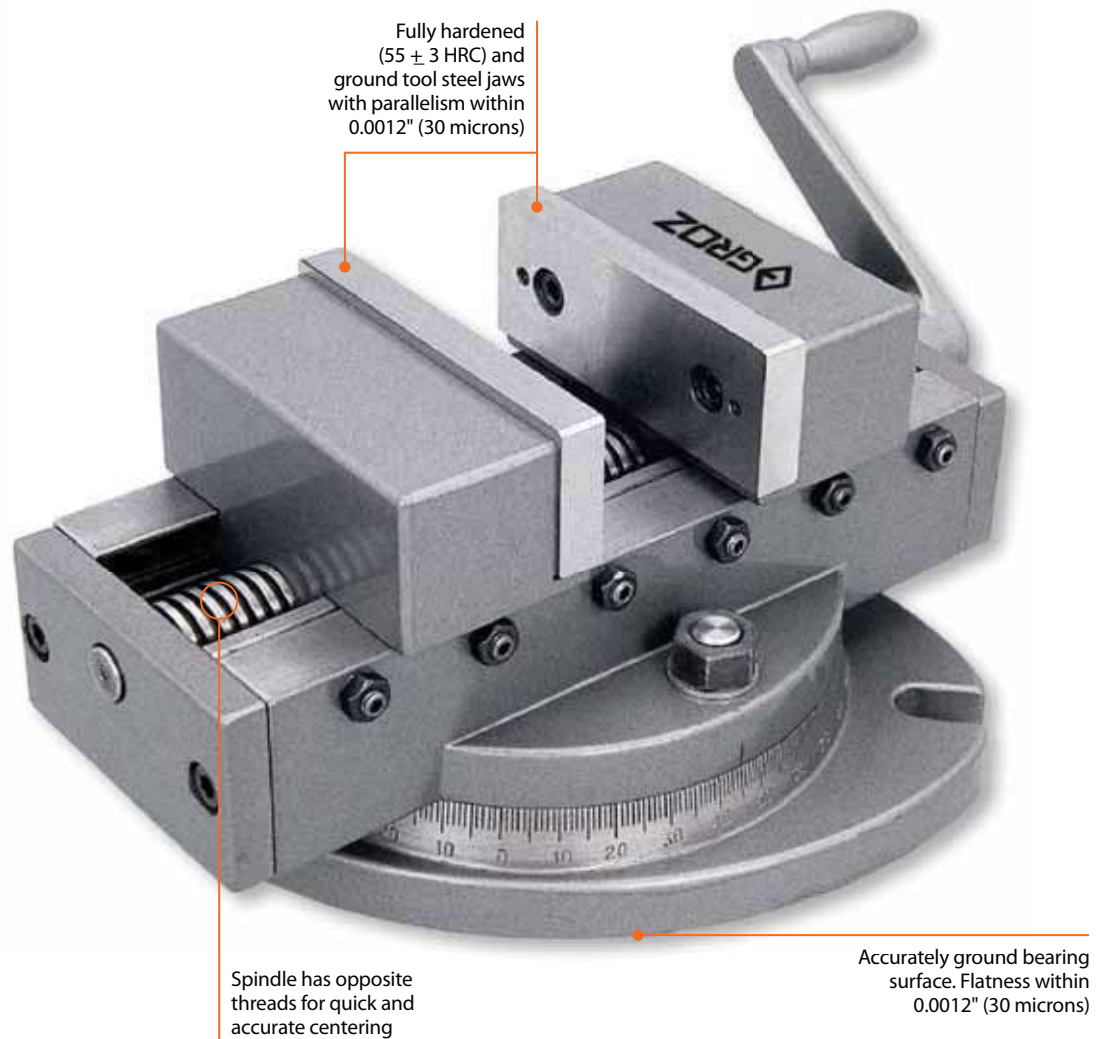
The special design allows accurate setting up of jobs with only a single machine setting. Centric clamping is particularly useful in milling, slot and groove cutting of all kinds

Manufactured from high tensile seasoned cast iron with fully hardened and ground tool steel jaws, the vice has opposite threads for quick and accurate centering. Rotation of the crank handle automatically adjusts workpiece to the center

Fully graduated 360° swivel base allows the vice to be set at any angle along the vertical axis

A milled slot in the vice base allows for accurate location of the vice on the machine table using rectangular locating nuts

"Hold Down" slots allow for secure clamping of the vice on the work table



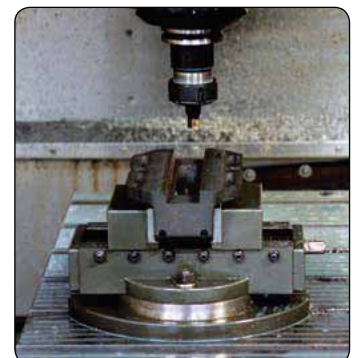
Spindle has opposite threads for quick and accurate centering

Accurately ground bearing surface. Flatness within 0.0012" (30 microns)

Ordering Information

Cat. Nr.	Ordering Nr.	Jaw Width		Jaw Opening		Jaw Depth		Net Wt. Each
		Inch	mm	Inch	mm	Inch	mm	
SCV/SP/100	35040	4	100	4	100	1-1/2	38	14.300
SCV/SP/125	35044	5	125	5	125	1-3/4	45	26.00
SCV/SP/150	35045	6	150	6	150	1-3/4	45	36.00

u BESTSELLER | NEW SIZE



Self Centering Vice being used to mill key ways in the center of the casting

86 REPLACEMENT JAWS & HANDLES

ESP Bocas y Manilla de amarre

FR Manivelles & Mors

DE Spannbacke und Handkurbel für Maschinenschraubstöcke

Replacement Jaws

The Groz range of super precision vices comes fitted with hardened and ground tool steel jaws. Though the jaws are fully hardened, with repeated use, they may wear over time

Jaws are available as spares, and are easily fitted on to the vice. Upon reassembly, the jaws may require a finishing / grinding cut on the top surface for complete matching

Groz also offers special jaw pairs, with one of the jaws with both horizontal and vertical V grooves, for holding round jobs. The V grooves are precision ground to maintain high levels of accuracy

Replacement Handles

The vice handle is connected to the crank through a spring loaded ball, and can be detached easily. Due to its detachable nature, it may get misplaced or lost

Groz offers replacement handles which can be fitted with ease onto the crank



<Jaws with 'V' Grooves

< Plain Jaws

< Replacement Handles

Ordering Information

Cat. Nr	Ordering Nr.	Suitable for Vice Series				
		Milling Machine Vices	Angular machine Vices	Three Way Tilting Vices	Universal Vices	Self Centering Vice
Replacement Jaws – Plain						
JAW/SP/50	35060	MMV/SP/50	AMV/SP/50	TLT/SP/50	---	---
JAW/SP/50/SPL	35066	---	---	---	UV/SP/50	---
JAW/SP/75	35061	MMV/SP/75	AMV/SP/75	TLT/SP/75	---	---
JAW/SP/100	35062	MMV/SP/100	AMV/SP/100	TLT/SP/100	---	SCV/SP/100
JAW/SP/100/ SPL	35063	---	---	---	UV/SP/100	---
JAW/SP/125	35064	MMV/SP/125	AMV/SP/125	---	---	---
JAW/SP/125/SPL	35067	---	---	TLT/SP/125	---	SCV/SP/125
JAW/SP/150	35065	MMV/SP/150	AMV/SP/150	---	---	---
JAW/SP/150/SPL	35068	---	---	TLT/SP/150	---	SCV/SP/150
JAW/SP/200/SPL	35069	MMV/SP/200	AMV/SP/200	---	---	---
Replacement Jaws with “V” Grooves						
JAW/SP/V/50	35070	MMV/SP/50	AMV/SP/50	TLT/SP/50	---	---
JAW/SP/V/50/SPL	35077	---	---	---	UV/SP/50	---
JAW/SP/V/75	35071	MMV/SP/75	AMV/SP/75	TLT/SP/75	---	---
JAW/SP/V/100	35072	MMV/SP/100	AMV/SP/100	TLT/SP/100	---	SCV/SP/100
JAW/SP/V/100/SPL	35073	---	---	---	UV/SP/100	---
JAW/SP/V/125	35074	MMV/SP/125	AMV/SP/125	---	---	---
JAW/SP/V/125/SPL	35078	---	---	TLT/SP/125	---	SCV/SP/125
JAW/SP/V/150	35075	MMV/SP/150	AMV/SP/150	---	---	---
JAW/SP/V/150/SPL	35079	---	---	TLT/SP/150	---	SCV/SP/150
JAW/SP/V/200	35076	MMV/SP/200	AMV/SP/200	---	---	---
Replacement Handles						
HND/SP/50	35080	MMV/SP/50	AMV/SP/50	TLT/SP/50	---	---
HND/SP/50/SPL	35086	---	---	---	UV/SP/50	---
HND/SP/75	35081	MMV/SP/75	AMV/SP/75	TLT/SP/75	---	SCV/SP/100
HND/SP/100	35082	MMV/SP/100	AMV/SP/100	TLT/SP/100	---	---
HND/SP/100/SPL	35087	---	---	---	UV/SP/100	---
HND/SP/150	35083	MMV/SP/125 & MMV/SP/150	AMV/SP/125 & AMV/SP/150	AMV/SP/125 & TLT/SP/150	---	---
HND/SP/200	35085	MMV/SP/200	AMV/SP/200	---	---	---
HND/SP/SCV/150	35089	---	---	---	---	SCV/SP/125 & SCV/SP/150

87 DRILL PRESS VICES – HEAVY DUTY

DPV

ESP Mordazas para taladro FR Étaux de perçuse DE Präzisions-Bohrmaschinen-Schraubstöcke

This ubiquitous Drill Vice is more than a fixture in any workshop. It is a necessity

These are specially designed for use by professionals who require a heavy vice

Manufactured from close grained cast iron, this vice offers a ground vice bed for smooth & consistent jaw movement

Jaws are hardened & ground with cross patterned 90° V-grooves in the stationary jaw facilitating holding of round jobs both horizontally & vertically

Rugged design makes these vices perfect for even the most difficult of drilling, tapping & reaming operations



Ordering Information

Cat. Nr.	Ordering Nr.	Jaw Width		Jaw Opening		Jaw Depth		Net Wt. Each
		Inch	mm	Inch	mm	Inch	mm	
DPV/60	35102	2-1/2	63	2-3/4	70	1	25	2.40
DPV/80	35100	3-3/16	80	3-1/2	88	1-3/32	28	4.00
DPV/100	35101	4	100	4	100	1-3/8	35	7.70
DPV/120	35103	4-3/4	120	6	150	1-21/32	42	13.50
DPV/150	35104	6	150	6-11/16	170	2	50	22.50

u BESTSELLER i NEW SIZE

88 DRILL PRESS VICES – PRECISION

DPV-STD

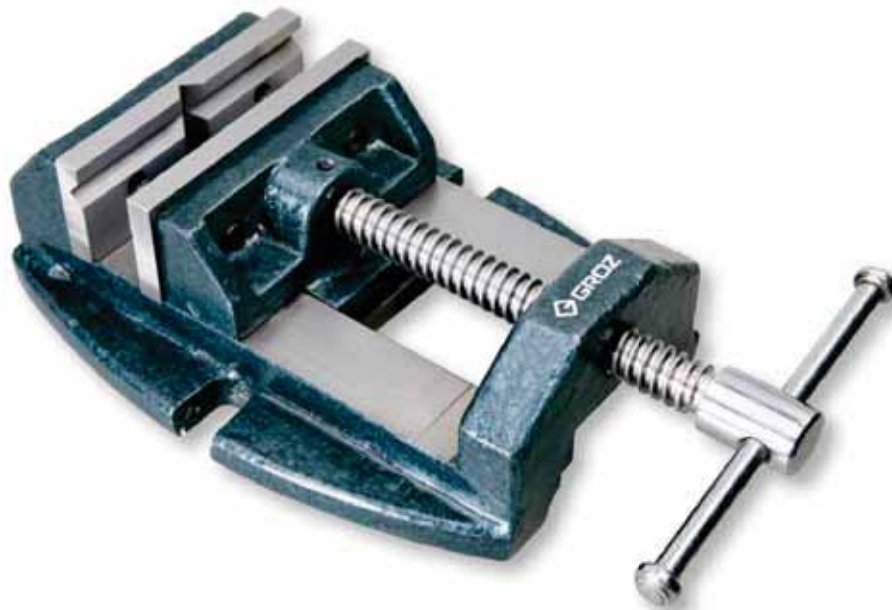
ESP Mordazas para taladro FR Étaux de perçuse DE Präzisions-Bohrmaschinen-Schraubstöcke

Manufactured from graded cast iron, these drill vices have been designed for accuracy, making them ideal for engineering workshops and tool rooms

The base and slides are precision ground for stability and accurate operation

Horizontal & vertical V-grooves in the stationary jaw allows holding of round job securely

The base is slotted enabling the vice to be bolted to drill press tables, assisting in quick & accurate positioning



Ordering Information

Cat. Nr.	Ordering Nr.	Jaw Width		Jaw Opening		Jaw Depth		Net Wt. Each
		Inch	mm	Inch	mm	Inch	mm	
DPV/STD-75	35110	3	75	2-3/4	70	1-3/16	30	2.70
DPV/STD-100	35111	4	100	4	100	1-1/2	38	5.45
DPV/STD-125	35112	5	125	5	125	1-7/8	48	11.00

u BESTSELLER

89 DRILL PRESS VICE – UNIGRIP

Series UG

ESP Mordazas para taladro

FR Étau UNIGRIP á mors flottant

DE Bohrmaschinen-Schraubstöcke

Manufactured from graded cast iron, these vices have a precision ground base and vice bed for smooth lateral movement of the movable jaw

Longitudinal and transversal prisms in the fixed jaw allow for firm gripping of round jobs of different sizes both horizontally and vertically. Special seat in jaws facilitates retaining of flat work pieces

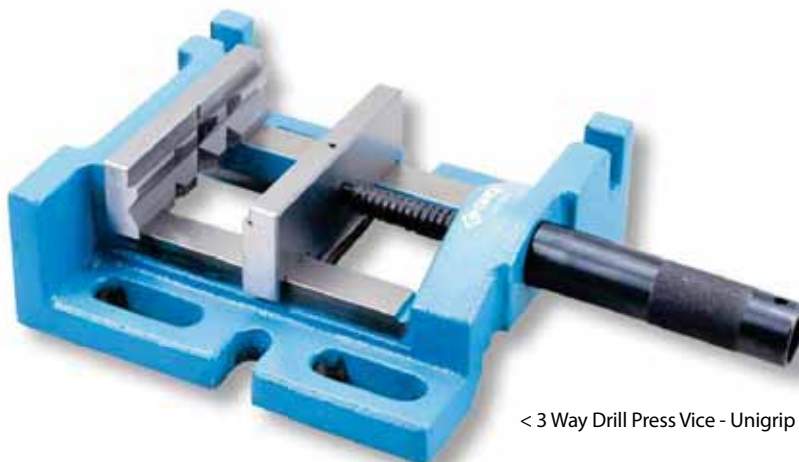
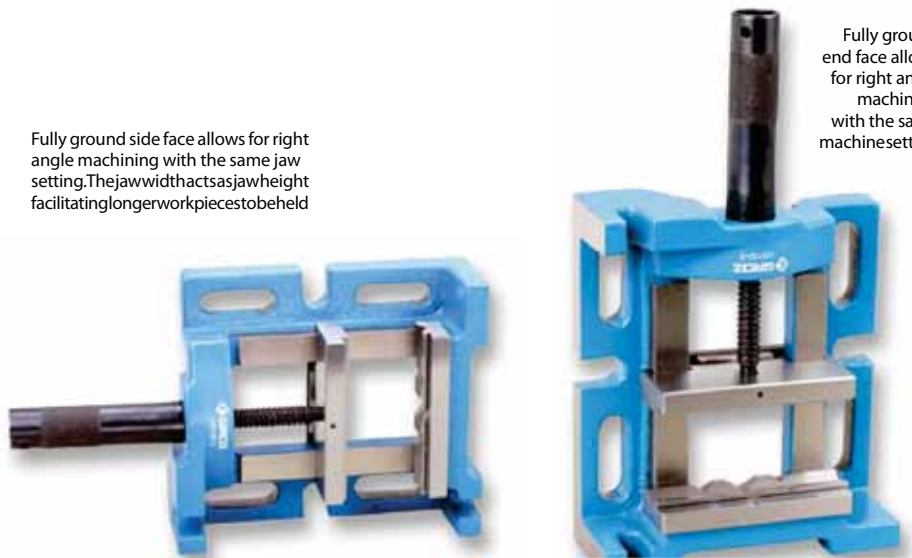
Vices are equipped with a convenient unigrip mechanism. Spindle moves inside the hollow hand grip allowing the vice to be used at a location away from the table edge. This feature increases the scope of application of this range of vices

3 Way Drill Press Vice

This vice is also available with 3 mounting options via 2 additional precisely ground surfaces: end face and side face. This allows for drilling along all axes with a single setting of the job and holding of long workpieces which are cumbersome and difficult to manage in regular vices

Fully ground side face allows for right angle machining with the same jaw setting. The jaw width acts as jaw height facilitating longer workpieces to be held

Fully ground end face allows for right angle machining with the same machine setting



< 3 Way Drill Press Vice - Unigrip



< Drill Press Vice - Unigrip

Ordering Information

Cat. Nr.	Ordering Nr.	Jaw Width		Jaw Opening		Jaw Depth	
		Inch	mm	Inch	mm	Inch	mm
Drill Press Vice - Unigrip							
DPV/UG/75	35120	3-3/16	80	2-3/4	75	1-3/16	30
u DPV/UG/100	35121	4	100	3-5/8	92	1-3/16	30
u DPV/UG/125	35122	4-23/32	120	4-3/8	110	1-3/8	35
3 Way Drill Press Vice - Unigrip							
DPV/UG/3/100	35125	4	100	3-1/2	88	1-3/16	30

u BESTSELLER

90 RAPID ACTION DRILL PRESS VICES

RAV

ESP Mordazas para taladro - Acción Rápida

FR Étaux de perceuse à serrage rapide

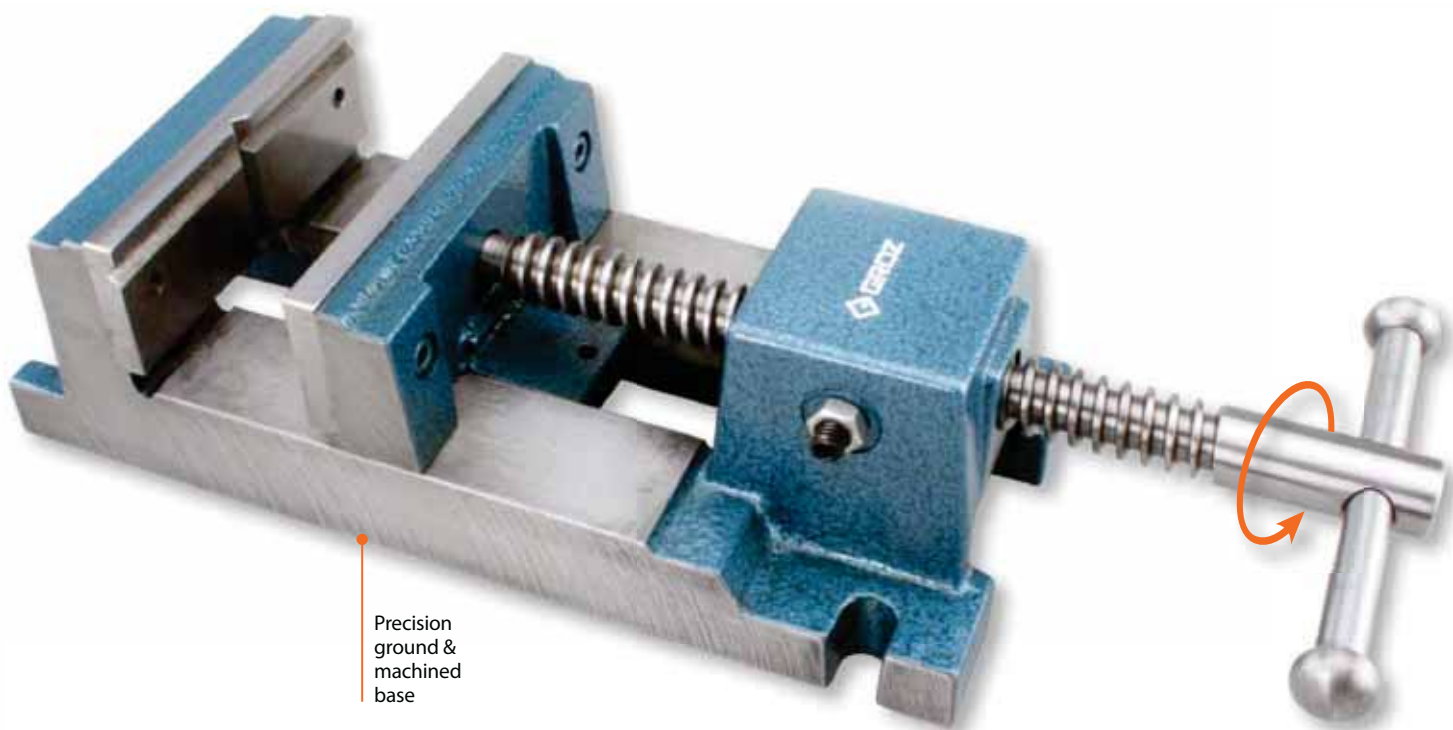
DE Schnellspann Bohrmaschinen-Schraubstöcke

Manufactured from graded cast iron for extra strength and increased durability

Precision machining of vice sides- at right angles to the base allows these vices to be used on sides in addition to being used on the base

Vices are equipped with a rapid action mechanism – A simple half turn of the spindle in anti-clockwise direction activates the mechanism- A very useful feature in repetitive work situations for holding different size jobs

NEW!

QUICK
ACTION

ThreeWayTiltingVicebeingusedtoholdajobatanangle for milling operation.



Ordering Information

Cat. Nr.	Ordering Nr.	Jaw Width		Jaw Opening		Jaw Depth	
		Inch	mm	Inch	mm	Inch	mm
RAV/35	35130	3-1/2	89	3-13/16	97	1-3/4	44
RAV/45	35131	4-1/2	113	4-3/4	120	1-7/8	45
u RAV/60	35132	6	150	6-3/4	169	2-1/8	54

u BESTSELLER

ALPHABETICAL INDEX

A

Adjustable Angle Block 0-60 Degree	CA 29
Adjustable Hand Reamers	CA 60
Adjustable Tap & Reamer	
Wrenches - Bar Type	CA 48
Adjustable Vee Block Set	CA 31, CA 76
Angle Plates - Stepped	CA 36
Arbors	
Din 238	CA 43
Jacobs Taper Drill Chuck	CA 43
Slitting Saw Arbor	CA 45

B

Ball Bearing Vee Block & Clamp Sets	CA 31
Bore Gauge (Taper Gauge)	CA 14
Boring Bars	CA 58
Boring Bars Square Holder	CA 59

C

Calipers	
Inside Calipers	CA 10
Outside Calipers	CA 10
Jenny Calipers	CA 9
Center Gauges	CA 16
Center Squares	CA 16
Compass, Wing	CA 9
Cut Off Tool Holders	CA 52

D

Degree Protractors	CA 12
Depth and Angle Gauges	CA 14
Depth Gauge with Protractors	CA 12
Dial Comparator Stands	CA 19
Die Holders - Shank Type	CA 50
Die Stock Holders - Round Types	CA 51
Dividers, Spring	CA 10
Dividers, Spring - Premium	CA 11
Draw Bar Hammer	CA 59
Drill Chuck Arbors	CA 43
Drill Drift Key	CA 45
Drill Press Vices	
Heavy Duty	CA 75
Precision	CA 76
Rapid Action	CA 77
Unigrip	CA 75
Drill Sleeves (Reduction Sleeves)	CA 44

E

Edge & Center Finders	CA 21
Electronic & Audible Edge Finders	CA 22
Electronic Edge Finders	CA 22
Electronic Height Offset Gauge	CA 23
Engineer's Precision Squares	CA 6
Engineer's Tools Sets	CA 20

F

Fly Cutter Holders Set	CA 53
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G

Gauges	
Bore (Taper) Gauges	CA 14
Center Gauge	CA 16
Degree Protractor	CA 12

CA 78

Depth & Angle Gauges	CA 14
Depth Gauge with Protractor	CA 12
Electronic Height Offset	CA 23
Screw Cutting Gauge	CA 24
Sheet Metal & Wire Gauges	CA 15
Universal Surface Gauge	CA 18

H

Hand Scrapers	CA 40
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J

Jenny Caliper - Hermaphrodite Caliper	CA 9
---------------------------------------	------

K

Knurls - High Speed Steel	CA 61
Knurling Tool Holders	CA 54
Knurling Tool Holders - Quick Action	CA 55

L

Lathe Carriers	CA 57
Lathe Centers - (Dead Centers)	CA 47
Lathe Chuck Keys	CA 57

M

Machinist's Jack	CA 41
Machinist's Squares	CA 7
Magnets - Pot	CA 35
Magnetic Bases - High Power	CA 34
Magnetic Bases - Medium Duty	CA 33
Magnetic Compass	CA 17
Magnetic Vee Blocks	CA 30
Micro Tap Guide	CA 50
Micrometer Stand	CA 20
Milling Machine Vices - Super Precision	CA 69
Mini Magnetics Stands	CA 35
Multipurpose Vee Block & Clamp Set	CA 28
Multi-use Rule and Gauge	CA 13

P

Parallel Clamps	CA 41
Parting Off Tool Holders	CA 53
Pin Chuck Set	CA 55
Pin Vices	CA 56
POT Magnets	CA 35

R

Rapid Action Drill Press Vices	CA 77
Reduction Sleeves (Drill Sleeves)	CA 44
Replacement Jaws & Handles	CA 74
Rotary Head Milling Machine Vice	CA 68

S

Scrapers	CA 40
Screw Cutting Gauge	CA 15
Scribers	CA 24
Self Centering Vices - Super Precision	CA 73
Sheet Metal & Wire Gauges	CA 15
Sine Bars	CA 37
Sine Plates	CA 38
Sine Vices - Super Precision	CA 67
Slitting Saw Arbors	CA 45
Spring Calipers & Dividers	CA 10

Page

Spring Calipers & Dividers - Premium Squares	CA 11
Center Square	CA 16
Engineer's Precision	CA 67
Machinist's	CA 73
Straight Edge	CA 73
Stepped Angle Plates	CA 36
Straight & Knife Edges	CA 8
Straight Edge Squares	CA 7
Surface Gauges, Universal	
Surface Plates	CA 39

T

Tap Wrenches, Bar Type	
Tap Wrenches - T Handle Type - Professional	CA 49
Three Way Tilting Vices - Super Precision	CA 71
Tool Bit and Cut Off Blades	CA 62
Tool Maker's Vee Block & Clamp Sets	CA 27
Toolmakers Steel Vices - Super Precision	CA 66
Tool Holders	
Cut Off tool Holder	CA 52
Fly Cutter Holder Set	CA 53
Knurling Tool Holders	CA 54
Parting off Tool Holders	CA 53
Turning Tool Holders	CA 52
Tweezers	CA 46

U

Ultimate Vee Block & Clamp Set	CA 28
Universal Surface Gauges	CA 18
Universal Vices - Super Precision	CA 72

V

Vee Blocks	
4 Way Vee Blocks - Cast Iron	CA 32
Adjustable Vee Block Set	CA 31
Ball Bearing Vee Block & Clamp Set	CA 31
Magnetic Vee Blocks	CA 30
Multi Purpose Vee Block & Clamp Set	CA 28
Toolmaker's Vee Block & Clamp Set	CA 27
Ultimate Vee Block & Clamp Set	CA 28
Vee Block - Cast Iron	CA 32
Vee Block & Clamp Set - Versatile	CA 29

Vices	
Angular Machine Vices, Super Precision	CA 70
Drill Press, Heavy Duty	CA 75
Drill Press, Precision	CA 76
Drill Press, Rapid Action	CA 77
Drill Press, Unigrip	CA 75
Milling Machine Vices	CA 69
Pin Vices	CA 56
Rotary Head Milling Machine Vices	CA 68
Self Centering Vices	CA 73
Sine Vices	CA 67
3 Way Tilting Vices	CA 71
Toolmakers Vices	CA 66
Universal Vices	CA 72
Replacement Jaws & Handles	CA 74

W

Wheel Dressers & Cutters - (Wheel Dressers)	CA 64
Wiggler or Center Finder	CA 23
Wing Compass	CA 9

CA 79

CA 80

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